

# VERIFICATION / CERTIFICATION REPORT

CATALYTIC N2O ABATEMENT PROJECT IN THE TAIL GAS OF THE NITRIC ACID PLANT OF THE PAKARAB FERTILIZER LTD. (PVT) IN MULTAN, PAKISTAN

**UNFCCC** REGISTRATION NR.0557

MONITORING AND REPORTING PERIOD:

Report No. 2008-9185

REVISION NO. 02 1 April 2008 – 31 July 2008

DET NORSKE VERITAS



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Date of first issue: 2008-09-05	Project No.: 20880248	DET NORSKE VERITAS CERTIFICATION AS
Approved by: Michael Lehmann Technical Director	Organisational unit: Climate Change Services	Veritasvegen 1 N-1322 Høvik Norway Tel: +47 67 57 99 00 Fax: +47 67 57 99 11 http://www.dnv.com
Client: Mitsubishi Corporation	Client ref.: Masataka Shimazu	intqu/ www.cinv.com

Summary:

Det Norske Veritas Certification AS has been contracted by Mitsubishi Corporation to carry out verification and certification of emission reductions reported for the "Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan" (UNFCCC Ref. No. 0557) for the period 1 April 2008 to 31 July 2008.

In our opinion, the reported emission reductions for the period from 1 April 2008 to 31 July 2008, as reported in the monitoring report, version 01 of 22 August 2008, are fairly stated. Some revisions were done to the initial monitoring report of 8 August 2008 due to the project participant's response to CAR/FAR's raised during the verification and due to minor typing errors.

The emission reductions were calculated correctly on the basis of the approved monitoring methodology AM0028 version 01, the revised monitoring plan approved on 3 December 2007 and the registered project design document. Det Norske Veritas Certification is able to certify that the emission reductions from the project during the period 1 April 2008 to 31 July 2008 amount to 392 606 tonnes of  $CO_2$  equivalents.

Report No.: 2008-9185	Subject Group: Environment	Indexing terms	
Report title: Catalytic N <sub>2</sub> O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer		Key words Climate Change Kyoto Protocol	Service Area Verification
Ltd. (PVT) in Multan, Pal	xistan	Verification	Market Sector
		Clean Development Mechanism	Process Industry
Work carried out by: Akira Sekine, Venkata Raman Kakaraparthi		No distribution without permission from the client or responsible organisational unit	
Work verified by: Trine Kopperud		free distribution within DNV after 3 years	
		Strictly confidential	
Date of this revision:Rev. No.2008-10-0802	Number of pages:	Unrestricted distribut	ion

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# **Abbreviations**

AMS	Automated Monitoring System
	Automated Monitoring System
CAR	Corrective Action Request
CDM	Clean Development Mechanism
CEF	Carbon Emission Factor
CER	Certified Emission Reduction(s)
$CO_2$	Carbon dioxide
CO <sub>2</sub> e	Carbon dioxide equivalent
DNV	Det Norske Veritas
DNA	Designated National Authority
DOE	Designated Operational Entity
FAR	Forward Action Request
GHG	Greenhouse gas(es)
IPCC	Intergovernmental Panel on Climate Change
MP	Monitoring Plan
$N_2O$	Nitrous oxide
NDIR	Non-dispersive Infrared Spectrometer
NGO	Non-governmental Organisation
ODA	Official Development Assistance
PDD	Project Design Document
QMS	Quality Management System
UNFCCC	United Nations Framework Convention for Climate Change
GWP	•
UWL	Global Warming Potential



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# **1 INTRODUCTION**

Det Norske Veritas Certification AS (DNV) has been contracted by Mitsubishi Corporation to carry out verification and certification of the emission reductions reported for the "Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan" (hereafter the project) for the period 1 April 2008 to 31 July 2008. This report contains the findings from this verification assignment and a certification statement for the certified emission reductions.

The verification team consisted of the following personnel:

Akira Sekine	DNV Japan	Team leader, CDM verifier
Venkata Raman Kakaraparthi	DNV India	Sector expert
Trine Kopperud	DNV Norway	Technical reviewer

# 1.1 Objective

DNV has been engaged by Mitsubishi Corporation to verify and certify the emission reductions reported for the "Catalytic  $N_2O$  Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan" for the period from 1 April 2008 to 31 August 2008, equating to 392 606 tonnes of  $CO_2$  equivalents.

Verification is the periodic independent review and *ex post* determination by the Designated Operational Entity (DOE) of the monitored reductions in GHG emissions that have occurred as a result of the a registered CDM project activity during a defined verification period.

Certification is the written assurance by a DOE that, during a specific period in time, a project activity achieved the emission reductions as verified.

# 1.2 Scope

The verification scope is:

- To verify that actual monitoring systems and the procedures are in compliance with the monitoring systems and procedures described in the monitoring plan.
- To evaluate the GHG emission reduction data and express a conclusion with a reasonable level of assurance about whether the reported GHG emission reduction data is free from material misstatement.
- To verify that the reported GHG emission data is sufficiently supported by evidence, i.e. monitoring records.

The verification shall ensure that reported emission reductions are complete and accurate in order to be certified.

The verification team has, based on the recommendations in the Validation and Verification Manual /6/, and employed a risk-based approach, focusing on the identification of significant reporting risks.



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# **1.3 Description of the Project Activity**

Project Parties:	Pakistan (Host) and Japan
Title of project activity:	Catalytic $N_2O$ Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVY) in Multan, Pakistan.
UNFCCC registration No:	UNFCCC registration No. 0557
Project Entity:	Mitsubishi Corporation Address: 16-3, Konan 2-chome, Minato-ku, Tokyo, Japan Contact person: Masataka Shimazu; Telephone: +81 (3) 6405-4496
	Pakarab Fertilizer, Ltd. Address: 2 <sup>nd</sup> Floor, Trust Plaza, L. M. Q. Road, Multan, Pakistan Telephone: +92 (51) 512031
Location of the project activity:	The project is located in L.M.Q. Road, Multan, Punjab Province of Pakistan.

The project has been in operation in this facility since April 2007, and was registered on 5 November 2006. The project covers three nitric acid plants (Line A, B and C) and the start-up date for the project activity was as follows:

Pakarab nitric acid plant "Line A": Start-up date: 19 April 2007 Number of days in this monitoring period: 122 (number of operating days is 119 days)

Pakarab nitric acid plant "Line B": Start-up date: 3 September 2007 Number of days in this monitoring period: 122 (number of operating days is 118 days)

Pakarab nitric acid plant "Line C": Start-up date: 5 March 2008 Number of days in this monitoring period: 122 (number of operating days is 114 days)

The project has installed tertiary  $N_2O$  reduction technology in the tail gas stream of the three nitric acid production plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan. Nitrous oxide, formed as a by-product of the nitric acid production, is removed by three Catalytic De- $N_2O$  systems provided by N. E. Chemcat (catalyst) and Sumiko Eco-Engineering (engineering). Natural gas is used to re-heat the tail gas to obtain optimal abatement temperature at the De- $N_2O$  reactors.

The selective catalytic reduction (SCR) reactors are newly installed in the three nitric acid plants together with Catalytic De-N<sub>2</sub>O System in order to reduce nitrogen oxides (NO<sub>X</sub>) emission. Ammonia is used as a reducing agent in this process.



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The tail gas from the nitric acid facilities are fed into the catalytic  $De-N_2O$  systems and the nitrous oxide is reduced approximately 90% according to the ex-ante emission reduction estimations /2/. The stack gas volume flow and the nitrous oxide concentration inlet and outlet of the catalytic  $De-N_2O$  systems are monitored and recorded. The amounts of natural gas used in the catalytic abatement systems are monitored in order to calculate the non- $N_2O$  emissions of the project activity.

The emission reductions reported from the project for the period from 1 April 2008 to 31 August 2008 equate to 392 606 tonnes of  $CO_2$  equivalents.

# 2 METHODOLOGY

The verification of the emission reductions has assessed all factors and issues that constitute the basis for emission reductions from the project. As the CDM Executive Board has not yet formally endorsed the application of any materiality principle for verification of emission reductions from CDM projects - implying that emphasis should be on the significant contributors to emission reductions - DNV has for this assignment checked all factors and issues with the same emphasis. Despite this, DNV has during its preparations identified the key reporting risks and used the assessment to determine to which extent the project operator's control systems were adequate for mitigation of these key reporting risks. In addition, other areas that can have an impact on reported emission reductions have also undergone detailed audit testing. All relevant records of data from the Catalytic De-N<sub>2</sub>O Systems and records from the production logs of the nitric acid production have been examined and verified for the reporting period.

The verification process was guided by a verification checklists (refer to Appendix A).

#### **Duration of verification**

Preparations:	10 to 18 August 2008
On-site verification:	21 to 22 August 2008
Reporting/QA:	23 August to 5 September 2008 (corrected 8 October 2008)

#### 2.1 Review of Documentation

The basis for the verification has been the monitoring report /1/ from the project for the period 1 April 2008 to 31 July 2008, dated 8 August 2008, the revised monitoring report dated 22 August 2008, the registered project design document (PDD) /2/, the revised monitoring plan approved on 3 December 2007 /18/ and the approved baseline and monitoring methodology applied by the project, i.e. AM0028, version 1 /6/. The project operator has in addition supplied the verification team with procedures from its management system as well as other documentation and spreadsheets with all data necessary for verification of the emission reductions /3/, /4/, and /8/-/25/.

#### 2.2 Site Visit

Detailed verification of all data contained in the monitoring report was performed during a site visit at Pakarab Fertilizer Ltd on 21 and 22 August 2008. During the site visit, the following personnel were interviewed or assisted the verification team:



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<i>Name</i> Masataka Shimazu	<i>Organization</i> Mitsubishi Corporation	<i>Position</i> Assistant General Manager, Emission Reduction Business Unit
Tariq Faiz	Pakarab Fertilizer Limited	Unit Manager, CDM Unit
Arif Maqsood	Pakarab Fertilizer Limited	Unit Manager, Nitric Acid Plant
Talah Sangi	Pakarab Fertilizer Limited	Process Engineer, CDM Unit
Saqib Ansari	Pakarab Fertilizer Limited	Instrument Engineer, CDM Unit
Muhammad Siddique	Pakarab Fertilizer Limited	Account Manager
Mughees-Ul Haque	Pakarab Fertilizer Limited	Instrument Engineer, Nitric Acid Plant
Rashid Saud	Pakarab Fertilizer Limited	Technician, Nitric Acid Plant
Zahoor Ahmad	Pakarab Fertilizer Limited	Technician, Nitric Acid Plant
Abdul Sattar	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant
Hamid-ul-Rehman	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant
Hafiz-ul-Rehman	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant
Rasheed Hameed	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant

# 2.2.1 Audit Programme

#### 21 August 2008

- 10:00 Opening Meeting
- 10:30 Plant walk-through
  - Location of the monitoring equipment
  - Calibration laboratory
  - Record keeping
- 11:30 Assessment of monitoring equipment and calibration procedures/records
  - Stack gas flow meter and N<sub>2</sub>O analyser
  - Uncertainty of the automated measuring system (AMS)
  - Ammonia oxidation monitoring equipment
  - Operational logs for historical data and permitted operational ranges
- 16:00 Assessment of data monitored
- 17:30 End of the first day



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#### 22 August 2008

- 09:00 Confirmation of the remaining issues
- 11:00 Preparation for wrap-up
- 12:30 Wrap-up meeting and presentation of findings
- 13:30 End of the verification

#### 2.3 Assessment

The data presented in the monitoring report was assessed by review of the detailed project documentation and production records, as well as by interviews with personnel of Pakarab Fertilizer Limited and Mitsubishi Corporation, by observation of established monitoring and reporting practices and assessment of the reliability of monitoring equipment. This has enabled the verification team to assess the accuracy and completeness of the reported monitoring results; to verify the correct application of the approved monitoring methodology and the determination of the reductions in  $N_2O$  emissions.

