

VERIFICATION / CERTIFICATION REPORT

CATALYTIC N2O ABATEMENT PROJECT IN THE TAIL GAS OF THE NITRIC ACID PLANT OF THE PAKARAB FERTILIZER LTD. (PVT) IN MULTAN, PAKISTAN

UNFCCC REGISTRATION NR.0557

MONITORING AND REPORTING PERIOD:

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DET NORSKE VERITAS



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Approved by: Michael Lehmann <i>Technical Director</i>	Organisational unit: Climate Change Services	Veritasvegen 1 N-1322 Høvik Norway Tel: +47 67 57 99 00 Fax: +47 67 57 99 11 http://www.dny.com
Client: Mitsubishi Corporation	Client ref.: Masataka Shimazu	http://www.div.com

Summary:

Det Norske Veritas Certification AS has been contracted by Mitsubishi Corporation to carry out verification and certification of emission reductions reported for the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan" (UNFCCC Ref. No. 0557) for the period 1 November 2007 to 31 March 2008.

In our opinion, the reported emission reductions for the period from 1 November 2007 to 31 March 2008, as reported in the monitoring report of 9 May 2008, are fairly stated. Some revisions were done to the initial monitoring report of 7 April 2008 due to the project proponent's response to CAR/FAR's raised during the verification and due to minor typing errors.

The emission reductions were calculated correctly on the basis of the approved monitoring methodology AM0028 version 01, the revised monitoring plan approved on 3 December 2007 and the registered project design document. Det Norske Veritas Certification is able to certify that the emission reductions from the project during the period 1 November 2007 to 31 March 2008 amount to 274 411 tonnes of CO_2 equivalents.

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Abbreviations

AMS	Automated Monitoring System
CAR	Corrective Action Request
CDM	Clean Development Mechanism
CEF	Carbon Emission Factor
CER	Certified Emission Reduction(s)
CO_2	Carbon dioxide
CO_2e	Carbon dioxide equivalent
DNV	Det Norske Veritas
DNA	Designated National Authority
DOE	Designated Operational Entity
FAR	Forward Action Request
GHG	Greenhouse gas(es)
IPCC	Intergovernmental Panel on Climate Change
MP	Monitoring Plan
N_2O	Nitrous oxide
NDIR	Non-dispersive Infrared Spectrometer
NGO	Non-governmental Organisation
ODA	Official Development Assistance
PDD	Project Design Document
QMS	Quality Management System
UNFCCC	United Nations Framework Convention for Climate Change
GWP	Global Warming Potential



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1 INTRODUCTION

Det Norske Veritas Certification AS (DNV) has been contracted by Mitsubishi Corporation to carry out verification and certification of the emission reductions reported for the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan" (hereafter the project) for the period 1 November 2007 to 31 March 2008. This report contains the findings from this verification assignment and a certification statement for the certified emission reductions.

The verification team consisted of the following personnel:

Akira Sekine	DNV Japan	Team leader, CDM verifier
Venkata Raman Kakaraparthi	DNV India	Sector expert
Trine Kopperud	DNV Norway	Technical reviewer

1.1 Objective

DNV has been engaged by Mitsubishi Corporation to verify and certify the emission reductions reported for the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan" for the period from 1 November 2007 to 31 March 2008, equating to 274 411 tonnes of CO_2 equivalents.

Verification is the periodic independent review and *ex post* determination by the Designated Operational Entity (DOE) of the monitored reductions in GHG emissions that have occurred as a result of the a registered CDM project activity during a defined verification period.

Certification is the written assurance by a DOE that, during a specific period in time, a project activity achieved the emission reductions as verified.

1.2 Scope

The verification scope is:

- To verify that actual monitoring systems and the procedures are in compliance with the monitoring systems and procedures described in the monitoring plan.
- To evaluate the GHG emission reduction data and express a conclusion with a reasonable level of assurance about whether the reported GHG emission reduction data is free from material misstatement.
- To verify that the reported GHG emission data is sufficiently supported by evidence, i.e. monitoring records.

The verification shall ensure that reported emission reductions are complete and accurate in order to be certified.

The verification team has, based on the recommendations in the Validation and Verification Manual /6/, and employed a risk-based approach, focusing on the identification of significant reporting risks.



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1.3 Description of the Project Activity

Project Parties:	Pakistan (Host) and Japan
Title of project activity:	Catalytic N_2O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Ltd. (PVY) in Multan, Pakistan.
UNFCCC registration No:	UNFCCC registration No. 0557
Project Entity:	Mitsubishi Corporation Address: 16-3, Konan 2-chome, Minato-ku, Tokyo, Japan Contact person: Masataka Shimazu; Telephone: +81 (3) 6405-4496
	Pakarab Fertilizer, Ltd. Address: 2 nd Floor, Trust Plaza, L. M. Q. Road, Multan, Pakistan Telephone: +92 (51) 512031
Location of the project activity:	The project is located in L.M.Q. Road, Multan, Punjab Province of Pakistan.

The project has been in operation in this facility since April 2007, and was registered on 5 November 2006. The project covers three nitric acid plants (Line A, B and C) and the start-up date for the project activity was as follows:

Pakarab nitric acid plant "Line A": Start-up date: 19 April 2007 Number of days in this monitoring period: 152

Pakarab nitric acid plant "Line B": Start-up date: 3 September 2007 Number of days in this monitoring period: 152

Pakarab nitric acid plant "Line C": Start-up date: 5 March 2008 Number of days in this monitoring period: 27

The project has installed tertiary N_2O reduction technology in the tail gas stream of the three nitric acid production plant of the Pakarab Fertilizer Ltd. (PVT) in Multan, Pakistan. Nitrous oxide, formed as a by-product of the nitric acid production, is removed by three Catalytic De- N_2O systems provided by N. E. Chemcat (catalyst) and Sumiko Eco-Engineering (engineering). Natural gas is used to re-heat the tail gas to obtain optimal abatement temperature at the De- N_2O reactors.

The selective catalytic reduction (SCR) reactors are newly installed in the three nitric acid plants together with Catalytic De-N₂O System in order to reduce nitrogen oxides (NO_X) emission. Ammonia is used as a reducing agent in this process.



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The tail gas from the nitric acid facilities are fed into the catalytic $De-N_2O$ systems and the nitrous oxide is reduced approximately 90% according to the ex-ante emission reduction estimations /2/. The stack gas volume flow and the nitrous oxide concentration inlet and outlet of the catalytic $De-N_2O$ systems are monitored and recorded. The amounts of natural gas used in the catalytic abatement systems are monitored in order to calculate the non- N_2O emissions of the project activity.

The emission reductions reported from the project for the period from 1 November 2007 to 31 March 2008 equate to 274 411 tonnes of CO₂ equivalents.

2 METHODOLOGY

The verification of the emission reductions has assessed all factors and issues that constitute the basis for emission reductions from the project. As the CDM Executive Board has not yet formally endorsed the application of any materiality principle for verification of emission reductions from CDM projects - implying that emphasis should be on the significant contributors to emission reductions - DNV has for this assignment checked all factors and issues with the same emphasis. Despite this, DNV has during its preparations identified the key reporting risks and used the assessment to determine to which extent the project operator's control systems were adequate for mitigation of these key reporting risks. In addition, other areas that can have an impact on reported emission reductions have also undergone detailed audit testing. All relevant records of data from the Catalytic De-N₂O Systems and records from the production logs of the nitric acid production have been examined and verified for the reporting period.

The verification process was guided by a verification checklists (refer to Appendix A).

Duration of verification

Preparations:	9 to 11 April 2008
On-site verification:	17 to 18 April 2008
Reporting/QA:	12 to 22 June 2008 (corrected 26.09.2008)

2.1 Review of Documentation

The basis for the verification has been the monitoring report /1/ from the project for the period 1 November 2007 to 31 March 2008, dated 7 April 2008, the revised monitoring report dated 9 May 2008, the registered project design document (PDD) /2/, the revised monitoring plan approved on 3 December 2007 /18/ and the approved baseline and monitoring methodology applied by the project, i.e. AM0028, version 1 /6/. The project operator has in addition supplied the verification team with procedures from its management system as well as other documentation and spreadsheets with all data necessary for verification of the emission reductions /3/, /4/, and /8/-/18/.

