

**Table - 2 : Calculation of Uncertainty**

FLOW ELEMENT : **Mass Flowmeter**  
 SIZE : 3" NB  
 TAG NO. : 05FT35  
 MAKE : MicroMotion  
 MODEL NO. (Sensor) : DS 300 S156  
 SL. NO. (Sensor) : 120154  
 MODEL NO. (Transmitter) : RFT 9739F1SU  
 SL. NO. (Transmitter) : 1519557  
 METER K : 360.00 pulses/kg  
 FLOW RANGE : 100.000 T/hr.  
 FLOW CAL FACTOR : 471.155.13  
 CALIBRATING FLUID : WATER  
 DATE OF CALIBRATION : 01.05 to 02.05.2007

| Sl No.                                    | Qa<br>T/hr           | Error<br>%      | erl(x)<br>%    |
|-------------------------------------------|----------------------|-----------------|----------------|
| 1                                         | 99.260               | 0.062           | 0.0043         |
| 2                                         | 99.305               | 0.064           | 0.0043         |
| 3                                         | 20.435               | -0.079          | 0.0053         |
| 4                                         | 20.431               | -0.067          | 0.0053         |
| 5                                         | 30.205               | -0.064          | 0.0044         |
| 6                                         | 30.223               | -0.062          | 0.0044         |
| 7                                         | 40.157               | -0.042          | 0.0036         |
| 8                                         | 40.106               | -0.039          | 0.0036         |
| 9                                         | 50.418               | -0.046          | 0.0030         |
| 10                                        | 50.453               | -0.052          | 0.0030         |
| 11                                        | 60.578               | -0.037          | 0.0026         |
| 12                                        | 60.573               | -0.045          | 0.0026         |
| 13                                        | 69.528               | -0.004          | 0.0026         |
| 14                                        | 69.532               | -0.007          | 0.0026         |
| 15                                        | 79.631               | 0.011           | 0.0029         |
| 16                                        | 79.592               | 0.012           | 0.0029         |
| 17                                        | 79.611               | 0.016           | 0.0029         |
| 18                                        | 79.634               | 0.011           | 0.0029         |
| 19                                        | 79.640               | 0.022           | 0.0029         |
| 20                                        | 89.899               | 0.035           | 0.0036         |
| 21                                        | 89.454               | 0.012           | 0.0035         |
| 22                                        | 89.689               | 0.034           | 0.0035         |
| 23                                        | 98.970               | 0.050           | 0.0043         |
| $X_m$<br>65.5358                          | $Y_m$<br>-0.0094     | $n$<br>23.00    |                |
| $S_y$<br>0.01226                          | $S_{xx}$<br>1.45E+04 | $A$<br>-0.11710 | $B$<br>0.00164 |
| Standard Uncertainty of best fit, $U_s$ = |                      | 0.005 %         |                |
| Expanded Uncertainty in % Error, $U_e$ =  |                      | 0.012 %         |                |

**Table. 3 : Uncertainty Budget**

FLOW ELEMENT : **Mass Flowmeter**  
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MODEL NO. (Transmitter) : RFT 9739F1SU  
SL. NO. (Transmitter) : 1519557  
METER K : 360.00 pulses/kg  
FLOW RANGE : 100.00 T/hr  
FLOW CAL FACTOR : 471.155.13  
CALIBRATING FLUID : WATER  
DATE OF CALIBRATION : 01.05 to 02.05.2007

| Source of uncertainty | Estimates Xi | Unit              | Limits   | Divisor | Probability Distribution Type A or B | Standard uncertainty | Partial derivative | Sensitivity Coefficient | Uncertainty contribution | Degree of Freedom |
|-----------------------|--------------|-------------------|----------|---------|--------------------------------------|----------------------|--------------------|-------------------------|--------------------------|-------------------|
| $\rho$ air            | 1.128        | kg/m <sup>3</sup> | 4.74E-04 | 2.00    | Type B, Normal                       | 2.37E-04             | dQ/dair            | 2.425E-02               | 5.746E-06                | $\infty$          |
| $\rho$ wt             | 8000         | kg/m <sup>3</sup> | 4.00E-01 | 2.00    | Type B, Normal                       | 2.00E-01             | dQ/dwt             | 4.854E-07               | 9.709E-08                | $\infty$          |
| W(Mass)               | 1629.850     | kg.               | 3.21E-02 | 1.41    | Type B, Normal                       | 2.27E-02             | dQ/dW              | 1.692E-02               | 3.843E-04                | $\infty$          |
| Readability           | 0.001        | kg                | 5.00E-04 | 1.22    | Type B, Rtglr                        | 4.08E-04             | dQ/dW              | 1.692E-02               | 6.905E-06                | $\infty$          |
| time                  | 59.17461     | sec               | 3.73E-04 | 2.00    | Type B, Normal                       | 1.87E-04             | dQ/dt              | -4.659E-01              | -8.689E-05               | $\infty$          |
| Readability           | 1.00E-05     | sec               | 5.00E-06 | 1.73    | Type B, Rtglr                        | 2.89E-06             | dQ/dt              | -4.659E-01              | -1.345E-06               | $\infty$          |
| Timing Error          | 59.174612    | sec               | 2.02E-03 | 2.00    | Type B, Normal                       | 1.01E-03             | dQ/dt              | -4.659E-01              | -4.711E-04               | $\infty$          |
| Flowrate              | 27.5723      | Kg/s              |          |         |                                      |                      |                    |                         | 6.142E-04                |                   |
| Flowrate              | 27.5723      | Kg/s              | -        | -       | Type B, Normal                       | 6.14E-04             |                    | 1.000E+00               | 6.142E-04                | $\infty$          |
| Pulse                 | 587733       | Pulses            | 8.23E-02 | 2.00    | Type B, Normal                       | 4.11E-02             | dE/dN              | 1.704E-04               | 7.012E-06                | $\infty$          |
| Readability           | 1.0000       | Pulses            | 5.00E-01 | 1.73    | Type B, Rtglr                        | 2.89E-01             | dE/dN              | 1.704E-04               | 4.926E-05                | $\infty$          |
| Error                 | -            | -                 | -        | -       | Type A                               | 5.25E-03             |                    | 1.000E+00               | 5.254E-03                | 21                |
| Repeatability         | -            | -                 | -        | -       | Type A                               | 2.12E-03             |                    | 1.000E+00               | 2.124E-03                | 4                 |

Combined standard uncertainty = 0.006 %

Effective Degree of freedom = 25

(Calculated Value)

From the student's distribution table, for confidence level of 95.45

and above said effective degrees of freedom,

the coverage factor, k = 2.110

**Expanded uncertainty  $U_E$**  = 0.012 %