In addition all parameters required by the monitoring methodology AM0028 version 01, and the management system were assessed during the site visit.

#### 2.4 Reporting of Findings

Findings established during the verification may be that:

A corrective action request (CAR) is issued, where:

- i) the verification is not able to obtain sufficient evidence for the reported emission reductions or part of the reported emission reductions. In this case these emission reductions shall not be verified and certified;
- ii) the verification has identified material misstatements in the reported emission reductions. Emission reductions with material misstatements shall be discounted based on the verifiers ex-post determination of the achieved emission reductions.

A forward action request (FAR) may be issued, where:

- the actual project monitoring and reporting practices requires attention and /or adjustment for the next consecutive verification period, or
- an adjustment of the monitoring plan is recommended.

In the context of FARs, risks have been identified, which may endanger the delivery of CERs in the future, i.e. by deviations from standard procedures as defined by the monitoring plan. As a consequence, such aspects should receive a special focus during the next consecutive verification. A FAR may originate from lack of data sustaining claimed emission reductions.



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# **3 VERIFICATION FINDINGS**

This section summarises the findings from the verification of the emission reductions reported for the project "Catalytic  $N_2O$  Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Limited (PVT) in Multan, Pakistan" for the period 1 April to 31 July 2008.

# 3.1 Remaining Issues, CARs, FARs from Previous Validation or Verification

There are no remaining issues from the validation of the project /7/. Among the seven "Forward Action Requests (FAR)" from the first periodic verification, the remaining FAR 1, 2, 5 and 6 were verified to be resolved. Further the remaining FAR from the second verification, FAR 2, was also verified to be resolved. Hence all remaining FARs from previos verifications are closed, see chapter 3.8.

# **3.2** Project Implementation

The project was implemented as described in the registered PDD. During the on-site visit the verification team inspected the installation of the Regenerative Catalytic System and all instrumentation necessary for the monitoring of the emission reductions.

The project is implemented and has been in operation since 19 April 2007 for Pakarab Fertilizer Limited Nitric Acid Plant Line A. Guarantee test runs were performed in January 2007 confirming all guarantee figures were met.

The project activity of Line B started 3 September 2007 and the project activity of Line C started this monitoring period on 5 March 2008.

#### **3.3** Completeness of Monitoring

The monitoring of the project is complete and in accordance with the approved monitoring methodology. All main parameters stated in the revised monitoring plan are monitored and reported appropriately. The monitoring methodologies and sustaining records are sufficient to enable verification of emission reductions. National regulation of  $NO_X$  emissions is included in the revised monitoring report.

#### **3.4** Assessment of Monitoring Parameters

#### 3.4.1 Permitted operating conditions

In order to avoid that the operation of the nitric acid production plant is manipulated in a way to increase the  $N_2O$  generation, and thereby increasing the CERs, the ammonia flow, operating temperature and pressure in the ammonia oxidation reactor and the use of ammonia oxidation catalyst is monitored and compared to the historical values as determined in the PDD.

If a permissible operating limit is exceeded, the baseline  $N_2O$  emissions for that period shall be capped at the conservative IPCC default value of **4.05 kg-N\_2O/t-HNO\_3**.

The verification team has assessed the operating conditions for the verification period.



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The historical data for the three ammonia oxidation reactors (temperatures, pressures and ammonia flow rate) of Line A - C are taken from the actual historical record of the Pakarab Fertilizer Limited nitric acid plants. The information regarding the manufacturer and the type of ammonia oxidation catalyst is taken from the proposals and the invoices issued by the catalyst supplier Johnson & Matthey /13/:

#### Pakarab Line A:

I anal ao 12m	
Tg,hist	Historical operating temperature range AOR (°C): 887-891
Pg,hist	Historical operating pressure range AOR (Pa): 470719-529559 (4.80-5.40 kg/cm <sup>2</sup> )
AOR,hist	Historical ammonia input to oxidation reactor (tNH <sub>3</sub> /day): max. 181
Gsup,hist	Historical supplier of the ammonia oxidation catalyst: Johnson & Matthey
Gcom,hist	Historical composition of the ammonia oxidation catalyst: 90% Pt, 10% Rh

#### Pakarab Line B:

Tg,hist	Historical operating temperature range AOR (°C): 888-891
Pg,hist	Historical operating pressure range AOR (Pa): 490333-519752 (5.00-5.30 kg/cm <sup>2</sup> )
AOR,hist	Historical ammonia input to oxidation reactor (tNH <sub>3</sub> /day): max. 181
Gsup,hist	Historical supplier of the ammonia oxidation catalyst: Johnson & Matthey
Gcom,hist	Historical composition of the ammonia oxidation catalyst: 90% Pt, 10% Rh

#### **Pakarab Line C:**

Tg,hist	Historical operating temperature range AOR (°C): 910-925
Pg,hist	Historical operating pressure range AOR (Pa): 632530-774726 (6.45-7.90 kg/cm <sup>2</sup> )
AOR,hist	Historical ammonia input to oxidation reactor (tNH <sub>3</sub> /day): max. 58
Gsup,hist	Historical supplier of the ammonia oxidation catalyst: Johnson & Matthey
Gcom,hist	Historical composition of the ammonia oxidation catalyst: 90% Pt, 10% Rh

The project and baseline emissions are limited to the design capacity of the existing nitric acid plant. If the actual production of nitric acid ( $P_HNO_3y$ ) exceeds the design capacity ( $P_HNO_3$ , max.) then emissions related to the production above  $P_HNO_3$ , max will neither be claimed for the baseline nor for the project scenario. The design capacity as per 31 December 2005 for Pakarab Fertilizer Limited nitric acid plants are as follows /2/:

Pakarab, Line A:	<b>219 000</b> t-HNO <sub>3</sub> /yr ( <b>600</b> t-HNO <sub>3</sub> /day)
Pakarab, Line B:	<b>219 000</b> t-HNO <sub>3</sub> /yr ( <b>600</b> t-HNO <sub>3</sub> /day)
Pakarab, Line C:	<b>65 700</b> t-HNO <sub>3</sub> /yr ( <b>180</b> t-HNO <sub>3</sub> /day)

DNV evaluated the actual nitric acid production during the monitoring period compared with the maximum production during the same period as follows:

The number of days in the monitoring period was 122 days. The actual production of Line A during the period was 66 836 ton and is below the maximum limitation of 73 200 ton (600 t/day \* 122 days). Similarly actual production of Line B during the period was 67 571 ton and this was below the maximum limitation of 73 200 ton (600 t/day \* 122 days).

Moreover the production of Line A from 1 August 2007 to 31 July 2008 (366 days) were



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177 181 ton and below a yearly capacity of 219 600 tons/yr (600 t/day \* 366 days), similarly the production of Line B from 3 September 2007 to 31 July 2008 (333 days) were 176 504 ton and below the capacity of 199 800 tons (600 t/day \* 333 days).

The nitric acid produced is constantly transferred into intermediate small nitric acid tanks of the respective production lines for sampling. Density measurement is conducted by the laboratory of the participant. The temperature of the nitric acid is monitored in the nitric acid line immediately after the flow meter. The flow rates are monitored by Krohne magnetic inductive flow meters. 100% nitric acid produced is determined from the density, temperature and concentration data. The verification team assessed the flow rate adjustment based on the data provided from the participant /25/. The nitric acid sample of a specific day is taken from the intermediate small tank at midnight everyday. The daily average concentration is obtained from the density measured by a hydrometer and the temperature of the sample. The concentration of the sample is determined using the conversion diagram provided from the engineering provider of the plant /24/. Further the density of the acid (flowing in the pipeline and through the flow meter) is determined from the temperature in the nitric acid line and the concentration of the sample by using the same diagram.

The verification team conducted crosschecking by sampling randomly picked days of the raw data (concentration, density, temperature and volume flow). For the verified period no material mistakes were observed in the reported values for 100% nitric acid produced (as reported in the production reports /25/). It was verified on-site that nitric acid values reported in the production reports were consistent with the values in the provided spreadsheets.

The recording in production logs, the calibration and maintenance routines for the below parameters are the responsibility of Pakarab Fertilizer Limited and the related procedures are incorporated into the existing QA/QC management system. The recorded values for the operating temperature and pressure for the operation, and ammonia inlet flow of the ammonia oxidation reactor are automatically transferred to the data management system (ABB EMS2000).