2.2 Site Visit

Detailed verification of all data contained in the monitoring report was performed during a site visit at Pakarab Fertilizer Ltd on 17 and 18 April 2008. During the site visit, the following personnel were interviewed or assisted the verification team:



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<i>Name</i> Masataka Shimazu	<i>Organization</i> Mitsubishi Corporation	<i>Position</i> Assistant General Manager, Emission Reduction Business Unit
Tariq Faiz	Pakarab Fertilizer Limited	Unit Manager, CDM Unit
Arif Maqsood	Pakarab Fertilizer Limited	Unit Manager, Nitric Acid Plant
Rasheed Bhatti	Pakarab Fertilizer Limited	Day Engineer, CDM Unit
Talah Sangi	Pakarab Fertilizer Limited	Process Engineer, CDM Unit
Saqib Ansari	Pakarab Fertilizer Limited	Instrument Engineer, CDM Unit
Muhammad Siddique	Pakarab Fertilizer Limited	Account Manager
Mughees-Ul Haque	Pakarab Fertilizer Limited	Instrument Engineer, Nitric Acid Plant
Rashid Saud	Pakarab Fertilizer Limited	Technician, Nitric Acid Plant
Zahoor Ahmad	Pakarab Fertilizer Limited	Technician, Nitric Acid Plant
Abdul Sattar	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant
Hamid-ul-Rehman	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant
Hafiz-ul-Rehman	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant
Rasheed Hameed	Pakarab Fertilizer Limited	Operator, Nitric Acid Plant

2.2.1 Audit Programme

17 April 2008

- 12:30 Preliminary review of spreadsheet at Mitsubishi Corporation Lahore Office
- 16:00 End of the first day

18 April 2008

- 09:00 Opening meeting
- 09:30 Plant walk-through
 - Location of the monitoring equipment
 - Calibration laboratory
 - Record keeping
- 10:30 Assessment of monitoring equipment and calibration procedures/records
 - Stack gas flow meter and N₂O analyser
 - Uncertainty of the automated measuring system (AMS)
 - Ammonia oxidation monitoring equipment

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- ĴÅ DNV
- Operational logs for historical data and permitted operational ranges
- 12:00 Assessment of data monitored
- 13:30 Lunch
- 15:00 Confirmation of the remaining issues
- 16:00 Preparation for wrap-up
- 16:50 Wrap-up meeting and presentation of findings
- 17:30 End of the verification

2.3 Assessment

The data presented in the monitoring report was assessed by review of the detailed project documentation and production records, as well as by interviews with personnel of Pakarab Fertilizer Limited and Mitsubishi Corporation, by observation of established monitoring and reporting practices and assessment of the reliability of monitoring equipment. This has enabled the verification team to assess the accuracy and completeness of the reported monitoring results; to verify the correct application of the approved monitoring methodology and the determination of the reductions in N_2O emissions.

In addition all parameters required by the monitoring methodology AM0028 version 01, and the management system were assessed during the site visit.

2.4 Reporting of Findings

Findings established during the verification may be that:

A corrective action request (CAR) is issued, where:

- i) the verification is not able to obtain sufficient evidence for the reported emission reductions or part of the reported emission reductions. In this case these emission reductions shall not be verified and certified;
- ii) the verification has identified material misstatements in the reported emission reductions. Emission reductions with material misstatements shall be discounted based on the verifiers ex-post determination of the achieved emission reductions.

A forward action request (FAR) may be issued, where:

- the actual project monitoring and reporting practices requires attention and /or adjustment for the next consecutive verification period, or
- an adjustment of the monitoring plan is recommended.

In the context of FARs, risks have been identified, which may endanger the delivery of CERs in the future, i.e. by deviations from standard procedures as defined by the monitoring plan. As a consequence, such aspects should receive a special focus during the next consecutive verification. A FAR may originate from lack of data sustaining claimed emission reductions.



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3 VERIFICATION FINDINGS

This section summarises the findings from the verification of the emission reductions reported for the project "Catalytic N_2O Abatement Project in the Tail Gas of the Nitric Acid Plant of the Pakarab Fertilizer Limited (PVT) in Multan, Pakistan" for the period 1 November to 31 March 2008.

3.1 Rmaining Issues, CARs, FARs from Previous Validation or Verification

There are no remaining issues from the validation of the project /7/. Among the seven "Forward Action Requests (FAR)" from the first periodic verification, FAR 3, 4 and 7 were verified to be resolved. However, the other four FARs are not yet closed and need further attention during the next verification period. Among the two FARs raised during the second periodic verification, FAR 1 was verified to be solved (See chapter 3.8). At the time DNV conducted this verification the final verification reports for the 1st and 2nd verification were not yet finalised and the FARs were thus not yet formally communicated to the project participants. As a result, the project participants have not yet addressed these FARs and DNV will during the next verification check that measures to address these FARs were implemented.

3.2 Project Implementation

The project was implemented as described in the registered PDD. During the on-site visit the verification team inspected the installation of the Regenerative Catalytic System and all instrumentation necessary for the monitoring of the emission reductions.

The project is implemented and has been in operation since 19 April 2007 for Pakarab Fertilizer Limited Nitric Acid Plant Line A. Guarantee test runs were performed in January 2007 confirming all guarantee figures were met.

The project activity of Line B started 3 September 2007 and the project activity of Line C started this monitoring period on 5 March 2008.

3.3 Completeness of Monitoring

The monitoring of the project is complete and in accordance with the approved monitoring methodology. All main parameters stated in the revised monitoring plan are monitored and reported appropriately. The monitoring methodologies and sustaining records are sufficient to enable verification of emission reductions. National regulation of NO_X emissions is included in the revised monitoring report.

The parameters regarding the project's contribution to sustainable development were not reported in the initial monitoring report submitted for verification. The project participants revised the monitoring report including the description of the donation to a blood donor NPO, Fatimid Foundation in Pakistan at the request of the verification team.



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3.4 Assessment of Monitoring Parameters

3.4.1 Permitted operating conditions

In order to avoid that the operation of the nitric acid production plant is manipulated in a way to increase the N_2O generation, and thereby increasing the CERs, the ammonia flow, operating temperature and pressure in the ammonia oxidation reactor and the use of ammonia oxidation catalyst is monitored and compared to the historical values as determined in the PDD.

If a permissible operating limit is exceeded, the baseline N_2O emissions for that period shall be capped at the conservative IPCC default value of $4.05 \text{ kg}N_2O$ /tHNO₃.

The verification team has assessed the operating conditions for the verification period.

The historical data for the three ammonia oxidation reactors (temperatures, pressures and ammonia flow rate) of Line A - C are taken from the actual historical record of the Pakarab Fertilizer Limited nitric acid plants. The information regarding the manufacturer and the type of ammonia oxidation catalyst is taken from the proposals and the invoices issued by the catalyst supplier Johnson & Matthey /13/:

Pakarab Line A:

Tg,hist	Historical operating temperature range AOR (°C): 887-891
Pg,hist	Historical operating pressure range AOR (Pa): 470719-529559 (4.80-5.40 kg/cm ²)
AOR,hist	Historical ammonia input to oxidation reactor (tNH ₃ /day): max. 181
Gsup,hist	Historical supplier of the ammonia oxidation catalyst: Johnson & Matthey
Gcom,hist	Historical composition of the ammonia oxidation catalyst: 90% Pt, 10% Rh

Pakarab Line B:

Tg,hist	Historical operating temperature range AOR (°C): 888-891
Pg,hist	Historical operating pressure range AOR (Pa): 490333-519752 (5.00-5.30 kg/cm ²)
AOR,hist	Historical ammonia input to oxidation reactor (tNH ₃ /day): max. 181
Gsup,hist	Historical supplier of the ammonia oxidation catalyst: Johnson & Matthey
Gcom,hist	Historical composition of the ammonia oxidation catalyst: 90% Pt, 10% Rh

Pakarab Line C:

Tg,hist	Historical operating temperature range AOR (°C): 910-925
Pg,hist	Historical operating pressure range AOR (Pa): 632530-774726 (6.45-7.90 kg/cm ²)
AOR,hist	Historical ammonia input to oxidation reactor (tNH ₃ /day): max. 58
Gsup,hist	Historical supplier of the ammonia oxidation catalyst: Johnson & Matthey
Gcom,hist	Historical composition of the ammonia oxidation catalyst: 90% Pt, 10% Rh

The project and baseline emissions are limited to the design capacity of the existing nitric acid plant. If the actual production of nitric acid (P_HNO_3y) exceeds the design capacity (P_HNO_3 , max.) then emissions related to the production above P_HNO_3 , max will neither be claimed for the baseline nor for the project scenario. The design capacity as per 31 December 2005 for Pakarab Fertilizer Limited nitric acid plants are as follows /2/:

Pakarab, Line A:	219 000 t-HNO ₃ /yr (600 t-HNO ₃ /day)
Pakarab, Line B:	219 000 t-HNO ₃ /yr (600 t-HNO ₃ /day)
Pakarab, Line C:	65 700 t-HNO ₃ /yr (180 t-HNO ₃ /day)





DNV evaluated the actual nitric acid production during the monitoring period compared with the maximum production during the same period as follows:

The number of days in the monitoring period was 152 days. The actual production of Line A during the period was 55 874 ton and is below the maximum limitation of 91 200 ton (600 t/day * 152 days). Similarly actual production of Line B during the period was 73 827 ton and this was below the maximum limitation of 91 200 ton (600 t/day * 152 days).

Moreover the production of Line A from 19 April 2007 to 31 March 2008 (347 days) were 170 969 ton and below a yearly capacity of 208 200 tons/yr (600 t/day * 347 days), similarly the production of Line B from 3 September 2007 to 31 March 2008 (211 days) were 108 933 ton and below the capacity of 126 600 tons (600 t/day * 211 days).

The nitric acid produced is constantly transferred into intermediate small nitric acid tanks of the respective production lines for sampling. Density measurement is conducted by the laboratory of the participant. The temperature of the nitric acid is monitored in the nitric acid line immediately after the flow meter. The flow rates are monitored by Krohne magnetic inductive flow meters. 100% nitric acid produced is determined from the density, temperature and concentration data. The verification team assessed the flow rate adjustment based on the data provided from the participant /21/. The nitric acid sample of a specific day is taken from the intermediate small tank at midnight everyday. The daily average concentration is obtained from the density measured by a hydrometer and the temperature of the sample. The concentration of the sample is determined using the conversion diagram provided from the engineering provider of the plant /20/. Further the density of the acid (flowing in the pipeline and through the flow meter) is determined from the temperature in the nitric acid line and the concentration of the sample by using the same diagram.