Data variable	Tag. No.	Reported value for the monitoring period	Assessment /Observation Description of monitoring equipment, measurement, calibration routines and uncertainty
Aord	Line A:	Daily average:	Ammonia flow meter, manufactured by
Actual ammonia	FT-02301A	Min.: 53	Honeywell.
input to oxidation		Max. 177	
reactor	Range: 0-		The QA is covered by the Quality
(tNH3/day)	1296	Historical:	Management procedures of the nitric acid
*) reported in tons	mm Aq (0-7.375 tNH <sub>3</sub> /h)	Max 181 t/day	plant. Calibration every 1 year. The latest calibration was conducted 10 January 2008. (Calibration Procedure: ref. 05-16)
			The range is appropriate. Accuracy: ± 2% of span

#### Line A:



			All daily recordings were found to be less than the permitted range.
Tg Actual operating temperature AOR on day d (°C)	Line A: TE-02104A Range: 0- 1300 °C	Min.: 889 °C Max.: 891 °C Historical: 887-891°C	The temperature in the ammonia reactor is monitored by three thermocouples delivered by Thermo-electra model K- Type. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 9 January 2008. (Calibration Procedure: INS-WI QMS-028) The range is appropriate. Accuracy: ± 2 °C
			within the permitted range.
Pg Actual operating pressure AOR on day d (kg/cm <sup>2</sup> )	Line A: PG-AOR- Line A Range: 0-10 kg/cm <sup>2</sup>	Min.: 5.0 Max.: 5.0 Historical: 4.8-5.4 kg/cm <sup>2</sup>	The pressure recorded for operational ammonia oxidation pressure is measured in the primary air supply line by the pressure gage. (Manufacture: Nuova Fima) The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 12 January 2008. (Calibration Procedure: INS-WI QMS-021) The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be within the permitted range.
Gsup	-	Johnson Matthey	The purchase document and shipping
Supplier of the ammonia oxidation catalyst		Historical: Johnson Matthey	document were made available to verify the supplier /13/.
Gcom Composition of	-	90% Pt , 10% Rh	The purchase document and shipping document were made available to verify the composition /12/
the ammonia oxidation catalyst		Historical: 90% Pt, 10% Rh	the composition /13/. Normal campaign length is 3 months.
P_HNO <sub>3</sub>	Line A:	<b>66 836</b> tHNO <sub>3</sub>	The nitric acid flow is measured with a
Plant output of nitric acid	Flow meter: FQ-02306A	Average daily	Vortex magnetic flow meter supplied by Krohne (SC-100AS).



tHNO <sub>3</sub>		production is 547.8	Accuracy: $\pm 2\%$ of span
	Transmitter:		The QA is covered by the Quality
	FT-02306A	Design Capacity:	Management procedures of the nitric acid
		600 tHNO <sub>3</sub> /day	plant. Calibration is done every 1 year.
	Range: 0-40		The latest calibration was conducted 20
	$m^3/h$		January 2008 for the flow meter and 16
			September 2007 for the temperature
			transmitter. (Calibration Procedure: Ref.
			05-25)/12/.
			100% nitric acid in tons is determined
			from the volume flow rate, density,
			concentration and temperature of the
			nitric acid (as described above).
			The production quantity during the period
			is below the design capacity of 73 200
			tHNO <sub>3</sub> (for this monitoring period).



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# Line B:

Data variable	Tag. No.	Reported value for the	Assessment /Observation Description of monitoring equipment,
		monitoring period	measurement, calibration routines and uncertainty
AORd Actual ammonia input to oxidation reactor (tNH <sub>3</sub> /day) *) reported in tons	Line B: FT-02301B Range: 0- 1296 mm Aq (0-7.375 tNH <sub>3</sub> /h)	Daily average: Min.: 92 Max. 181 Historical: Max 181 t/day	Ammonia flow meter, manufactured by Honeywell The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 23 January 2008. (Calibration Procedure: ref. 05-16)
			The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be less than the permitted range.
Tg Actual operating temperature AOR on day d (°C)	Line B: TE-02104B Range: 0- 1300 °C	Min.: 888 °C Max.: 890 °C Historical: 887-891°C	The temperature in the ammonia reactor is monitored by three thermocouples delivered by Thermo-electra model K- Type. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 10 January 2008. (Calibration Procedure: INS-WI QMS-028) The range is appropriate. Accuracy: ± 2 °C All daily recordings were found to be within the permitted range.
Pg Actual operating pressure AOR on day d (kg/cm <sup>2</sup> )	Line B: PG-AOR- Line B Range: 0-10 kg/cm <sup>2</sup>	Min.: 5.0 Max.: 5.0 Historical: 5.0-5.3 kg/cm <sup>2</sup>	The pressure recorded for operational ammonia oxidation pressure is measured in the primary air supply line by the pressure gage. (Manufacture: Nuova Fima) The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 14 January 2008. (Calibration Procedure: INS-WI



			QMS-021)
			The range is appropriate.
			Accuracy: $\pm 2\%$ of span
			All daily recordings were found to be
			within the permitted range.
Gsup	-	Johnson Matthey	The purchase document and shipping
Supplier of the		Historical:	document were made available to verify
ammonia		Johnson Matthey	the supplier /13/.
oxidation catalyst			
Gcom	-	90% Pt , 10% Rh	The purchase document and shipping
Composition of		,	document were made available to verify
the ammonia		Historical:	the composition /13/.
oxidation catalyst		90% Pt, 10% Rh	Normal campaign length is 3 months.
P_HNO <sub>3</sub>	Line B:	<b>67 571</b> tHNO <sub>3</sub>	The nitric acid flow is measured with a
Plant output of	Flow meter:		Vortex magnetic flow meter supplied by
nitric acid	FQ-02306B	Average daily	Krohne (SC-100AS).
tHNO <sub>3</sub>		production is 553.9	Accuracy: $\pm 2\%$ of span
	Transmitter:		
	FT-02306B	Design Capacity:	The QA is covered by the Quality
		600 tHNO <sub>3</sub> /day	Management procedures of the Nitric acid
	Range: 0-40		plant. Calibration is done every 1 year.
	m <sup>3</sup> /h		The latest calibration was conducted 18
			January 2008 for the flow meter and 16
			September 2007 for the temperature
			transmitter. (Calibration Procedure: Ref.
			05-25) /12/.
			100% nitric acid in tons is determined
			from the volume flow rate, density,
			concentration and temperature of the
			nitric acid (as described above).
			The hourly rate in $m^3/h$ is automatically
			calculated by AMS. The nitric acid in
			tons is automatically adjusted from
			density/temperature of the acid by means
			of built-in adjustor.
			The production quantity during the period
			is below the design capacity of 73 200
			tHNO <sub>3</sub> (for this monitoring period).



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# Line C:

Data variable	Tag. No.	Reported value for the monitoring period	Assessment /Observation Description of monitoring equipment, measurement, calibration routines and uncertainty
AoRd Actual ammonia input to oxidation reactor (tNH <sub>3</sub> /day) *) reported in tons	Line C: FT-07 304C Range: 0- 2500 mm Aq (0-7.375 tNH <sub>3</sub> /h)	Daily average: Min.: 7 Max. 53 Historical: Max 58 t/day	Ammonia flow meter, manufactured by Yamatake-Honeywell The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 11 January 2008. (Calibration Procedure: ref. 05-16) The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be less than the permitted range
Tg Actual operating temperature AOR on day d (°C)	Line C: TE-104C Range: 0- 1300 °C	Min.: 910 °C Max.: 919 °C Historical: 910-925°C	than the permitted range. The temperature in the ammonia reactor is monitored by three thermocouples delivered by Duplex Thermocouple and delivered by Thermo-electra model K- Type. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 13 January 2008. (Calibration Procedure: INS-WI QMS-028) The range is appropriate. Accuracy: $\pm 2$ °C All daily recordings were found to be within the permitted range.
Pg Actual operating pressure AOR on day d (kg/cm <sup>2</sup> )	Line C: PG-AOR- Line C Range: 0-25 kg/cm <sup>2</sup>	Min.: 6.8 Max.: 7.4 Historical: 6.45-7.90 kg/cm <sup>2</sup>	The pressure recorded for operational ammonia oxidation pressure is measured in the primary air supply line by the pressure gage. (Manufacture: Nuova Fima) The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest



<b>Gsup</b> Supplier of the ammonia oxidation catalyst	-	Johnson Matthey Historical: Johnson Matthey	calibration was conducted 14 January 2008. (Calibration Procedure: INS-WI QMS-021) The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be within the permitted range. The purchase document and shipping document were made available to verify the supplier /13/.
Gcom Composition of the ammonia oxidation catalyst P_HNO <sub>3</sub> Plant output of nitric acid	- Line C: Flow meter: FQ-07	<ul> <li>90% Pt , 10% Rh</li> <li>Historical:</li> <li>90% Pt, 10% Rh</li> <li>17 326 tHNO<sub>3</sub></li> <li>Average daily</li> </ul>	The purchase document and shipping document were made available to verify the composition /13/. Normal campaign length is 1000 hrs (41.7 days). The nitric acid flow is measured with a Vortex magnetic flow meter supplied by Krohne (IFC-090).
tHNO3	309C Transmitter: FT-02306C Range: 0-15 m <sup>3</sup> /h	production is 142.0 Design Capacity: 180 tHNO <sub>3</sub> /day	Accuracy: $\pm 2\%$ of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 year. The latest calibration was conducted 18 January 2008 for the flow meter and 27 August 2007 for the temperature transmitter. (Calibration Procedure: Ref. 05-25) /12/. 100% nitric acid in tons is determined from the volume flow rate, density, concentration and temperature of the nitric acid (as described above). The hourly rate in m <sup>3</sup> /h is automatically calculated by AMS. The nitric acid in tons is automatically adjusted from density/temperature of the acid by means of built-in adjustor. The production quantity during the period is below the design capacity of 21 960 tHNO <sub>3</sub> (for this monitoring period).



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#### 3.4.2 Monitored data for project emissions within the project boundary

The main emission source from the project is the remaining quantity of  $N_2O$  in the outlet of the De- $N_2O$  System. The other sources are the emissions from the hydrocarbon used as a reheating agent to enhance the efficiency of the catalytic reduction, emission due to ammonia consumption by the newly installed De- $NO_X$  System and power consumed by the De- $N_2O$  System. Natural gas is used as the reheating fuel in Line A and B.

The equations available in AM0028 version 1 for determination of leakage related to the net change in heating of the tail gas is not directly applicable to the project activity since natural gas is used for the heating. In accordance with the monitoring plan approved on 3 December 2007, the natural gas is used within the project boundary is monitored and the emissions from natural gas are accounted for as project emissions.

The following data has been assessed in detail:

Data variable	Tag. No.	<b>Reported value</b>	Assessment/Observation
		for the project	
Volume flow of tail gas from N <sub>2</sub> O destruction unit at	Line A: FIT-1002 Range: 0- 100 000Nm <sup>3</sup> /h	<b>period</b> <b>205 885 690</b> Nm <sup>3</sup>	The stack gas flow is measured with a Pitot Tube Type flow meter supplied by ABB. Accuracy: ± 0.5% of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 3 months. The latest calibration was conducted 9 April 2008. No deviation over the tolerance was observed. The calibration planned in July was postponed to August 2008 due to the annual shutdown. (Calibration Procedure: INS-WI QMS-026) /12/ The hourly rate in m <sup>3</sup> /h is automatically adjusted to standard temperature and pressure. The reported value was verified to be correct. The normal stack gas flow is 77 800 Nm <sup>3</sup> /hr, hence the measurement range is appropriate. This normal stack gas flow corresponds to 222 196 800 for this monitoring period hence the reported flow is within the expected range.

Line A:



r	r	1	
$CO_N_2O$	Line A:	<b>3,463E-07</b>	The N <sub>2</sub> O concentration at destruction
N <sub>2</sub> O	AI-1003	$tN_2O/Nm^3$	facility outlet is measured with a NDIR
concentration at	5		URAS 14 analyser supplied by ABB up to
destruction	Range:		3 September 2007. The project participants
facility outlet	0-500 ppmv		then replaced the NDIR with a new NDIR
$(tN_2O/Nm^3)$			URAS 26. It was justified that the reason of
			replacement was to use consistent model with Line B for easier maintenance
			preparedness. Uras 26 is succeeding model
			of Uras 14 and Uras 14 is no longer
			available (there are no major technical
			changes in the analyser).
			changes in the analyser).
			Accuracy: $\pm 1.0\%$ of span
			The QA is covered by the Quality
			Management procedures of the Nitric acid
			plant. Calibration is done every 1 month by
			means of built-in calibrator. The latest
			calibration was conducted on 14 April, 19
			May $(+2.5\%)$ , 16 June $(+3.4\%)$ and 16 July
			(+3.1%) 2008. The deviation was found at the periodic calibration as shown in the
			above parenthetic. The PP did not make
			adjustment and it is reasonable as "larger
			outlet $N_2O$ concentration reading" means
			less CER. /12/.
			The NDIR is cross-checked weekly by
			sampling and analysing by gas
			chromatography (GC) and the results were
			compared with the instantaneous reading of
			NDIR. The results were consistent between
			them. /22/ GC is calibrated prior to use
			with standard test gas and the certificates of
			a standard test gas were available for verification. /10/
			Both readings were always consistent.
Q_NH <sub>3</sub>	Line A:	15,898	Monitored by Vortex Flow Meter.
Ammonia input to	FIT-1001	t NH <sub>3</sub>	No maintenance or calibration needed.
SCR De-NOx			The monitoring range covers the actual
facility	Range: 0-105		flow rate (25 kg/hr average).
(NH <sub>3</sub> t/y)	kg/hr		The accuracy is given to be less than $\pm 1\%$
			of the rate at reference conditions (at 99.5%
			ammonia, maximum flow rate of 105
			kg/hr) /23/.



Q_HCy	Line A:	205 247,198	Monitored by Vortex Flow Meter.
Hydrocarbon	FIT-1611	Nm <sup>3</sup>	No maintenance or calibration needed.
input for tail gas	Range: 0-200		The monitoring range covers the actual
reheating	Nm <sup>3</sup> /hr		flow rate. (71 Nm <sup>3</sup> /hr average).
$(Nm^3/y)$			The accuracy is given to be less than $\pm 1\%$
			of the rate at reference conditions
			(maximum 200 Nm <sup>3</sup> /hr) /23/.



Line	B:
Line	

Line B:			
Data variable	Tag. No.	Reported value for the project period	Assessment/Observation
<b>F_TG</b> Volume flow of tail gas from N <sub>2</sub> O destruction unit at interval, i (Nm <sup>3</sup> /h)	Line B: FIT-2002 Range: 0- 100 000Nm <sup>3</sup> /h	<b>214 520 422</b> Nm <sup>3</sup>	The stack gas flow is measured with a Pitot Tube Type flow meter supplied by ABB. Accuracy: ± 0.5% of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 3 months. The latest calibration was conducted 2 June 2008. No deviation over the tolerance was observed. The calibration planned in April was postponed to June 2008 due to the plant shutdown. (Calibration Procedure: INS-WI QMS-026) /12/ The hourly rate in m <sup>3</sup> /h is automatically adjusted to standard temperature and pressure. The reported value was verified to be correct. The normal stack gas flow is 77 800 Nm <sup>3</sup> /hr, hence the measurement range is appropriate. This normal stack gas flow corresponds to 220 329 800 for this monitoring period hence the reported flow is within the expected range.
CO_N2O N <sub>2</sub> O concentration at destruction facility outlet (tN <sub>2</sub> O/Nm <sup>3</sup> )	Line B: AI-2003 Range: 0-500 ppmv	<b>3,440E-07</b> tN <sub>2</sub> O/m3	The N <sub>2</sub> O concentration at destruction facility outlet is measured with a NDIR URAS 26. Accuracy: $\pm 1.0\%$ of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 month. The latest calibration was conducted on 16 April, 20 May, 19 June (-13.3%), 16 July 2008. /12/ The deviation over the tolerance was detected at the planned calibration. The discount of the CER was requested. (CAR 1) The NDIR is cross-checked weekly by sampling and analysing by gas chromatography (GC) and the results were compared with the instantaneous reading of



Q_NH <sub>3</sub> Ammonia input to SCR De-NOx facility NH <sub>3</sub> t/y	<b>Line B:</b> <b>FIT-2001</b> Range: 0-80 kg/hr	<b>71,497</b> t NH <sub>3</sub>	NDIR. The results were consistent between them. $/22/$ GC is calibrated prior to use with standard test gas and the certificates of a standard test gas were available for verification. $/10/$ Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate. (16 kg/hr average) The accuracy is given to be less than $\pm 1\%$ of the rate at reference conditions (at 99.5% ammonia, maximum flow rate of 80 kg/hr) /23/.
Q_HCy Hydrocarbon input for tail gas reheating Nm <sup>3</sup> /y	<b>Line B:</b> <b>FIT-2611</b> Range: 0-190 Nm <sup>3</sup> /hr	<b>260 914,159</b> Nm <sup>3</sup>	Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate. (92 Nm <sup>3</sup> /hr average). The accuracy is given to be less than $\pm$ 1% of the rate at reference conditions. (maximum 190 Nm <sup>3</sup> /hr) /23/.



Line	C:

Line C: Data variable	Tag. No.	<b>Reported value</b>	Assessment/Observation
Dutu vurlabit	- ug. 110.	for the project	
		period	
F_TG	Line C:	55 560 405	The stack gas flow is measured with a Pitot
Volume flow of	FIT-3002	Nm3	Tube Type flow meter supplied by ABB.
tail gas from N <sub>2</sub> O			Accuracy: $\pm 0.5\%$ of span
destruction unit at	Range:		
interval, i	0-		The QA is covered by the Quality
$(Nm^{3}/h)$	100 000Nm <sup>3</sup> /h		Management procedures of the Nitric acid
			plant. Calibration is done every 3 months.
			The latest calibration was conducted 27
			May 2008. No deviation over the tolerance
			was observed. (Calibration Procedure: INS-
			WI QMS-026) /12/
			The hourly rate in $m^3/h$ is automatically
			adjusted to standard temperature and
			pressure.
			The reported value was verified to be
			correct.
			The normal stack gas flow is 28 000
			Nm <sup>3</sup> /hr, hence the measurement range is
			appropriate.
			This normal stack gas flow corresponds to
			76 608 000 Nm <sup>3</sup> for this monitoring period
			hence the reported flow is within the
			expected range.
CO_N2O	Line C:	7,330E-08	The N <sub>2</sub> O concentration at destruction
N <sub>2</sub> O	AI-3003	tN <sub>2</sub> O/Nm3	facility inlet is measured with a NDIR
concentration at			URAS 26.
destruction	Range:		Accuracy: $\pm 1.0\%$ of span
facility outlet	0-500 ppmv		The QA is covered by the Quality
$(tN_2O/Nm^3)$			Management procedures of the Nitric acid
			plant. Calibration is done every 1 month.
			The latest calibration was conducted on 4
			April, 26 May, 25 June and 24 July (-2.1%)
			2008. /12/ The deviation over the tolerance
			was detected at the planned calibration.
			The discount of the CER was requested.
			(CAR 1)
			The NDIR is cross-checked weekly by
			sampling and analysing by gas
			chromatography (GC) and the results were
			compared with the instantaneous reading of
			NDIR. The results were consistent between
			them. /22/ GC is calibrated prior to use
			with standard test gas and the certificates of



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Q_NH <sub>3</sub> Ammonia input to SCR De-NOx facility NH <sub>3</sub> t/y	<b>Line C:</b> <b>FIT-3001</b> Range: 0-30 kg/hr	<b>35,967</b> t NH <sub>3</sub>	a standard test gas were available for verification. /10/ Due to the higher temperature and higher pressure the, De-N <sub>2</sub> O efficiency is supposed to be higher than Line A/B. Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate (22 kg/hr average). The accuracy is given to be less than $\pm$ 1% of the rate at reference conditions (at 99.5% ammonia, maximum flow rate of 30 kg/hr) /23/.
Q_HCy	Line C:	N/A	As De-N <sub>2</sub> O unit of Line C is located
Hydrocarbon	N/A		between NH <sub>3</sub> -SCR Unit and Pressure
input for tail gas			Recovery Turbine, hydrocarbon is not
reheating			needed for re-heating the tail gas.
Nm <sup>3</sup> /y			

#### 3.4.3 Monitored data for baseline emissions within the project boundary

The only emission source in the baseline is the inlet quantity of  $N_2O$  in the tail gas entering the De-N<sub>2</sub>O System. The quantity of N<sub>2</sub>O is determined from the concentration of N<sub>2</sub>O and the volume tail gas flow. As there are no regulations on N<sub>2</sub>O emissions in Pakistan the monitored N<sub>2</sub>O quantity is thus the baseline emission. The following data reported in the monitoring report has been assessed in detail.

Data variable	Tag. No.	Reported value for the project period	Assessment/Observation
<b>F_TG</b> Volume flow of tail gas from N <sub>2</sub> O destruction unit at interval, i (Nm <sup>3</sup> /h)	Line A: FIT-1002 Range: 0- 100 000Nm <sup>3</sup> /h	<b>205 885 690</b> Nm <sup>3</sup>	Same as described above in 3.4.2.
$\begin{array}{c} \textbf{CI_N_2O} \\ N_2O \\ \text{concentration at} \\ \text{destruction} \\ \text{facility inlet} \\ (tN_2O/Nm^3) \end{array}$	Line A: AI-1002 Range: 0-3000 ppmv	<b>2,659E-06</b> tN <sub>2</sub> O/m <sup>3</sup>	The $N_2O$ concentration at destruction facility inlet is measured with a NDIR URAS 14 analyser supplied by ABB up to 3 September 2007. The project participants then replaced the NDIR with a new NDIR URAS 26. It was justified that the reason of replacement was to use consistent model with Line B for easier maintenance

#### Line A:



preparedness. Uras 26 is succeeding model
of Uras 14 and Uras 14 is no longer
available (there are no major technical
changes in the analyser).
Accuracy: $\pm 1.0\%$ of span
The QA is covered by the Quality
Management procedures of the Nitric acid
plant. Calibration is done every 1 month by
means of built-in calibrator. The latest
calibration was conducted on 14 April, 19
May (-4.6%), 16 June (-1.3%) and 16 July
2008. / 12 / The deviation over the tolerance
was detected at the planned calibration.
However it caused less CER then the
adjustment was not requested.
The NDIR is cross-checked weekly by
sampling and analysing by gas
chromatography (GC) and the results were
compared with the instantaneous reading of
NDIR. The results were consistent between
them. /22/ GC is calibrated prior to use
with standard test gas and the certificates of
a standard test gas were available for
verification. /10/