The verification team conducted crosschecking by sampling randomly picked days of the raw data (concentration, density, temperature and volume flow). For the verified period no material mistakes were observed in the reported values for 100% nitric acid produced (as reported in the production reports /21/). It was verified on-site that nitric acid values reported in the production reports were consistent with the values in the provided spreadsheets.

The recording in production logs, the calibration and maintenance routines for the below parameters are the responsibility of Pakarab Fertilizer Limited and the related procedures are incorporated into the existing QA/QC management system. The recorded values for the operating temperature and pressure for the operation, and ammonia inlet flow of the ammonia oxidation reactor are automatically transferred to the data management system (ABB EMS2000).

Line A:

Data variable	Tag. No.	Reported	Assessment /Observation
		value for the	Description of monitoring equipment,
		monitoring period	measurement, calibration routines and
			uncertainty



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P			
Aora Actual ammonia input to oxidation reactor (tNH3/day) *) reported in tons	Line A: FT-02301A Range: 0- 1296 mm Aq (0-7.375 tNH ₃ /h)	Daily average: Min.: 91 Max. 177 Historical: Max 181 t/day	Ammonia flow meter, manufactured by Honeywell. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 10 January 2008. (Calibration Procedure: ref. 05-16) The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be less
Tg Actual operating temperature AOR on day d (°C)	Line A: TE-02104A Range: 0- 1300 °C	Min.: 888 °C Max.: 890 °C Historical: 887-891 °C	than the permitted range. The temperature in the ammonia reactor is monitored by three thermocouples delivered by Thermo-electra model K- Type. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 9 January 2008. (Calibration Procedure: INS-WI QMS-028) The range is appropriate. Accuracy: ± 2 °C All daily recordings were found to be within the permitted range.
Pg	Line A:	Min.: 5.0	The pressure recorded for operational
Actual operating pressure AOR on day d (kg/cm ²)	PG-AOR- Line A Range: 0-10 kg/cm ²	Max.: 5.1 Historical: 4.8-5.4 kg/cm ² Johnson Matthey	ammonia oxidation pressure is measured in the primary air supply line by the pressure gage. (Manufacture: Nuova Fima) The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 12 January 2008. (Calibration Procedure: INS-WI QMS-021) The range is appropriate. Accuracy: $\pm 2\%$ of span All daily recordings were found to be within the permitted range. The purchase document and shipping
Coup		somison maturey	The parentase assument and simpping



Supplier of the		Historical:	document were made available to verify
ammonia		Johnson Matthey	the supplier /13/.
oxidation catalyst		-	
Gcom	-	90% Pt , 10% Rh	The purchase document and shipping
Composition of			document were made available to verify
the ammonia		Historical:	the supplier /13/.
oxidation catalyst		90% Pt, 10% Rh	Normal campaign length is 3 months.
-			Catalyst loading records were available
			for verification.
P_HNO ₃	Line A:	55 874 tHNO ₃	The nitric acid flow is measured with a
Plant output of	Flow meter:		Vortex magnetic flow meter supplied by
nitric acid	FQ-02306A	Average daily	Krohne (SC-100AS).
tHNO ₃		production is 367.6	Accuracy: $\pm 2\%$ of span
	Transmitter:		The QA is covered by the Quality
	FT-02306A	Design Capacity:	Management procedures of the Nitric acid
		600 tHNO ₃ /day	plant. Calibration is done every 1 year.
	Range: 0-40		The latest calibration was conducted 20
	m3/h		January 2008 for the flow meter and 16
			September 2007 for the temperature
			transmitter. (Calibration Procedure: Ref.
			05-25) /12/.
			100% nitric acid in tons is determined
			from the volume flow rate, density,
			concentration and temperature of the
			nitric acid (as described above).
			The production quantity during the period
			is below the design capacity of 91 200
			tHNO ₃ (for this monitoring period).



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Line B:

Data variable	Tag. No.	Reported value for the monitoring period	Assessment /Observation Description of monitoring equipment, measurement, calibration routines and uncertainty
Aord Actual ammonia input to oxidation reactor (tNH ₃ /day) *) reported in tons	Line B: FT-02301B Range: 0- 1296 mm Aq (0-7.375 tNH ₃ /h)	Daily average: Min.: 91 Max. 177 Historical: Max 181 t/day	Ammonia flow meter, manufactured by Honeywell The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 23 January 2008. (Calibration Procedure: ref. 05-16) The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be less
Tg Actual operating temperature AOR on day d (°C)	Line B: TE-02104B Range: 0- 1300 °C	Min.: 888 °C Max.: 890 °C Historical: 887-891°C	than the permitted range. The temperature in the ammonia reactor is monitored by three thermocouples delivered by Thermo-electra model K- Type. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 10 January 2008. (Calibration Procedure: INS-WI QMS-028) The range is appropriate. Accuracy: $\pm 2 \ ^{\circ}C$ All daily recordings were found to be within the permitted range.
Pg Actual operating pressure AOR on day d (kg/cm ²)	Line B: PG-AOR- Line B Range: 0-10 kg/cm ²	Min.: 5.0 Max.: 5.1 Historical: 5.0-5.3 kg/cm ²	The pressure recorded for operational ammonia oxidation pressure is measured in the primary air supply line by the pressure gage. (Manufacture: Nuova Fima) The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 14 January 2008. (Calibration Procedure: INS-WI



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			QMS-021)
			The range is appropriate. Accuracy: ± 2% of span
			All daily recordings were found to be within the permitted range.
Gsup Supplier of the ammonia oxidation catalyst	-	Johnson Matthey Historical: Johnson Matthey	The purchase document and shipping document were made available to verify the supplier /13/.
Gcom Composition of the ammonia oxidation catalyst	-	90% Pt , 10% Rh Historical: 90% Pt, 10% Rh	The purchase document and shipping document were made available to verify the supplier /13/. Normal campaign length is 3 months. Catalyst loading records were available for verification.
P_HNO₃ Plant output of nitric acid tHNO ₃	Line B: Flow meter: FQ-02306B Transmitter: FT-02306B Range: 0-40 m3/h	73 830 tHNO ₃ Average daily production is 485.7 Design Capacity: 600 tHNO ₃ /day	The nitric acid flow is measured with a Vortex magnetic flow meter supplied by Krohne (SC-100AS). Accuracy: $\pm 2\%$ of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 year. The latest calibration was conducted 18 January 2008 for the flow meter and 16 September 2007 for the temperature transmitter. (Calibration Procedure: Ref. 05-25) /12/. 100% nitric acid in tons is determined from the volume flow rate, density, concentration and temperature of the nitric acid (as described above). The production quantity during the period is below the design capacity of 91 200 tHNO ₃ (for this monitoring period).



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Line C:

Data variable	Tag. No.	Reported value for the monitoring period	Assessment /Observation Description of monitoring equipment, measurement, calibration routines and uncertainty
Aora Actual ammonia input to oxidation reactor (tNH ₃ /day) *) reported in tons	Line C: FT-07 304C Range: 0- 2500 mm Aq (0-7.375 tNH ₃ /h)	Daily average: Min.: 39 Max. 48 Historical: Max 58 t/day	Ammonia flow meter, manufactured by Yamatake-Honeywell The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 11 January 2008. (Calibration Procedure: ref. 05-16) The range is appropriate. Accuracy: ± 2% of span All daily recordings were found to be less than the permitted range.
Tg Actual operating temperature AOR on day d (°C)	Line C: TE-104C Range: 0- 1300 °C	Min.: 914 °C Max.: 918 °C Historical: 910-925 °C	The temperature in the ammonia reactor is monitored by three thermocouples delivered by Duplex Thermocouple and delivered by Thermo-electra model K- Type. The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest calibration was conducted 13 January 2008. (Calibration Procedure: INS-WI QMS-028) The range is appropriate. Accuracy: ± 2 °C All daily recordings were found to be within the permitted range.
Pg Actual operating pressure AOR on day d (kg/cm ²)	Line C: PG-AOR- Line C Range: 0-25 kg/cm ²	Min.: 6.6 Max.: 7.1 Historical: 6.45-7.90 kg/cm ²	The pressure recorded for operational ammonia oxidation pressure is measured in the primary air supply line by the pressure gage. (Manufacture: Nuova Fima) The QA is covered by the Quality Management procedures of the nitric acid plant. Calibration every 1 year. The latest



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			calibration was conducted 14 January 2008. (Calibration Procedure: INS-WI QMS-021)
			The range is appropriate. Accuracy: ± 2% of span
			All daily recordings were found to be within the permitted range.
Gsup Supplier of the ammonia oxidation catalyst	-	Johnson Matthey Historical: Johnson Matthey	The purchase document and shipping document were made available to verify the supplier /13/.
Gcom Composition of the ammonia oxidation catalyst	-	90% Pt , 10% Rh Historical: 90% Pt, 10% Rh	The purchase document and shipping document were made available to verify the supplier /13/. Normal campaign length is 1000 hrs (41.7 days). Catalyst loading records were available for verification.
P_HNO₃ Plant output of nitric acid tHNO ₃	Line C: Flow meter: FQ-07 309C	3778 tHNO ₃ Average daily production is 139.9	The nitric acid flow is measured with a Vortex magnetic flow meter supplied by Krohne (IFC-090). Accuracy: ± 2% of span
	Transmitter: FT-02306C Range: 0-15 m ³ /h	Design Capacity: 180 tHNO ₃ /day	The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 year. The latest calibration was conducted 18 January 2008 for the flow meter and 27 August 2007 for the temperature transmitter. (Calibration Procedure: Ref. 05-25) /12/. 100% nitric acid in tons is determined from the volume flow rate, density, concentration and temperature of the nitric acid (as described above). The production quantity during the period
			The production quantity during the period is below the design capacity of 4860 tHNO ₃ (for this monitoring period).