Line	B:
	<b>.</b>

Data variable	Tag. No.	Reported value	Assessment/Observation
		for the project period	
<b>F_TG</b> Volume flow of tail gas from $N_2O$ destruction unit at interval, i (Nm <sup>3</sup> /h)	Line B: FIT-2002 Range: 0- 100 000Nm <sup>3</sup> /h	<b>214 520 422</b> Nm <sup>3</sup>	Same as described above in 2.3.2
$\begin{array}{c} \textbf{CI_N_2O} \\ N_2O \\ \text{concentration at} \\ \text{destruction} \\ \text{facility inlet} \\ (tN_2O/Nm^3) \end{array}$	Line B: AI-2002 Range: 0-3000 ppmv	<b>2,981E-06</b> tN <sub>2</sub> O/m <sup>3</sup>	The N <sub>2</sub> O concentration at destruction facility inlet is measured with a NDIR URAS 26. Accuracy: $\pm 1.0\%$ of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 month. The latest calibration was conducted on 16 April, 20 May, 14 June (-4.5%), 16 July



2008. /12/ The deviation over the tolerance was detected at the planned calibration. However it caused less CER then the adjustment was not requested. The NDIR is cross-checked weekly by sampling and analysing by gas chromatography (GC) and the results were compared with the instantaneous reading of NDIR. The results were consistent between them. /22/ GC is calibrated prior to use with standard test gas and the certificates of
1

Line C			
Data variable	Tag. No.	Reported value for the project period	Assessment/Observation
$F_TG$ Volume flow oftail gas from N2Odestruction unit atinterval, i $(Nm^3/h)$ CI N2O	Line C: FIT-3002 Range: 0- 100 000Nm <sup>3</sup> /h Line C:	<b>55 560 405</b> Nm <sup>3</sup> <b>4,190E-06</b>	Same as described above in 2.3.2 The N <sub>2</sub> O concentration at destruction
N <sub>2</sub> O concentration at destruction facility inlet (tN <sub>2</sub> O/Nm <sup>3</sup> )	AI-3002 Range: 0-3000 ppmv	tN <sub>2</sub> O/m <sup>3</sup>	facility inlet is measured with a NDIR URAS 26. Accuracy: ± 1.0% of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 month. The latest calibration was conducted on 4 April 2008, 26 May, 25 June and 24 July (- 12.9%) 2008. /12/ The deviation over the tolerance was detected at the planned calibration. However it caused less CER then the adjustment was not requested. The NDIR is cross-checked weekly by sampling and analysing by gas chromatography (GC) and the results were compared with the instantaneous reading of NDIR. The results were consistent between them. /22/ GC is calibrated prior to use with standard test gas and the certificates of a standard test gas were available for verification. /10/



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#### **3.4.4** Other factors and calculated parameters

The following parameters are used in the calculation of emissions reductions or are parameters needed to be reported in relation to regulation of  $N_2O$  emissions. The verification team has manually checked the calculated values by use of raw data. For other data as required by AM0028 the source of data is checked.

Data variable	Reported value for the verification period	Checks/Assessment/ Observation
EF_NH <sub>3</sub>	Line A: 2.14	The default value for ammonia production was
CO <sub>2</sub> emission factor		applied. (GEMIS 4.2)
of ammonia		
production		
tCO <sub>2</sub> /tNH3		
PE_NH <sub>3</sub>	Line A: 34,091	$= \mathbf{EF}_{\mathbf{NH}_3} * \mathbf{Q}_{\mathbf{NH}_3}$
Project emission		
related to ammonia		
input to destruction		
facility		
tCO <sub>2</sub>		
C_HNCy	Line A: 88.47	Supplier's certificate of analysis. This value was
Methane content on		determined based on the annual average methane
hydrocarbon		content of the previous year (2007). It was verified
%		to be correct through the analytical data. /19/
Q_HNCy	Line A: 181 582.196	$= Q_HCy * C_NHCy$
Methane input for		
tail gas reheating		
Nm <sup>3</sup> /y		
HCE_NCy	Line A: 13,613	$= \rho_HNCy *Q_HNCy*(1-OXID_CH_4)*$
Non-converted		GWP_CH <sub>4</sub>
hydrocarbon		ρ_HNCy: 0.000714 t/m³
emission		OXID_CH <sub>4</sub> : 99.5%
tCO <sub>2</sub>		GWP_CH <sub>4</sub> : 21 tCO <sub>2</sub> /tCH <sub>4</sub>
EF_HC	Line A: 2.75	IPCC default value for natural gas was applied.
Hydrocarbon CO <sub>2</sub>		
emission factor		
tCO <sub>2</sub> e/t		
ρ_ΗC	Line A: 6.43E-04	Supplier's certificate of analysis specifies 90.00%
Hydrocarbon		C1 (methane) to C3 (propane). Others were $N_2$ and
density (content)		CO <sub>2</sub> .
t/Nm <sup>3</sup>		The hydrocarbon density at standard conditions of
		6.43E-04 t/Nm <sup>3</sup> (CH <sub>4</sub> density*90%).



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	<b>T A A C A A A A A A A A A A</b>	
HCE_C	Line A: 361.114	The conversion factor of 99.5% for both
Converted		hydrocarbon (C2+) and methane was applied.
hydrocarbon		The spread sheet calculations are checked and
emissions		found to be correct.
tCO <sub>2</sub> e		
PE_ND	Line A: 22 099.280	These parameters are calculated from the N <sub>2</sub> O
Project emissions		concentration monitored in the outlet of the
from N <sub>2</sub> O not		destruction unit, the tail gas flow, and the $GWP_{N2O}$
destroyed		of 310.
(tCO <sub>2</sub> e)		The calculations are checked and found to be
· - /		correct
BEy	Line A: 169 677.880	The baseline emissions are calculated from the
Baseline emissions		N <sub>2</sub> O concentration monitored in the tail gas inlet to
in year y (t $CO_2e$ )		the destruction unit, the tail gas flow, and the
j = j ( = = 2 = )		$GWP_{N2O}$ of 310.
		The calculations are checked by the spreadsheet.
SE_N <sub>2</sub> O	Line A: 8.189E-3	The levels of baseline emissions were calculated
Specific $N_2O$		based on the values monitored at inlet of $De-N_2O$
emissions per ton		facility.
HNO3		The calculations are checked and found to be
$(tN_2O/tHNO_3)$		correct.
$(11\sqrt{20}/111\sqrt{3})$		
RSE_N <sub>2</sub> O,y	No regulation	No national emission regulation of N <sub>2</sub> O in
National Regulatory	No regulation	Pakistan.
limit of N <sub>2</sub> O		r akıstalı.
=		
emissions per output		
nitric acid (t $N_2O$		
/tHNO <sub>3</sub> )		
	NT 1.1	
$CR_N_2O$	No regulation	No national emission regulation of $N_2O$ in
Regulatory limit for		Pakistan.
specific N <sub>2</sub> O		
concentration		
during interval I (t		
$N_2O/m^3$ )		
Reg_NOx	3000	The limits of NO <sub>X</sub> emission from Nitric acid plants
National regulation		to $3000 \text{ mg NO}_{X}/\text{ m}^{3}$ .
on NO <sub>X</sub> emissions		
mg NO <sub>X</sub> /m <sup>3</sup>		
ing NO <sub>X</sub> /m <sup>3</sup>		

# Line B:

Data variable	<b>Reported value for the verification period</b>	Checks/Assessment/ Observation
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EF_NH <sub>3</sub>	Line B: 2.14	The default value for ammonia production was
CO <sub>2</sub> emission factor		applied. (GEMIS 4.2)
of ammonia		
production		
$(tCO_2/tNH_3)$		
P_NH <sub>3</sub>	Line B: 153.309	$=$ EF_NH <sub>3</sub> * Q_NH <sub>3</sub>
Project emission		
related to ammonia		
input to destruction		
facility		
(tCO <sub>2</sub> )		
C_NHCy	Line B: 88.47	Supplier's certificate of analysis. This value was
Methane content on		determined based on the annual average methane
hydrocarbon		content of the previous year (2007). It was verified
(%)		to be correct through the analytical data. /19/
Q_HNCy	Line B: 230 830.760	$= Q_HCy * C_NHCy$
Methane input for		
tail gas reheating		
Nm <sup>3</sup>	L D. 17 205	$= UNC_{-} * O UNC_{-} * (1 OVID OU) *$
HCE_NCy Non-converted	Line B: 17.305	$= \rho_{\text{HNCy}} * Q_{\text{HNCy}} * (1 - \text{OXID}_{\text{CH}_4}) *$
		GWP_CH <sub>4</sub> p_HNCy: 0.000714 t/m <sup>3</sup>
hydrocarbon emission		OXID_CH <sub>4</sub> : 99.5%
tCO <sub>2</sub>		GWP_CH <sub>4</sub> : 21 tCO <sub>2</sub> /tCH <sub>4</sub>
EF_HC	Line B: 2.75	IPCC default value for natural gas was applied.
Hydrocarbon CO <sub>2</sub>	Line D. 2.75	If CC default value for natural gas was applied.
emission factor		
$tCO_2e/t$		
ρ_ΗC	Line B: 6.43E-04	Supplier's certificate of analysis specifies 90.00%
Hydrocarbon		C1 (methane) to C3 (propane). Others were $N_2$ and
density (content)		$CO_2$ .
t/Nm <sup>3</sup>		The hydrocarbon density at standard conditions of
		6.43E-04 t/Nm <sup>3</sup> (CH <sub>4</sub> density*90%).
HCE_C	Line B: 459.054	The conversion factor of 99.5% for both
Converted		hydrocarbon (C2+) and methane was applied.
hydrocarbon		The spread sheet calculations are checked and
emissions		found to be correct.
tCO <sub>2</sub> e		
PE_ND	Line B: 22 805.070	These parameters are calculated from the $N_2O$
Project emissions		concentration monitored in the outlet of the
from $N_2O$ not		destruction unit, the tail gas flow, and the $GWP_{N2O}$
destroyed		of 310.
$(tCO_2e)$		The periodic calibration conducted on 19 June
		revealed the analyser reading was deviated over
		the tolerance of $\pm 1\%$ . It is deemed that the
		analyser reading had been deviated from the next



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<b>BEy</b> Baseline emissions in year y (tCO <sub>2</sub> e)	Line B: 198 258.346	date of the previous calibration, 21 May to 19 June 2008. CAR 1 was raised to correct the value and it was corrected. The calculations and the rationale of correction are checked and found to be appropriate The baseline emissions are calculated from the N <sub>2</sub> O concentration monitored in the tail gas inlet to the destruction unit, the tail gas flow, and the GWPN <sub>2</sub> O of 310.
SE_N <sub>2</sub> O Specific N <sub>2</sub> O emissions per ton HNO <sub>3</sub> (tN <sub>2</sub> O/tHNO3)	Line B: 9.465E-3	The levels of baseline emissions were calculated based on the values monitored at inlet of $De-N_2O$ facility. The calculations are checked and found to be correct.
<b>RSE_N<sub>2</sub>O,y</b> National Regulatory limit of N <sub>2</sub> O emissions per output nitric acid (t N <sub>2</sub> O /tHNO <sub>3</sub> )	No regulation	No national emission regulation of N <sub>2</sub> O in Pakistan.
$\begin{array}{c} \textbf{CR}\_\textbf{N}_2\textbf{O} \\ \text{Regulatory limit for} \\ \text{specific } N_2O \\ \text{concentration} \\ \text{during interval I (t} \\ N_2O/m^3) \end{array}$	No regulation	No national emission regulation of N <sub>2</sub> O in Pakistan.
<b>Reg_NOx</b> National regulation on NOx emissions mg NO <sub>X</sub> /m <sup>3</sup>	3000	The limits of $NO_X$ emission from Nitric acid plants to 3000 mg $NO_X$ / m <sup>3</sup> .

# Line C:

Data variable	Reported value for the verification period	Checks/Assessment/ Observation
<b>EF_NH</b> <sub>3</sub> CO <sub>2</sub> emission factor of ammonia production (tCO <sub>2</sub> /tNH <sub>3</sub> )	Line C: 2.14	The default value for ammonia production was applied. (GEMIS 4.2)



D MI	T. (1 88 104	
P_NH <sub>3</sub>	Line C: 77.124	$= \mathbf{EF}_{\mathbf{NH}_{3}} * \mathbf{Q}_{\mathbf{NH}_{3}}$
Project emission		
related to ammonia		
input to destruction		
facility		
(tCO <sub>2</sub> )		
C_NHCy	Line C: N/A	Hydrocarbon is not used for reheating the tail gas
Methane content on		at Line C.
hydrocarbon		
(%)		
Q_HNCy	Line C: N/A	-ditto-
Methane input for		
tail gas reheating		
Nm <sup>3</sup> /y		
HCE_NCy	Line C: N/A	-ditto-
Non-converted		
hydrocarbon		
emission		
tCO <sub>2</sub>		
EF HC	Line C: N/A	-ditto-
Hydrocarbon CO <sub>2</sub>		-utto-
emission factor		
$tCO_2e/t$	Line C: N/A	-ditto-
ρ_HC	Line C: N/A	-01110-
Hydrocarbon		
density (content)		
t/Nm <sup>3</sup>		11
HCE_C	Line C: N/A	-ditto-
Converted		
hydrocarbon		
emissions		
tCO <sub>2</sub> e		
PE_ND	Line C: 1262.436	These parameters are calculated from the N <sub>2</sub> O
Project emissions		concentration monitored in the outlet of the
from N <sub>2</sub> O not		destruction unit, the tail gas flow, and the $GWP_{N2O}$
destroyed		of 310.
(tCO <sub>2</sub> e)		The periodic calibration conducted on 24 July
		revealed the analyser reading was deviated over
		the tolerance of $\pm 1\%$ . It is deemed that the
		analyser reading had been deviated from the next
		date of the previous calibration, 26 June to 24 July
		2008. CAR 1 was raised to correct the value and it
		was corrected. The calculations and the rationale
		of correction are checked and found to be
		appropriate
		TL. hum



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<b>BEy</b> Baseline emissions in year y (tCO <sub>2</sub> e)	Line C: 72 163.350	The baseline emissions are calculated from the $N_2O$ concentration monitored in the tail gas inlet to the destruction unit, the tail gas flow, and the GWPN <sub>2</sub> O of 310.
$\begin{array}{c} \mathbf{SE}_{N_2O} \\ \text{Specific } N_2O \\ \text{emissions per ton} \\ \text{HNO}_3 \\ (tN_2O/tHNO_3) \end{array}$	Line C: 1.344E-2	The levels of baseline emissions were calculated based on the values monitored at inlet of $De-N_2O$ facility. The calculations are checked and found to be correct.
<b>RSE_N<sub>2</sub>O,y</b> National Regulatory limit of N <sub>2</sub> O emissions per output nitric acid (t N <sub>2</sub> O /tHNO <sub>3</sub> )	No regulation	No national emission regulation of N <sub>2</sub> O in Pakistan.
<b>CR_N<sub>2</sub>O</b> Regulatory limit for specific $N_2O$ concentration during interval I (t $N_2O/m^3$ )	No regulation	No national emission regulation of N <sub>2</sub> O in Pakistan.
<b>Reg_NO<sub>X</sub></b> National regulation on NO <sub>X</sub> emissions mg NO <sub>X</sub> /m <sup>3</sup>	3000	The limits of $NO_X$ emission from Nitric acid plants to 3000 mg $NO_X$ / m <sup>3</sup> .

#### 3.4.5 Emissions outside the project boundary and leakages

The emissions due to power consumption by the  $De-N_2O$  facility are not required to be monitored by the applied methodology. However, this has to be monitored in accordance with the registered PDD and also the revised monitoring plan as leakage approved on 3 December 2007

<b>EI_RCSy</b> Electric power consumption by De- N <sub>2</sub> O Facility MWh	Line A: 61.447 Line B: 70.828 Line C: 34.583	Cumulative value of power meter reading.
<b>EF_RCS</b> Carbon emission factor of power consumed tCO <sub>2</sub> /MWh	Line A/B/C: 1.2598	The carbon emission factor was calculated from the data obtained from the power supplier.



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LE_RCSy	Line A: 77.411	Line A= 61.447 MWh * 1.2598 tCO <sub>2</sub> /MWh
Emission due to	Line B: 89.229	Line B= 70.828 MWh * 1.2598 tCO <sub>2</sub> /MWh
power consumption	Line C: 43.568	Line C= 34.583 MWh * 1.2598 tCO <sub>2</sub> /MWh
by De-N <sub>2</sub> O facility		
tCO <sub>2</sub> /y		

# **3.5** Accuracy of Emission Reduction Calculations

There is no uncertainty related to manual transfer of data used in the calculation of emission reduction since these monitored parameters are collected by the automated measurement system.

All of the operation parameters of the ammonia oxidation reactor of Line A, B and C have been maintained within the permitted operating conditions during the period.

The calculation of the emission reduction for the monitoring period was checked by the verification team and found to be correct. However the deviations over the tolerance were observed at the periodic calibration as follows;

- 1) Line A: inlet of De-N<sub>2</sub>O facility, -4.6%, 19 May
- 2) Line A: outlet of De-N<sub>2</sub>O facility, +2.5%, 19 May
- 3) Line A: inlet of De-N<sub>2</sub>O facility, -1.3%, 16 June
- 4) Line A: outlet of De-N<sub>2</sub>O facility, +3.4%, 16 June
- 5) Line A: outlet of De-N<sub>2</sub>O facility, +3.1%, 16 July
- 6) Line B: inlet of De-N<sub>2</sub>O facility, -4.5%, 14 June
- 7) Line B: outlet of De-N<sub>2</sub>O facility, -13.3%, 19 June
- 8) Line C: inlet of De-N<sub>2</sub>O facility, -12.9%, 24 July
- 9) Line C: outlet of De-N<sub>2</sub>O facility, -2.1%, 24 July

Among the above, over reading of outlet  $N_2O$  concentration and under reading of inlet  $N_2O$  concentration are supposed to conservative thus 1)-5), 6) and 8) did not need to be corrected. However under reading of outlet  $N_2O$  concentration leads less project emission and more emission reduction. Thus 7) and 9) were requested to be corrected. (CAR 1)

Spreadsheets describing these events and the corresponding re-calculations were made available for the verification team. The recalculations have been checked and found to be conservative and reasonable.

#### **3.6** Quality of Evidence to Determine Emission Reductions

The main parameters are automatically collected by NDIR Uras26 and EMS2000 automated monitoring system provided by ABB. All necessary documentation is collected, referenced and aggregated and is easily accessible in spread sheets.

As mentioned in the previous verification report, at the time of installing the NDIR  $N_2O$  analyser for Line B, Uras 14 was no longer available, thus the project participants selected the succeeding model, Uras 26 for Line B. The NDIR  $N_2O$  analyser for Line A was also replaced with Uras 26



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aiming for more practical operation, e.g. keeping common spare parts. Uras 26 is succeeding model of Uras 14, there are no major technical changes in the analyser.

The NDIR  $N_2O$  analysers have been calibrated monthly by a built-in calibrator and weekly cross-checked by sampling and analysing using gas chromatography (GC). The GC is calibrated prior to use with standard test gas. The certificates of the test gas were available for verification. The other measurements are performed by calibrated equipment according to the documented calibration procedure, and the key data can also be cross-checked via other sources, such as production log sheets and meters available in the operators control room or on-site. The calibration results are traceable to the national standards through the accredited laboratory, ERA Lab. No assumptions are used that have any material influence on reported emission reductions. All actions performed at the computer station are logged and the log file is available for the verifier.

# 3.7 Management System and Quality Assurance

The project is operated by Pakarab Fertilizer Limited. The monitoring and reporting of data under the CDM activity have been conducted by the collaboration of Pakarab Fertilizer Limited and Mitsubishi Corporation. The quality assurance and quality control procedures in terms of equipment operation and maintenance as well as data reporting are covered by the documented procedures.

The ammonia nitrate of the Pakarab Fertilizer Limited have recently been ISO9001:2000 certified. Although the nitric acid plant and the project activity have not yet been certified, they already deployed the equivalent quality management system based on ISO9001: 2000. They have a plan to get certified in near future.

Local operators, instrumentation engineers and calibration personnel of the system have been trained by equipment suppliers and qualified internally. Data handling solutions involve redundancy, data manipulation protection, integrity check as well as proper archiving.

#### 3.8 Corrective and Forward Action Requests identified

The below table lists the corrective and forward action requests that were identified during this verification (including the remaining FAR's from the previous periodic verifications, see chapter 3.1).