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3.4.2 Monitored data for project emissions within the project boundary

The main emission source from the project is the remaining quantity of N_2O in the outlet of the De- N_2O System. The other sources are the emissions from the hydrocarbon used as a reheating agent to enhance the efficiency of the catalytic reduction, emission due to ammonia consumption by the newly installed De- NO_X System and power consumed by the De- N_2O System. Natural gas is used as the reheating fuel in Line A and B.

The equations available in AM0028 version 1 for determination of leakage related to the net change in heating of the tail gas is not directly applicable to the project activity since natural gas is used for the heating. In accordance with the monitoring plan approved on 3 December 2007, the natural gas is used within the project boundary is monitored and the emissions from natural gas are accounted for as project emissions.

The following data has been assessed in detail:

Data variable	Tag. No.	Reported value	Assessment/Observation
		for the project period	
F_TG Volume flow of tail gas from N ₂ O destruction unit at interval, i (Nm ³ /h)	Line A: FIT-1002 Range: 0- 100 000Nm ³ /h	163 722 390 Nm ³	The stack gas flow is measured with a Pitot Tube Type flow meter supplied by ABB. Accuracy: ± 0.5% of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 3 months. The latest calibration was conducted 16 January 2008. (Calibration Procedure: INS-
			WI QMS-026) /12/ The hourly rate in m ³ /h is automatically adjusted to standard temperature and pressure.
			The reported value was verified to be correct. The normal stack gas flow is 77 800 Nm ³ /hr, hence the measurement range is appropriate. This normal stack gas flow corresponds to 283 814 400 for this monitoring period hence the reported flow is within the expected range.
CO_N₂O N ₂ O	Line A: AI-1003	2,557E-07 tN ₂ O/m ³	The N ₂ O concentration at destruction facility outlet is measured with a NDIR
concentration at destruction	Range:		URAS 14 analyser supplied by ABB up to 3 September 2007. The project participants

Line A:



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facility outlet (tN ₂ O/Nm ³) Q_NH ₃ Ammonia input to SCR De-NOx facility (NH ₃ t/y)	0-500 ppmv Line A: FIT-1001 Range: 0-105 kg/hr	55,511 t NH ₃	then replaced the NDIR with a new NDIR URAS 26. It was justified that the reason of replacement was to use consistent model with Line B for easier maintenance preparedness. Uras 26 is succeeding model of Uras 14 and Uras 14 is no longer available (there are no major technical changes in the analyser). Accuracy: $\pm 1.0\%$ of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 month by means of built-in calibrator. The latest calibration was conducted on 7 November, 14 December 2007, 28 January, 11 February and 12 March 2008 /12/. The NDIR is cross-checked by sampling and analysing by gas chromatography (GC) weekly. GC is calibrated prior to use with standard test gas were available for verification. Both readings were always consistent. Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate (25 kg/hr average). The accuracy is given to be less than $\pm 1\%$ of the rate at reference conditions (at 99.5%
			ammonia, maximum flow rate of 105 kg/hr) /19/.
Q_HCy Hydrocarbon input for tail gas reheating (Nm ³ /y)	Line A: FIT-1611 Range: 0-200 Nm ³ /hr	158 846 Nm ³	Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate. (71 Nm ³ /hr average). The accuracy is given to be less than \pm 1% of the rate at reference conditions (maximum 200 Nm ³ /hr)/19/.

Line B:

Data variable	Tag. No.	Reported value for the project period	Assessment/Observation	
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F_TG	Line B:	235 698 488	The stack gas flow is measured with a Pitot
Volume flow of	FIT-2002	Nm ³	Tube Type flow meter supplied by ABB.
tail gas from N_2O			Accuracy: $\pm 0.5\%$ of span
destruction unit at	Range:		
interval, i	0-		The QA is covered by the Quality
(Nm^3/h)	100 000Nm ³ /h		Management procedures of the Nitric acid
			plant. Calibration is done every 3 months.
			The latest calibration was conducted 17
			January 2008. (Calibration Procedure: INS-
			WI QMS-026) /12/
			The hourly rate in m^3/h is automatically
			adjusted to standard temperature and
			pressure.
			The reported value was verified to be
			correct.
			The normal stack gas flow is 77 800
			Nm ³ /hr, hence the measurement range is
			appropriate.
			This normal stack gas flow corresponds to
			283 814 400 for this monitoring period
			hence the reported flow is within the
			expected range.
CO_N2O	Line B:	2,495E-07	The N ₂ O concentration at destruction
N ₂ O	AI-2003	$tN_2O/m3$	facility outlet is measured with a NDIR
concentration at		2	URAS 26.
destruction	Range:		Accuracy: $\pm 1.0\%$ of span
facility outlet	0-500 ppmv		The QA is covered by the Quality
(tN_2O/Nm^3)			Management procedures of the Nitric acid
			plant. Calibration is done every 1 month.
			The latest calibration was conducted on 15
			November, 14 December 2007, 28 January,
			18 February, 17 March 2008 /12/.
			The NDIR is cross-checked weekly by
			sampling and analysing by gas (CC) and the results were
			chromatography (GC) and the results were consistent between them. GC is calibrated
			prior to use with standard test gas and the
			certificates of a standard test gas were
			available for verification.
Q_NH ₃	Line B:	46,795	Monitored by Vortex Flow Meter.
Ammonia input to	FIT-2001B	t NH ₃	No maintenance or calibration needed.
SCR De-NOx	Range: 0-80		The monitoring range covers the actual
facility	kg/hr		flow rate. (16 kg/hr average)
NH ₃ t/y			The accuracy is given to be less than $\pm 1\%$
-			
			of the rate at reference conditions (at 99.5% ammonia, maximum flow rate of 80



			kg/hr) /19/.
Q_HCy Hydrocarbon input for tail gas reheating Nm ³ /y	Line B: FIT-2611 Range: 0-190 Nm ³ /hr	271 477,220 Nm ³	Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate. (92 Nm ³ /hr average). The accuracy is given to be less than \pm 1% of the rate at reference conditions. (maximum 190 Nm ³ /hr)/19/.



Line	C٠
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Line C: Data variable	Tag. No.	Reported value	Assessment/Observation
	8	for the project period	
F_TG Volume flow of tail gas from N ₂ O destruction unit at interval, i (Nm ³ /h)	Line C: FIT-3002 Range: 0- 100 000Nm ³ /h	period 12 191 828 Nm3	The stack gas flow is measured with a Pitot Tube Type flow meter supplied by ABB. Accuracy: ± 0.5% of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 3 months. The latest calibration was conducted 25 February 2008. This is prior to the start-up of Line C, 5 March 2008. (Calibration Procedure: INS-WI QMS-026) /12/ The hourly rate in m ³ /h is automatically adjusted to standard temperature and pressure. The reported value was verified to be correct. The normal stack gas flow is 28 000 Nm ³ /hr, hence the measurement range is appropriate. This normal stack gas flow corresponds to 18 144 000 for this monitoring period hence the reported flow is within the
CO_N2O N ₂ O concentration at destruction facility outlet (tN ₂ O/Nm ³)	Line C: AI-3003 Range: 0-500 ppmv	2,601E-08 tN ₂ O/m3	expected range.The N2O concentration at destructionfacility inlet is measured with a NDIRURAS 26.Accuracy: $\pm 1.0\%$ of spanThe QA is covered by the QualityManagement procedures of the Nitric acidplant. Calibration is done every 1 month.The latest calibration was conducted on 3March 2008 /12/.The NDIR is cross-checked weekly bysampling and analysing by gaschromatography (GC). GC is calibratedprior to use with standard test gas and thecertificates of a standard test gas wereavailable for verification.Due to the higher temperature and higherpressure of AOR, De-N2O efficiency issupposed to be higher then Line A/B.



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Q_NH ₃ Ammonia input to SCR De-NOx facility NH ₃ t/y	Line C: FIT-3001 Range: 0-30 kg/hr	0,615 t NH ₃	Monitored by Vortex Flow Meter. No maintenance or calibration needed. The monitoring range covers the actual flow rate (22 kg/hr average). The accuracy is given to be less than \pm 1% of the rate at reference conditions (at 99.5% ammonia, maximum flow rate of 30 kg/hr) /19/.
Q_HCy Hydrocarbon input for tail gas reheating Nm ³ /y	Line C: N/A	N/A	As De-N ₂ O unit of Line C is located between NH ₃ -SCR Unit and Pressure Recovery Turbine, hydrocarbon is not needed for re-heating the tail gas.

3.4.3 Monitored data for baseline emissions within the project boundary

The only emission source in the baseline is the inlet quantity of N_2O in the tail gas entering the De-N₂O System. The quantity of N₂O is determined from the concentration of N₂O and the volume tail gas flow. As there are no regulations on N₂O emissions in Pakistan the monitored N₂O quantity is thus the baseline emission. The following data reported in the monitoring report has been assessed in detail.