FAR / CAR	Description of the CAR/FAR	Comments/ Response from project proponent	Conclusions
CAR 1	The periodic calibration revealed deviations of the NDIR analysers. However the monitored data were not adjusted properly.	The deviations were taken into account and the calculated $N_2O$ emissions were corrected in the revised spreadsheet. CER was discounted.	ОК
FAR 1	(See CAR 1.) Although the documented procedure was established to adjust the values in case of problems of monitoring	The amendment of documented procedure and/or other counter measures should be considered to prevent the similar problems effectively.	This FAR will be checked during the next verification.



	equipment, some reported values were not adjusted properly.		
FAR 2 (Periodic verification 2)	The revised monitoring report includes the description regarding the contribution to sustainable development. However, in the PDD it is described that a portion of the revenue generated from CERs will be transferred in a Social Fund. The implementation of this Social Fund should be further described and it is required to develop monitoring procedures in order to be able to perform verification of these measures.	The template for a monitoring report was amended to include the item "11. Compensation of revenue for social benefits" to prevent misstatement.	OK
FAR 1 (Periodic Verification 1)	NH <sub>3</sub> consumption of 20 April 2007 was 182 t/day and exceeded the maximum historical value and the project participants did not apply the IPCC default value. Although this was corrected properly in the revised monitoring report, measures are recommended to be implemented in order to prevent similar misstatements.	The template for a monitoring report was amended to include the item "10. Monitoring against the baseline requirements" to prevent misstatement.	OK
FAR 2 (Periodic Verification 1)	Through the periodic calibration of the stack gas flow meter of Line A on 16 May 2007, the deviation of +4.72% was observed against ±0.5% variance limit. It was corrected properly. However, measures are recommended to be implemented in order to prevent similar occurrences.	The documented procedure was established to clarify the tasks of respective personnel to prevent the similar problems. However the deviations of NDIRs were not addressed properly and the counter measures are deemed ineffective. This FAR was closed and a new FAR was raised above. (FAR 1)	Closed (see FAR 1)
FAR 5 (Periodic Verification 1)	Competence and training needs are covered by QMS of Pakarab Fertilizer Ltd. Necessary competence	The follow-up trainings were provided on 19 May and 23 July 2008. The training records were kept properly. /20/	ОК


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	requirements for DeNOx/DeN <sub>2</sub> O system operation and the monitoring practice are identified and provided by the engineering provider. The certificate of the initial training and the consecutives performance development program are recommended to be addressed.		
FAR 6 (Periodic Varification 1)	Allocation of responsibilities is clearly recognised among the project participant.	The documentation was verified to be appropriate. /21/	ОК
Verification 1)	It is recommended to be documented.		

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## 4 PROJECT SCORECARD

Risk Areas		Conclusions		3		Error/Discounted
		Baseline Emissions	Project Emissions	Calculated Emission Reductions	Summary of findings and comments	Uncertainty Tonnes
Completeness Accuracy	<ul> <li>Source coverage/ boundary definition</li> <li>Physical Measurement and Analysis</li> </ul>	OK OK	OK OK	OK OK	<ul> <li>N<sub>2</sub>O emission regulation in Pakistan monitored was included in the monitoring report. (FAR 3_PV1 resolved)</li> <li>All main parameters are covered and the boundaries of the project are correctly defined. Sustainable development related issue which the project participants had committed in the registered PDD was included in the monitoring report. (FAR 2_PV2 resolved).</li> <li>No issue found.</li> </ul>	None
	• Data calculations	ОК	OK	ОК	The deviation over the tolerance of the monitoring equipment for N <sub>2</sub> O concentration of the outlet of de-N <sub>2</sub> O facilities was observed. However the data adjustment was not made properly. (CAR 1_PV4) The corrected values were verified to be appropriate as follows; - PE <sub>NDy</sub> (Line B): 22 804.771 tCO <sub>2</sub> (increase 797.191 tCO <sub>2</sub> )	-804 tCO <sub>2</sub>





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Risk Areas		Conclusions		S		Error/Discounted
		Baseline Emissions	Project Emissions	Calculated Emission Reductions	Summary of findings and comments	Uncertainty Tonnes
					- PE <sub>NDy</sub> (Line C): 1 262.436 tCO <sub>2</sub> (increase 6.936 tCO <sub>2</sub> )	
					Carbon emission factor of electricity used for calculating $EI_{RCS,y}$ of Line C by the spreadsheet was requested to be corrected. It was corrected properly however no impact on the reported emission reduction. (CAR 1_PV3 resolved)	
	• Data management & reporting	ОК	ОК	ОК	It was experienced at $1^{st}$ periodic verification that the excess NH <sub>3</sub> consumption and the deviation of stack gas monitoring had been overlooked. Then the participants were recommended to establish the procedure to avoid misstatement. (FAR 1/2_PV1 resolved)	None
Consistency	Changes in the project	ОК	ОК	ОК	There are no changes in the project.	None



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## **5** CERTIFICATION STATEMENT

#### Introduction

Det Norske Veritas Certification AS (DNV) has been engaged by Mitsubishi Corporation to verify the greenhouse gas (GHG) emission reductions reported for the "Catalytic  $N_2O$  Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" for the period 1 April 2008 to 31 July 2008.

#### **Responsibilities of the management of the project and DNV**

The management of the "Catalytic  $N_2O$  Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" is responsible for the preparation of the GHG emissions data and the reported GHG emissions reductions on the basis set out within the project's monitoring plan and as reported in the revised monitoring report dated 22 August 2008. The development and maintenance of records and reporting procedures in accordance with that plan, including the calculation and determination of GHG emission reductions from the project, is the responsibility of the management of the "Catalytic  $N_2O$ Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan".

It is DNV's responsibility to express an independent GHG verification opinion on the GHG emission reductions reported for the project for the period 1 April 2008 to 31 July 2008 and the project's compliance with the approved methodology AM0028, version 1, and the revised monitoring plan approved on 3 December 2007. Our opinion relates to the project's GHG emissions and resulting GHG emissions reductions reported in the monitoring report dated 22 August 2008. We express no opinion on the baseline determination of the project or on the validated Project Design Document.

#### **Basis of GHG verification opinion**

Our approach is risk-based, drawing on an understanding of the risks associated with reporting GHG emissions data and the controls in place to mitigate these. Our examination includes assessment, on a test basis, of evidence relevant to the information in relation to the project's GHG emission reductions for the period 1 April 2008 to 31 July 2008.

We planned and performed our work to obtain the information and explanations that we considered necessary to provide sufficient evidence for us to give reasonable assurance that the amount of calculated GHG emission reductions for 1 April 2008 to 31 July 2008 are fairly stated.

We conducted our verification on the basis of the monitoring methodology AM0028, version 1, and the revised monitoring plan approved on 3 December 2007.

The verification included:

- Collection of evidence supporting the reported data
- Checking whether the provisions of the monitoring methodology AM0028, version 1, and the monitoring plan revised by the project participants and accepted by EB36 were consistently and appropriately applied



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We have verified whether the information included in the monitoring report dated 22 August 2008 is correct and that the emissions reduction achieved has been determined correctly.

#### **Certification Statement**

In our opinion, the GHG emission reductions stated in the monitoring report of 22 August 2008 for the "Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" for the period from 1 April 2008 to 31 July 2008 are fairly stated. The GHG emission reductions were calculated correctly on the basis of the approved monitoring methodology AM0028 version 1 and the revised monitoring plan approved on 3 December 2007.

Hence, Det Norske Veritas Certification AS is able to certify that the emission reductions from the "Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" during the period from 1 April 2008 to 31 July 2008 amount to 392 606 (three hundred ninety two thousand six hundred and six) tonnes of  $CO_2$  equivalents.

Yokohama, 8 October 2008

Akira Sekine CDM Verifier

Oslo, 8 October 2008

Michael Cehman

Michael Lehmann Technical Director



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## 6 **REFERENCES**

Documents provided by the project participants that relate directly to the project:

/1/ Monitoring Report: Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan No. 4 version 00, 8 August 2008

Monitoring Report: Catalytic  $N_2O$  Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan No. 4 version 01, 22 August 2008

- /2/ CDM Project Design Document: "Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan, 6 August 2006
- /3/ CDM Project Spreadsheet for the verification period 1 April 2008 to 31 July 2008:
  - Operating data from SCR-DeNO<sub>X</sub> /DeN<sub>2</sub>O System installations
  - Summary sheet of emission reduction calculations
  - Operating data and permitted ranges for ammonia oxidation reactors
- /4/ Daily monitoring reports, generated by EMS2000 system.

Background documents related to the design and/or methodologies employed in the design or other reference documents:

- /5/ Approved Monitoring methodology AM0028, version 01 of March 03, 2006.
- /6/International Emission Trading Association (IETA) & the World Bank's Prototype<br/>Carbon Fund (PCF): Validation and Verification Manual. <a href="http://www.vvmanual.info">http://www.vvmanual.info</a>
- /7/ Validation report TÜV SUD: "Catalytic N<sub>2</sub>O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan; REPORT NO. 829330, 7 August 2006.
- /8/ Equipment lists and specifications for monitoring equipment and analysers of Regenerative Catalytic DeN<sub>2</sub>O systems.
- /9/ Product Conformity Certificate: EN14181/EN ISO14956, TÜV-SÜD, 30 June 2006
- /10/ Certificates of analysis of N<sub>2</sub>O calibration test gases, BOC Pakistan Limited
  - Lot. 84-1782 (High Range), 28 October 2006
  - Lot. 83-2453 (High Range), 28 October 2006
  - Lot. 419698 (Low Range), 28 October 2006
  - Lot. 87210 (Low Range), 28 October 2006

Certificates of analysis of N<sub>2</sub>O calibration test gases, Air Products and Chemicals Inc.

- Lot. 300024 (High Range), 13 December 2007
- Lot. 300020 (Low Range), 13 December 2007

Certificates of analysis of NO<sub>2</sub> calibration test gases, Air Products and Chemicals Inc.



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- Lot. 300100, 13 December 2007
- Lot. 300090, 31 December 2007
- /11/ Certificate of calibration, Pitot Tube Flow Meter, ABB, No. 07/05486, 29 May 2007
- /12/ Calibration reports (Line A):
  - Outlet NO<sub>X</sub> Analyser (AI-1001), 14 April, 19 May, 16 June, 16 July 2008
  - Stack Gas Flow Meter (FIT-1002), 9 April 2008
  - Inlet N<sub>2</sub>O Analyser (AI-1002), 14 April, 19 May, 16 June, 16 July 2008
  - Outlet N<sub>2</sub>O Analyser (AI-1003), 14 April, 19 May, 16 June, 16 July 2008
  - Nitric Acid Flow Meter (FT-02360A), 20 January 2008
  - AOR Temperature (TE-02104A), 9 January 2008
  - AOR Pressure (PG-AOR-Line A), 12 January 2008
  - AOR Ammonia Consumption (FT-02301A), 10 January 2008
  - SCR DeNO<sub>X</sub> Ammonia Flow Meter (FIT-1001), 10 October 2006
  - Reheating Fuel Gas Flow Meter (FIT-1611), 10 October 2006
  - Temperature in nitric acid line (TE-02102-15A), 16 September 2007

Calibration reports(Line B):

- Outlet NO<sub>X</sub> Analyser (AI-2001), 16 April, 20 May, 19 June, 16 July 2008
- Stack Gas Flow Meter (FIT-2002), 2 June 2008
- Inlet N<sub>2</sub>O Analyser (AI-2002), 16 April, 20 May, 19 June, 16 July 2008
- Outlet N<sub>2</sub>O Analyser (AI-2003), 16 April, 20 May, 19 June, 16 July 2008
- Nitric Acid Flow Meter (FT-02360B), 18 January 2008
- AOR Temperature (TE-02104B), 10 January 2008
- AOR Pressure (PG-AOR-Line B), 14 January 2008
- AOR Ammonia Consumption (FT-02301B), 23 January 2008
- SCR DeNO<sub>X</sub> Ammonia Flow Meter (FIT-2001), 10 October 2007
- Reheating Fuel Gas Flow Meter (FIT-2611), 10 October 2007
- Temperature in nitric acid line (TE-02102-15B), 16 September 2007