Line A:

Data variable	Tag. No.	Reported value for the project period	Assessment/Observation
F_TG Volume flow of tail gas from N_2O destruction unit at interval, i (Nm ³ /h)	Line A: FIT-1002 Range: 0- 100 000Nm ³ /h	163 722 390 Nm ³	Same as described above in 3.4.2.
CI_N ₂ O N ₂ O concentration at destruction facility inlet (tN ₂ O/Nm ³)	Line A: AI-1002 Range: 0-3000 ppmv	1.827E-06 tN ₂ O/m ³	The N ₂ O concentration at destruction facility inlet is measured with a NDIR URAS 14 analyser supplied by ABB up to 3 September 2007. The project participants then replaced the NDIR with a new NDIR URAS 26. It was justified that the reason of replacement was to use consistent model with Line B for easier maintenance preparedness. Uras 26 is succeeding model of Uras 14 and Uras 14 is no longer available (there are no major technical changes in the analyser).



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Accuracy: ± 1.0% of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 month by means of built-in calibrator. The latest calibration was conducted on 7 November, 14 December 2007, 28 January, 11 February and 12 March 2008 /12/.
means of built-in calibrator. The latest
calibration was conducted on 7 November,
14 December 2007, 28 January, 11
February and 12 March 2008 /12/.
The NDIR is cross-checked by sampling
and analysing by gas chromatography (GC)
weekly. GC is calibrated prior to use with
standard test gas and the certificates of a
standard test gas were available for
verification.

Line B:

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Data variable	Tag. No.	Reported value for the project period	Assessment/Observation
F_TG Volume flow of tail gas from N_2O destruction unit at interval, i (Nm ³ /h)	Line C: FIT-3002 Range: 0- 100 000Nm ³ /h	12 191 828,219 Nm ³	Same as described above in 2.3.2
CI_N2O N ₂ O concentration at destruction facility inlet (tN ₂ O/Nm ³)	Line C: AI-3002 Range: 0-3000 ppmv	3.878E-06 tN ₂ O/m ³	The N ₂ O concentration at destruction facility inlet is measured with a NDIR URAS 26. Accuracy: $\pm 1.0\%$ of span The QA is covered by the Quality Management procedures of the Nitric acid plant. Calibration is done every 1 month. The latest calibration was conducted on 3 March 2008 /12/. The NDIR is cross-checked weekly by sampling and analysing by gas chromatography (GC). GC is calibrated prior to use with standard test gas and the certificates of a standard test gas were available for verification.

3.4.4 Other factors and calculated parameters

The following parameters are used in the calculation of emissions reductions or are parameters needed to be reported in relation to regulation of N_2O emissions. The verification team has manually checked the calculated values by use of raw data. For other data as required by AM0028 the source of data is checked.

Line	A:

Data variable	Reported value for the verification period	Checks/Assessment/ Observation
EF_ NH3 CO ₂ emission factor of ammonia production tCO ₂ /tNH3	Line A: 2.14	The default value for ammonia production was applied. (GEMIS 4.2)
PE_NH₃ Project emission related to ammonia input to destruction facility	Line A: 119,032	= EF_NH ₃ * Q_NH ₃



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tCO ₂		
_		
C_NHCy	Line A: 88.47	Supplier's certificate of analysis.
Methane content on		
hydrocarbon		
%		
Q_HNCy Methane input for	Line A: 140 531,635	$= Q_HCy * C_NHCy$
tail gas reheating		
Nm ³ /y		
HCE_NCy	Line A: 10,536	$= \rho_{HNCy} * Q_{HNCy} * (1 - OXID_{CH_4}) *$
Non-converted		GWP_CH ₄
hydrocarbon		$\rho_{\rm HNCy:} 0.000714 \text{ t/m}^3$
emission		OXID_CH ₄ : 99.5%
tCO ₂ EF HC	Line A: 2.75	GWP_CH4: 21 tCO2/tCH4IPCC default value for natural gas was applied.
Hydrocarbon CO ₂	Lint A. 2.15	In CC ucrauit value for natural gas was applied.
emission factor		
tCO ₂ e/t		
ρ_ΗC	Line A: 6.43E-04	Supplier's certificate of analysis specifies 90.00%
Hydrocarbon		C1 (methane) to C3 (propane). Others were N_2 and
density (content) t/Nm ³		CO ₂ .
U/ INIII		The hydrocarbon density at standard conditions of $6.43E-04 \text{ t/Nm}^3$ (CH ₄ density*90%).
HCE_C	Line A: 279.476	The conversion factor of 99.5% for both
Converted		hydrocarbon (C2+) and methane was applied.
hydrocarbon		The spread sheet calculations are checked and
emissions		found to be correct.
tCO ₂ e	L	These non-meters are coloulated from the NO
PE_ND Project emissions	Line A: 12 979,616	These parameters are calculated from the N_2O concentration monitored in the outlet of the
from N_2O not		destruction unit, the tail gas flow, and the GWP_{N2O}
destroyed		of 310.
(tCO_2e)		The calculations are checked and found to be
		correct
BEy	Line A: 92 705.650	The baseline emissions are calculated from the
Baseline emissions in year $y_{t}(tCO_{tot})$		N_2O concentration monitored in the tail gas inlet to the destruction unit, the tail gas flow, and the
in year y (t CO_2e)		the destruction unit, the tail gas flow, and the GWP_{N2O} of 310.
		The calculations are checked by the spreadsheet.
SE_N ₂ O	Line A: 5.352E-3	The levels of baseline emissions were calculated
Specific N ₂ O		based on the values monitored at inlet of De-N ₂ O
emissions per ton		facility.
HNO3		The calculations are checked and found to be
$(tN_2O/tHNO_3)$		correct.



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RSE_N₂O,y National Regulatory limit of N ₂ O emissions per output nitric acid (t N ₂ O /tHNO ₃)	No regulation	No national emission regulation of N ₂ O in Pakistan.
$\begin{array}{c} \textbf{CR}_\textbf{N_2O} \\ \text{Regulatory limit for} \\ \text{specific N_2O} \\ \text{concentration} \\ \text{during interval I (t} \\ \text{N_2O/m}^3) \end{array}$	No regulation	No national emission regulation of N ₂ O in Pakistan.
Reg_NOx National regulation on NO _X emissions mg NO _X /m ³	3000	The limits of NO_X emission from Nitric acid plants to 3000 mg NO_X / m ³ .

Line B:

Data variable	Reported value for the verification period	Checks/Assessment/ Observation
	vernication period	
EF_NH ₃	Line B: 2.14	The default value for ammonia production was
CO ₂ emission factor		applied. (GEMIS 4.2)
of ammonia		
production		
(tCO_2/tNH_3)		
P_NH ₃	Line B: 100.341	$= \mathbf{EF}_{\mathbf{NH}_3} * \mathbf{Q}_{\mathbf{NH}_3}$
Project emission		
related to ammonia		
input to destruction		
facility		
(tCO_2)		
C_NHCy	Line B: 88.47	Supplier's certificate of analysis.
Methane content on		
hydrocarbon		
(%)		
Q_HNCy	Line B: 240 175.897	$= Q_HCy * C_NHCy$
Methane input for		
tail gas reheating		
Nm ³ /y		



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HCE_NCy	Line B: 18.006	$= \rho_{HNCy} * Q_{HNCy} * (1-OXID_{CH_4}) *$
Non-converted	Line D . 10,000	GWP CH ₄
hydrocarbon		ρ_HNCy: 0.000714 t/m ³
emission		OXID_CH ₄ : 99.5%
tCO ₂		GWP_CH_4 : 21 tCO ₂ /tCH ₄
EF_HC	Line B: 2.75	IPCC default value for natural gas was applied.
Hydrocarbon CO ₂	Line D . 2.75	n ee deraalt value for natural gas was appred.
emission factor		
tCO ₂ e/t		
ρ_HC	Line B: 6.43E-04	Supplier's certificate of analysis specifies 90.00%
Hydrocarbon		C1 (methane) to C3 (propane). Others were N_2 and
density (content)		CO ₂ .
t/Nm ³		The hydrocarbon density at standard conditions of
		6.43E-04 t/Nm ³ (CH ₄ density*90%).
HCE_C	Line B: 477,639	The conversion factor of 99.5% for both
Converted	· ·	hydrocarbon (C2+) and methane was applied.
hydrocarbon		The spread sheet calculations are checked and
emissions		found to be correct.
tCO ₂ e		
PE_ND	Line B: 18 233.210	These parameters are calculated from the N ₂ O
Project emissions		concentration monitored in the outlet of the
from N ₂ O not		destruction unit, the tail gas flow, and the GWP_{N2O}
destroyed		of 310.
(tCO_2e)		The calculations are checked and found to be
		correct
BEy	Line B: 199 531,700	The baseline emissions are calculated from the
Baseline emissions		N ₂ O concentration monitored in the tail gas inlet to
in year y (tCO ₂ e)		the destruction unit, the tail gas flow, and the
		$GWPN_2O$ of 310.
SE_N ₂ O	Line B: 8.718E-3	The levels of baseline emissions were calculated
Specific N ₂ O		based on the values monitored at inlet of De-N ₂ O
emissions per ton		facility.
HNO ₃		The calculations are checked and found to be
$(tN_2O/tHNO3)$		correct.
DEE NO	N	Ne actional emission men 1 d' CN O '
RSE_N ₂ O,y	No regulation	No national emission regulation of N_2O in
National Regulatory		Pakistan.
limit of N ₂ O		
emissions per output		
nitric acid (t N_2O		
/tHNO ₃)		
CR_N ₂ O	No regulation	No national emission regulation of N_2O in
		Pakistan.
		EAKINIAII
Regulatory limit for specific N ₂ O		



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$\begin{array}{c} \text{concentration} \\ \text{during interval I (t} \\ N_2 O/m^3) \end{array}$		
Reg_NOx National regulation on NOx emissions mg NO _x /m ³	3000	The limits of NO_X emission from Nitric acid plants to 3000 mg NO_X / m ³ .

Line C:

Data variable	Reported value for the verification period	Checks/Assessment/ Observation
EF_NH ₃	Line C: 2.14	The default value for ammonia production was
CO_2 emission factor		applied. (GEMIS 4.2)
of ammonia		
production		
(tCO ₂ /tNH ₃)		
P_NH ₃	Line C: 1.319	$=$ EF_NH ₃ * Q_NH ₃
Project emission		
related to ammonia		
input to destruction		
facility		
(tCO ₂)		
C_NHCy	Line C: N/A	Hydrocarbon is not used for reheating the tail gas
Methane content on		at Line C.
hydrocarbon		
(%)		
Q_HNCy	Line C: N/A	-ditto-
Methane input for		
tail gas reheating		
Nm ³ /y		
HCE_NCy	Line C: N/A	-ditto-
Non-converted		
hydrocarbon		
emission		
tCO ₂		
EF_HC	Line C: N/A	-ditto-
Hydrocarbon CO ₂		
emission factor		
tCO ₂ e/t		Pro-
ρ_ΗC	Line C: N/A	-ditto-
Hydrocarbon		
density (content) $(N_{\rm Lm}^3)$		
t/Nm ³		



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HCE_C	Line C: N/A	-ditto-
Converted		unto
hydrocarbon		
emissions		
tCO ₂ e		
PE ND	Line C: 98,309	These parameters are calculated from the N_2O
Project emissions		concentration monitored in the outlet of the
from N ₂ O not		destruction unit, the tail gas flow, and the GWP_{N2O}
destroyed		of 310.
(tCO ₂ e)		The calculations are checked and found to be
(****2*)		correct
BEy	Line C: 14 657.911	The baseline emissions are calculated from the
Baseline emissions		N ₂ O concentration monitored in the tail gas inlet to
in year y (tCO ₂ e)		the destruction unit, the tail gas flow, and the
		GWPN ₂ O of 310.
SE_N ₂ O	Line C: 1.252E-2	The levels of baseline emissions were calculated
Specific N ₂ O		based on the values monitored at inlet of De-N ₂ O
emissions per ton		facility.
HNO ₃		The calculations are checked and found to be
$(tN_2O/tHNO_3)$		correct.
RSE_N ₂ O,y	No regulation	No national emission regulation of N ₂ O in
National Regulatory		Pakistan.
limit of N ₂ O		
emissions per output		
nitric acid (t N ₂ O		
/tHNO ₃)		
CR_N ₂ O	No regulation	No national emission regulation of N ₂ O in
Regulatory limit for		Pakistan.
specific N ₂ O		
concentration		
during interval I (t		
N_2O/m^3)		
Reg_NO _X	3000	The limits of NO_X emission from Nitric acid plants
National regulation		to $3000 \text{ mg NO}_{\text{X}} / \text{m}^3$.
on NO_X emissions		
$mg NO_X /m^3$		

3.4.5 Emissions outside the project boundary and leakages

The emissions due to power consumption by the $De-N_2O$ facility are not required to be monitored by the applied methodology. However, this has to be monitored in accordance with the registered PDD and also the revised monitoring plan as leakage (accepted by EB36).



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EI_RCSy Electric power consumption by De- N ₂ O Facility	Line A: 50.958 Line B: 72.231 Line C: 8.161	Cumulative value of power meter reading.
MWh EF_RCS Carbon emission factor of power consumed tCO ₂ /MWh	Line A/B/C: 1.2598	The carbon emission factor was calculated from the data obtained from the power supplier. The value described in the registered PDD of 1.2585 tCO ₂ /MWh was incorrect. It was requested to correct at the first verification. The value used for calculating EF_RCS of Line C was 1.2585 tCO ₂ /MWh again and it was corrected to 1.2598 tCO ₂ /MWh. (CAR 1)
LE_RCSy Emission due to power consumption by De-N ₂ O facility tCO ₂ /y	Line A: 64.197 Line B: 90.997 Line C: 10.281	Line A= 50.958 MWh * 1.2598 tCO ₂ /MWh Line B= 72.231 MWh * 1.2598 tCO ₂ /MWh Line C= 8.161 MWh * 1.2598 tCO ₂ /MWh

3.5 Accuracy of Emission Reduction Calculations

The calculation of the emission reduction for the monitoring period was checked by the verification team and found to be correct. There is no uncertainty related to manual transfer of data used in the calculation of emission reduction since these monitored parameters are collected by the automated measurement system.

All of the operation parameters of the ammonia oxidation reactor of Line A, B and C have been maintained within the permitted operating conditions during the period.

3.6 Quality of Evidence to Determine Emission Reductions

The main parameters are automatically collected by NDIR Uras26 and EMS2000 automated monitoring system provided by ABB. All necessary documentation is collected, referenced and aggregated and is easily accessible in spread sheets.

As mentioned in the previous verification report, at the time of installing the NDIR N_2O analyser for Line B, Uras 14 was no longer available, thus the project participants selected the succeeding model, Uras 26 for Line B. The NDIR N_2O analyser for Line A was also replaced with Uras 26 aiming for more practical operation, e.g. keeping common spare parts. Uras 26 is succeeding model of Uras 14, there are no major technical changes in the analyser.

The NDIR N_2O analysers have been calibrated monthly by a built-in calibrator and weekly cross-checked by sampling and analysing using gas chromatography (GC). The GC is calibrated prior to use with standard test gas. The certificates of the test gas were available for verification. The other measurements are performed by calibrated equipment according to the documented calibration procedure, and the key data can also be cross-checked via other sources, such as production log sheets and meters available in the operators control room or on-site. The calibration results are traceable to the national standards through the accredited laboratory, ERA Lab. No assumptions are used that have any material influence on reported emission reductions.



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All actions performed at the computer station are logged and the log file is available for the verifier.

3.7 Management System and Quality Assurance

The project is operated by Pakarab Fertilizer Limited. The monitoring and reporting of data under the CDM activity have been conducted by the collaboration of Pakarab Fertilizer Limited and Mitsubishi Corporation. The quality assurance and quality control procedures in terms of equipment operation and maintenance as well as data reporting are covered by the documented procedures.

The ammonia nitrate of the Pakarab Fertilizer Limited have recently been ISO9001:2000 certified. Although the nitric acid plant and the project activity have not yet been certified, they already deployed the equivalent quality management system based on ISO9001: 2000. They have a plan to get certified in near future.

Local operators, instrumentation engineers and calibration personnel of the system have been trained by equipment suppliers and qualified internally. Data handling solutions involve redundancy, data manipulation protection, integrity check as well as proper archiving.

3.8 Corrective and Forward Action Requests identified

The below table lists the corrective and forward action requests that were identified during this verification (including the remaining FAR's from the first periodic verification, see chapter 3.1).

FAR / CAR	Description of the CAR/FAR	Comments/ Response from project proponent	Conclusions
CAR 1	Manual data transfer errors were observed in ex ante carbon emission factor used for calculating EI _{RCS,y} and Line C of the spreadsheet was not correct.	It was corrected in the revised spreadsheet. No impact on CER calculation results.	ОК
CAR 2	The figures finally obtained (ER_y) by the spreadsheet shall be rounded down.	It was corrected in the revised monitoring report.	OK
CAR 3	Data source of EF_{RCSy} is not "Energy meter". It should be corrected.	It was corrected to "PDD, ex- ante".	OK
FAR 1 (Periodic Verification 2)	It was observed that due to the regular calibration routines the first calibration of the stack gas flow meter after the start- up of line B (3 September 2007) was not performed until 8 October 2007. Although the calibration results obtained were within the tolerable range it is recommended to	The stack gas flow meter of Line C was calibrated prior to the start-up on 25 February 2008.	ОК



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	1	11	
	calibrate the analyser for Line		
	C prior to start-up for this line.		
FAR 2	The revised monitoring report	The monitoring procedure for	To be
(Periodic	includes the description	this is not yet in place. It should	verified
verification 2)	regarding the contribution to	be addressed in order to	
,	sustainable development.	prevent misstatement.	
	However, in the PDD it is		
	described that a portion of the		
	revenue generated from CERs		
	will be transferred in a Social		
	Fund. The implementation of		
	this Social Fund should be		
	further described and it is		
	required to develop		
	monitoring procedures in		
	order to be able to perform		
	verification of these measures.		
FAR 1	NH ₃ consumption of 20 April	It is not yet in place and should	To be
(Periodic	2007 was 182 t/day and	be addressed before the next	verified
Verification 1)	exceeded the maximum	verification.	
	historical value and the		
	project participants did not		
	apply the IPCC default value.		
	Although this was corrected		
	properly in the revised		
	monitoring report, measures		
	are recommended to be		
	implemented in order to		
	prevent similar misstatements.		
FAR 2	Through the periodic	It should be addressed before	To be
(Periodic	calibration of the stack gas	the next verification.	verified
Verification 1)	flow meter of Line A on 16		
,	May 2007, the deviation of		
	+4.72% was observed against		
	$\pm 0.5\%$ variance limit.		
	It was corrected properly.		
	However, measures are		
	recommended to be		
	implemented in order to		
	prevent similar occurrences.		
FAR 3	The N ₂ O emission limit of the	It was confirmed that the	OK
(Periodic	host country, Pakistan	environmental authority was	
Verification 1)	(CR_N_2O) is required to	responsible to notify the project	
Í	monitor and report in the	participants of the regulatory	
	monitoring report.	change.	