Calibration reports(Line C):

- Outlet NO<sub>X</sub> Analyser (AI-3001), 4 April, 26 may, 25 June and 24 July 2008
- Stack Gas Flow Meter (FIT-3002), 27 May 2008
- Inlet N<sub>2</sub>O Analyser (AI-3002), 4 April, 26 May, 25 June, 24 July 2008
- Outlet N<sub>2</sub>O Analyser (AI-3003), 4 April, 26 May, 25 June, 24 July 2008



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- Nitric Acid Flow Meter (FT-02360C), 18 January 2008
- AOR Temperature (TE-02104C), 13 January 2008
- AOR Pressure (PG-AOR-Line C), 14 January 2008
- AOR Ammonia Consumption (FT-02301C), 11 January 2008
- SCR DeNO<sub>X</sub> Ammonia Flow Meter (FIT-3001), 10 November 2007
- Temperature in nitric acid line (07 TE-1-13), 27 August 2007
- /13/ Johnson Matthey Noble Metals, Ammonia Oxidation Catalyst Shipping Document, 6 February 2008, 29 February 2008

Johnson Matthey Noble Metals, Acknowledgement of Order, 19 December 2007

- /14/ Inspection Report incl. calibration and linearity test results: N<sub>2</sub>O Concentration Meter, Uras26, ABB K.K.,
  - Line A: Order No. 04702370 3.345936.7, issued on 15 May 2007
  - Line B: Order No. 04702332 3.345937.7, issued on 18 May 2007
  - Line C: Order No. 04702332 3.345938.7, issued on 18 May 2007
- /15/ Calculation Report and Dimensional Drawing: Averaging Pitot Tube, Model 412, Ref. TE-20637212-001, 8 September 2006
- /16/ Data Logging System Specifications: D-MS500KE and D-EMS2000, Ref. 61566020, ABB K.K., 8 November 2006
- /17/ Statutory Notification, National Environmental Quality Standards for Industrial Gaseous Emission, The Gazette of Pakistan, 10 August 2000
- /18/ Revised monitoring plan for the project approved on 3 December 2007
- /19/ PFL Laboratory, Natural Gas Analysis Report, January December 2007
- /20/ Training record, 19 May 2008Training record, 23 July 2008
- /21/ Documentation defining the responsibility and authority of the CDM team, "Organogram", 14 May 2008
- /22/ PFL Laboratory, N<sub>2</sub>O analysis results by GC (April July 2008)
- /23/ ABB, Data Sheet of Vortex Flow Meter (FV4000-VT4/VR4)
- /24/ Nitric Acid Concentration Conversion Diagram (HNO<sub>3</sub> Konzentrationen D18533-16)
- /25/ Nitric Acid Production Data

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DET NORSKE VERITAS

# **APPENDIX A**

## **VERIFICATION CHECKLIST**

#### Table 1: Data Management System/Controls

The project operator's data management system/controls are assessed to identify reporting risks and to assess the data management system's/control's ability to mitigate reporting risks.

The GHG data management system/controls are assessed against the expectations detailed in the table. A score is assigned as follows:

- ▶ Full all best-practice expectations are implemented.
- > Partial a proportion of the best practice expectations is implemented
- Limited this should be given if little or none of the system component is in place.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
A. Defined organisational structure, responsibilities and competencies		
<b>A.1. Position and roles</b> Position and role of each person in the GHG data management process is clearly defined and implemented, from raw data generation to submission of the final data. Accountability of senior management must also be demonstrated.	Full	A reporting process organisation chart (CDM Unit) including named personnel was presented. It was well understood by the personnel and senior accountability was appropriate.
<b>A.2. Responsibilities</b> Specific monitoring and reporting tasks and responsibilities are included in job descriptions or special instructions for employees.	<del>Partial</del> <del>FAR 6 (PV1)</del> Full	Specific monitoring and reporting tasks are described in the relevant documented Pakarab Fertilizer Ltd. QMS procedures. The responsibility and authority among Pakarab Fertilizer are clearly recognised among Pakarab Fertilizer Ltd. However the allocation of the responsibilities among Pakarab Fertilizer and Mitsubishi Corporation should be further clarified.
		The documentation was modified to clarify the roles of the respective participants.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
<b>A.3. Competencies needed</b> Competencies needed for each aspect of the GHG determination process are analysed. Personnel competencies are assessed and training programme implemented as required.	<del>Partial</del> <del>FAR 5 (PV1)</del> Full	Competencies of the personnel in charge of monitoring and calculation process deem to be sufficient. The certificate of the initial training and the consecutives performance development program are recommended to be addressed. During the monitoring period follow-up training was provided twice. The training records were verified.
<b>B.</b> Conformance with monitoring plan		
<b>B.1. Reporting procedures</b> Reporting procedures should reflect the monitoring plan content. Where deviations from the monitoring plan occur, the impact of this on the data is estimated and the reasons justified.	<del>Partial</del> <del>FAR 1 (PV1)</del> FAR 1 (PV4)	No material deviation from the revised monitoring plan has been found. The adjustment and/or correction sequences in case of deviation from the permitted operation conditions of the ammonia oxidation reactor and the deviation from the tolerable range of the key monitoring equipment should be addressed in the procedure. The tasks of the individual personnel are defined in the documentation to avoid the similar problems. However the similar problems recur during the 4 <sup>th</sup> monitoring period. FAR 1 (PV4) was raised again.
	<del>FAR 4 (PV1)</del>	Although it is not included in the monitoring plan, the sustainability indicator committed by the project participants should be described in the monitoring report. "Compensation of revenue for social benefits" is included in
B.2. Necessary Changes	Full	the monitoring report describing the planned activities.There is no change occurred during the monitoring period.
Necessary changes to the monitoring plan are identified and changes are integrated in local procedures as necessary.		The revision of the monitoring plan accepted by EB36 was already integrated in the local procedures.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
C. Application of GHG determination methods		
<b>C.1. Methods used</b> There are documented description of the methods used to determine GHG emissions and justification for the chosen methods. If applicable, procedures for capturing emissions from non-routine or exceptional events are in place and implemented.	<del>Partial</del> <del>FAR 1 (PV1)</del> FAR 1 (PV4)	Methods used to determine GHG emissions are documented properly. However see B.1.
<b>C.2. Information/process flow</b> An information/process flow diagram, describing the entire process from raw data to reported totals is developed.	<del>Partial</del> <del>FAR 3 (PV1)</del> Full	Although process flow is defined for the information directly relevant to the emission reduction, it was recommended to establish and maintain the procedure how to access the legal requirement. (NOx/N2O emission regulation)
		It was confirmed that the environmental authority was responsible to notify the project participants of the regulatory change.
C.3. Data transfer	Full	No mistake of manual data transfer has been identified.
Where data is transferred between or within systems/spreadsheets, the method of transfer (automatic/manual) is highlighted - automatic links/updates are implemented where possible. All assumptions and the references to original data sources are documented.		Reference to original data sources is documented.
<b>C.4. Data trails</b> <i>Requirements for documented data trails are defined and implemented and all documentation are physically available.</i>	Full	All necessary raw/intermediate data is maintained properly and available for external verification.
<b>D.</b> Identification and maintenance of key process parameters		
<b>D.1. Identification of key parameters</b> The key physical process parameters that are critical for the determination of GHG emissions (e.g. meters, sampling methods) are identified.	Full	The key physical parameters are identified.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
<b>D.2. Calibration/maintenance</b> Appropriate calibration/maintenance requirements are determined.	<del>Partial</del> Full <del>FAR 7 (PV1)</del>	Calibration/maintenance requirements and procedures are determined for the key monitoring equipment. The minimum maintenance requirement of Vortex Flow Meter had better be identified.
		User manual provided by the manufacture is defined as the maintenance procedure.
	FAR 1 (PV2)	The stack gas flow meter should be calibrated prior to the actual $N_2O$ abatement operation.
		The stack gas flow meter for Line C was calibrated prior to the actual $N_2O$ abatement operation.
E. GHG Calculations		
E.1. Use of estimates and default data	Partial	The default data used are properly referred.
Where estimates or default data are used, these are validated and	CAR 1	- GWP of $N_2O$ and $CH_4$
periodically evaluated to ensure their ongoing appropriateness and accuracy, particularly following changes to circumstances, equipment etc. The validation and periodic evaluation of this is documented.	<del>(PV-3)</del> Partial	- Carbon emission factor of NH3 production and natural gas combustion
ele. The valuation and periodic evaluation of this is documented.		- Oxidation factor of CH4 and other hydrocarbons
		Manual data transfer errors were observed in ex ante carbon emission factor of electricity consumption.
		No similar problems are observed at the verification. It is to be checked at consecutive verifications.
<b>E.2. Guidance on checks and reviews</b> Guidance is provided on when, where and how checks and reviews are to be carried out, and what evidence needs to be documented. This	Partial FAR 1/2 (PV1)	Some deviations from the monitoring procedures were observed. Checks/reviews and internal verification process should be established in order to reduce risks of misstatement.
includes spot checks by a second person not performing the calculations over manual data transfers, changes in assumptions and the overall reliability of the calculation processes.	FAR 1 (PV4)	The tasks of individual personnel including such corrections were identified in the documentation. However it is ineffective considering the recurrence of the similar problems.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)	
E.3. Internal verification	Partial	See above.	
Internal verifications include the GHG data management systems, to ensure consistent application of calculation methods.	<del>FAR 1/2</del> <del>(PV1)</del>		
	Partial		
E.4. Internal validation	Partial	The internal validation process is not sufficient for the	
Data reported from internal departments should be validated visibly	FAR 2 (PV1)	verification team to confirm it.	
(by signature or electronically) by an employee who is able to assess the accuracy and completeness of the data. Supporting information on the data limitations, problems should also be included in the data trail.	FAR 1 (PV4)	(see comments E.2.)	
E.5. Data protection measures	Full	EMS2000 system provides for comprehensive access restriction	
Data protection measures for databases/spreadsheets should be in place (access restrictions and editor rights).		and editor rights management. The access to EMS2000 is restricted for data security.	
place (access restrictions and earlor rights).		The thermal condition of the EMS2000 is taken into consideration.	
		The backup data are properly stored in the separate system.	
<b>E.6. IT systems</b> IT systems used for GHG monitoring and reporting should be tested and documented.	Full	The automated monitoring system, EMS2000 seems to operate properly. The risk of errors is regarded low.	