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FAR 4 (Periodic Verification 1)	The revised monitoring report includes the CR_N ₂ O. However, the procedure how to get the information regarding the environmental regulation was recommended. "Compensation of revenue for social benefits" is outlined in the initial monitoring plan. It was recommended to describe	"Compensation of revenue for social benefits" is included in the monitoring report describing the planned	OK
	its progress in the monitoring plan.	activities.	
FAR 5 (Periodic Verification 1)	Competence and training needs are covered by QMS of Pakarab Fertilizer Ltd. Necessary competence requirements for DeNOx/DeN ₂ O system operation and the monitoring practice are identified and provided by the engineering provider. The certificate of the initial training and the consecutives performance development program are recommended to be addressed.	It should be addressed before the next verification.	To be verified
FAR 6 (Periodic Verification 1)	Allocation of responsibilities is clearly recognised among the project participant. It is recommended to be documented.	It will be addressed before the next verification.	To be verified.
FAR 7 (Periodic Verification 1)	Vortex Flow Meters are not possible to calibrate. However, the minimum maintenance requirement of Vortex Flow Meter should be identified.	User manual provided by the manufacture is defined as the maintenance procedure.	ОК

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4 PROJECT SCORECARD

Risk Areas		Conclusions		5		Error/Discounted
		Baseline Emissions	Project Emissions	Calculated Emission Reductions	Summary of findings and comments	Uncertainty Tonnes
Completeness	• Source coverage/ boundary definition	ОК	ОК	ОК	N ₂ O emission regulation in Pakistan monitored should be included in the monitoring period. (FAR 3_PV1 resolved) All main parameters are covered and the boundaries of the project are correctly defined. Sustainable development related issue which the project participants had committed in the registered PDD was included in the monitoring report however a more detailed monitoring plan should be developed (FAR 2_PV2 not resolved).	None
Accuracy	Physical Measurement and Analysis	ОК	ОК	ОК	No issue found.	None



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Risk Areas		Conclusions		5		Error/Discounted
		Baseline Emissions	Project Emissions	Calculated Emission Reductions	Summary of findings and comments	Uncertainty Tonnes
	• Data calculations	ОК	ОК	ОК	Manual data transfer errors were observed in ex -ante carbon emission factor of electricity consumption. Although the spreadsheet was corrected, no impact on reported emission reduction. (CAR 1) The figure finally obtained by spreadsheet (ER_y) were requested to round down, The emission reduction was changed from 274 414 tCO ₂ e to 272 411 tCO ₂ e. (CAR 2) Carbon emission factor of electricity used for calculating $EI_{RCS,y}$ of Line C by the spreadsheet was requested to be corrected. It was corrected properly however no impact on the reported emission reduction. (CAR 4)	3 tCO ₂ e
	• Data management & reporting	OK	OK	OK	It was experienced at 1 st periodic verification that the excess NH ₃ consumption and the deviation of stack gas monitoring had been overlooked. Then the participants were recommended to establish the procedure to avoid misstatement. (FAR 1/2_PV1) However it is not yet in place.	None
Consistency	• Changes in the project	OK	OK	ОК	There are no changes in the project.	None



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5 CERTIFICATION STATEMENT

Introduction

Det Norske Veritas Certification AS (DNV) has been engaged by Mitsubishi Corporation to verify the greenhouse gas (GHG) emission reductions reported for the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" for the period 1 November 2007 to 31 March 2008.

Responsibilities of the management of the project and DNV

The management of the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" is responsible for the preparation of the GHG emissions data and the reported GHG emissions reductions on the basis set out within the project's monitoring plan and as reported in the revised monitoring report dated 9 May 2008. The development and maintenance of records and reporting procedures in accordance with that plan, including the calculation and determination of GHG emission reductions from the project, is the responsibility of the management of the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan".

It is DNV's responsibility to express an independent GHG verification opinion on the GHG emission reductions reported for the project for the period 1 November 2007 to 31 March 2008 and the project's compliance with the approved methodology AM0028, version 1, and the revised monitoring plan approved on 3 December 2007. Our opinion relates to the project's GHG emissions and resulting GHG emissions reductions reported in the monitoring report dated 9 May 2008. We express no opinion on the baseline determination of the project or on the validated Project Design Document.

Basis of GHG verification opinion

Our approach is risk-based, drawing on an understanding of the risks associated with reporting GHG emissions data and the controls in place to mitigate these. Our examination includes assessment, on a test basis, of evidence relevant to the information in relation to the project's GHG emission reductions for the period 1 November 2007 to 31 March 2008.

We planned and performed our work to obtain the information and explanations that we considered necessary to provide sufficient evidence for us to give reasonable assurance that the amount of calculated GHG emission reductions for 1 November 2007 to 31 March 2008 are fairly stated.

We conducted our verification on the basis of the monitoring methodology AM0028, version 1, and the revised monitoring plan approved on 3 December 2007.

The verification included:

- Collection of evidence supporting the reported data
- Checking whether the provisions of the monitoring methodology AM0028, version 1, and the monitoring plan revised by the project participants and accepted by EB36 were consistently and appropriately applied



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We have verified whether the information included in the monitoring report dated 9 May 2008 is correct and that the emissions reduction achieved has been determined correctly.

Certification Statement

In our opinion, the GHG emission reductions stated in the monitoring report of 9 May 2008 for the "Catalytic N_2O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" for the period from 1 November 2007 to 31 March 2008 are fairly stated. The GHG emission reductions were calculated correctly on the basis of the approved monitoring methodology AM0028 version 1 and the revised monitoring plan approved on 3 December 2007.

Hence, Det Norske Veritas Certification AS is able to certify that the emission reductions from the "Catalytic N₂O Abatement Project in the Tail Gas of the Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan" during the period from 1 November 2007 to 31 March 2008 amount to 274 411 (two hundred seventy four thousand four hundred and eleven) tonnes of CO_2 equivalents.

Yokohama, 26 September 2008

Akira Sekine CDM Verifier

Oslo, 26 September 2008

Michael Cehman

Michael Lehmann Technical Director



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6 **REFERENCES**

Documents provided by the project participants that relate directly to the project:

/1 Monitoring Report: Catalytic N₂O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan No. 3 version 01, 7 April 2008

Monitoring Report: Catalytic N₂O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan No. 3 version 02, 9 May 2008

- /2/ CDM Project Design Document: "Catalytic N₂O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan, 6 August 2006
- CDM Project Spreadsheet for the verification period 1 November 2007 to 31 March 2008:
 - Operating data from SCR-DeNO_X /DeN₂O System installations
 - Summary sheet of emission reduction calculations
 - Operating data and permitted ranges for ammonia oxidation reactors
- /4/ Daily monitoring reports, generated by EMS2000 system.

Background documents related to the design and/or methodologies employed in the design or other reference documents:

- /5/ Approved Monitoring methodology AM0028, version 01 of March 03, 2006.
- /6/ International Emission Trading Association (IETA) & the World Bank's Prototype Carbon Fund (PCF): *Validation and Verification Manual*. <u>http://www.vvmanual.info</u>
- Validation report TÜV SUD: "Catalytic N₂O Abatement Project in the Tail Gas of Nitric Acid Plants of the Pakarab Fertilizer Ltd (PVT) in Multan, Pakistan; REPORT NO. 829330, 7 August 2006.
- /8/ Equipment lists and specifications for monitoring equipment and analysers of Regenerative Catalytic DeN₂O systems.
- /9/ Product Conformity Certificate: EN14181/EN ISO14956, TÜV-SÜD, 30 June 2006
- /10/ Certificates of analysis of calibration test gases, BOC Pakistan Limited
 - Lot. 84-1782 (High Range), 28 October 2006
 - Lot. 83-2453 (High Range), 28 October 2006
 - Lot. 49698 (Low Range), 28 October 2006
 - Lot. 87210 (Low Range), 28 October 2006
- /11/ Certificate of calibration, Pitot Tube Flow Meter, ABB, No. 07/05486, 29 May 2007
- /12/ Calibration reports (Line A):
 - Outlet NO_X Analyser (AI-1001), 7 November, 10 December 2007, 28



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January, 11 February, 12 March 2008

- Stack Gas Flow Meter (FIT-1002), 16 January 2008
- Inlet N₂O Analyser (AI-1002), 7 November, 14 December 2007, 28 January, 11 February, 12 March 2008
- Outlet N₂O Analyser (AI-1003), 7 November, 14 December 2007, 28 January, 11 February, 12 March 2008
- Nitric Acid Flow Meter (FT-02360A), 20 January 2008
- AOR Temperature (TE-02104A), 9 January 2008
- AOR Pressure (PG-AOR-Line A), 12 January 2008
- AOR Ammonia Consumption (FT-02301A), 10 January 2008
- SCR DeNO_X Ammonia Flow Meter (FIT-1001), 10 October 2006
- Reheating Fuel Gas Flow Meter (FIT-1611), 10 October 2006
- Temperature in nitric acid line (TE-02102-15A), 16 September 2007

Calibration reports (Line B):

- Outlet NO_X Analyser (AI-2001), 7 November, 10 December 2007, 28 January, 11 February, 12 March 2008
- Stack Gas Flow Meter (FIT-2002), 17 January 2008
- Inlet N₂O Analyser (AI-2002), 7 November, 14 December 2007, 28 January, 11 February, 12 March 2008
- Outlet N₂O Analyser (AI-2003), 15 November, 14 December 2007, 28 January, 18 February, 17 March 2008
- Nitric Acid Flow Meter (FT-02360B), 18 January 2008
- AOR Temperature (TE-02104B), 10 January 2008
- AOR Pressure (PG-AOR-Line B), 14 January 2008
- AOR Ammonia Consumption (FT-02301B), 23 January 2008
- SCR DeNO_X Ammonia Flow Meter (FIT-2001), 10 October 2007
- Reheating Fuel Gas Flow Meter (FIT-2611), 10 October 2007
- Temperature in nitric acid line (TE-02102-15B), 16 September 2007

Calibration reports(Line C):

- Outlet NO_X Analyser (AI-3001), 12 March 2008
- Stack Gas Flow Meter (FIT-3002), 25 February 2008
- Inlet N₂O Analyser (AI-3002), 3 March 2008
- Outlet N₂O Analyser (AI-3003), 3 March 2008
- Nitric Acid Flow Meter (FT-02360C), 18 January 2008



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- Temperature in nitric acid line (TE-02102-15C), 27 August 2007
- AOR Temperature (TE-02104C), 13 January 2008
- AOR Pressure (PG-AOR-Line C), 14 January 2008
- AOR Ammonia Consumption (FT-02301C), 11 January 2008
- SCR DeNO_X Ammonia Flow Meter (FIT-3001), 10 November 2007
- Temperature in nitric acid line (07 TE-1-13), 27 August 2007
- /13/ Johnson Matthey Noble Metals, Ammonia Oxidation Catalyst Shipping Document, 11 December 2007

Johnson Matthey Noble Metals, Acknowledgement of Order, 19 December 2007

- /14/ Inspection Report incl. calibration and linearity test results: N₂O Concentration Meter, Uras26, ABB K.K.,
 - Line A: Order No. 04702370 3.345936.7, issued on 15 May 2007
 - Line B: Order No. 04702332 3.345937.7, issued on 18 May 2007
 - Line C: Order No. 04702332 3.345938.7, issued on 18 May 2007
- /15/ Calculation Report and Dimensional Drawing: Averaging Pitot Tube, Model 412, Ref. TE-20637212-001, 8 September 2006
- /16/ Data Logging System Specifications: D-MS500KE and D-EMS2000, Ref. 61566020, ABB K.K., 8 November 2006
- /17/ Statutory Notification, National Environmental Quality Standards for Industrial Gaseous Emission, The Gazette of Pakistan, 10 August 2000
- /18/ Revised monitoring plan for the project approved on 3 December 2007
- /19/ ABB, Data Sheet of Vortex Flow Meter (FV4000-VT4/VR4)
- /20/ Nitric Acid Concentration Conversion Diagram (HNO₃ Konzentrationen D18533-16)
- /21/ Nitric Acid Production Data

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DET NORSKE VERITAS

APPENDIX A

VERIFICATION CHECKLIST

Table 1: Data Management System/Controls

The project operator's data management system/controls are assessed to identify reporting risks and to assess the data management system's/control's ability to mitigate reporting risks.

The GHG data management system/controls are assessed against the expectations detailed in the table. A score is assigned as follows:

- ▶ Full all best-practice expectations are implemented.
- > Partial a proportion of the best practice expectations is implemented
- Limited this should be given if little or none of the system component is in place.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
A. Defined organisational structure, responsibilities and competencies		
A.1. Position and roles Position and role of each person in the GHG data management process is clearly defined and implemented, from raw data generation to submission of the final data. Accountability of senior management must also be demonstrated.	Full	A reporting process organisation chart (CDM Unit) including named personnel was presented. It was well understood by the personnel and senior accountability was appropriate.
A.2. Responsibilities Specific monitoring and reporting tasks and responsibilities are included in job descriptions or special instructions for employees.	Partial FAR 6 (PV1)	Specific monitoring and reporting tasks are described in the relevant documented Pakarab Fertilizer Ltd. QMS procedures. The responsibility and authority among Pakarab Fertilizer are clearly recognised among Pakarab Fertilizer Ltd. However the allocation of the responsibilities among Pakarab Fertilizer and Mitsubishi Corporation should be further clarified.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
A.3. Competencies needed Competencies needed for each aspect of the GHG determination process are analysed. Personnel competencies are assessed and training programme implemented as required.	Partial FAR 5 (PV1)	Competencies of the personnel in charge of monitoring and calculation process deem to be sufficient. The certificate of the initial training and the consecutives performance development program are recommended to be addressed.
B. Conformance with monitoring plan		
B.1. Reporting procedures <i>Reporting procedures should reflect the monitoring plan content.</i>	Partial FAR 1 (PV1)	No material deviation from the revised monitoring plan has been found.
Where deviations from the monitoring plan occur, the impact of this the data is estimated and the reasons justified.		The adjustment and/or correction sequences in case of deviation from the permitted operation conditions of the ammonia oxidation reactor and the deviation from the tolerable range of the key monitoring equipment should be addressed in the procedure.
	FAR 4 (PV1)	Although it is not included in the monitoring plan, the sustainability indicator committed by the project participants should be described in the monitoring report.
		"Compensation of revenue for social benefits" is included in the monitoring report describing the planned activities.
B.2. Necessary Changes	Full	There is no change occurred during the monitoring period.
Necessary changes to the monitoring plan are identified and changes are integrated in local procedures as necessary.		The revision of the monitoring plan accepted by EB36 was already integrated in the local procedures.
C. Application of GHG determination methods		
C.1. Methods used There are documented description of the methods used to determine GHG emissions and justification for the chosen methods. If applicable, procedures for capturing emissions from non-routine or exceptional events are in place and implemented.	Partial FAR 1 (PV1)	Methods used to determine GHG emissions are documented properly. However see B.1.

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
C.2. Information/process flow An information/process flow diagram, describing the entire process from raw data to reported totals is developed.	Partial FAR 3 (PV1) Full	Although process flow is defined for the information directly relevant to the emission reduction, it was recommended to establish and maintain the procedure how to access the legal requirement. (NOx/N2O emission regulation)
		It was confirmed that the environmental authority was responsible to notify the project participants of the regulatory change.
C.3. Data transfer	Full	No mistake of manual data transfer has been identified.
Where data is transferred between or within systems/spreadsheets, the method of transfer (automatic/manual) is highlighted - automatic links/updates are implemented where possible. All assumptions and the references to original data sources are documented.		Reference to original data sources is documented.
C.4. Data trails <i>Requirements for documented data trails are defined and implemented</i> <i>and all documentation are physically available.</i>	Full	All necessary raw/intermediate data is maintained properly and available for external verification.
D. Identification and maintenance of key process parameters		
D.1. Identification of key parameters	Full	The key physical parameters are identified.
The key physical process parameters that are critical for the determination of GHG emissions (e.g. meters, sampling methods) are identified.		

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)	
D.2. Calibration/maintenance Appropriate calibration/maintenance requirements are determined.	Partial Full	Calibration/maintenance requirements and procedures are determined for the key monitoring equipment.	
nppropriate caloration maintenance requirements are actermined.	FAR 7 (PV1)	The minimum maintenance requirement of Vortex Flow Meter had better be identified.	
		User manual provided by the manufacture is defined as the maintenance procedure.	
	FAR 1 (PV2)	The stack gas flow meter should be calibrated prior to the actual N_2O abatement operation.	
		The stack gas flow meter for Line C was calibrated prior to the actual N_2O abatement operation.	
E. GHG Calculations			
E.1. Use of estimates and default data	Partial	The default data used are properly referred.	
Where estimates or default data are used, these are validated and	CAR 1	- GWP of N_2O and CH_4	
periodically evaluated to ensure their ongoing appropriateness and accuracy, particularly following changes to circumstances, equipment etc. The validation and periodic evaluation of this is documented.	(PV 3)	- Carbon emission factor of NH3 production and natural gas combustion	
eic. The valiation and periodic evaluation of this is documented.		- Oxidation factor of CH4 and other hydrocarbons	
		Manual data transfer errors were observed in ex ante carbon emission factor of electricity consumption.	
E.2. Guidance on checks and reviews	Partial	Some deviations from the monitoring procedures w	
Guidance is provided on when, where and how checks and reviews are to be carried out, and what evidence needs to be documented. This includes spot checks by a second person not performing the calculations over manual data transfers, changes in assumptions and the overall reliability of the calculation processes.	FAR 1/2 (PV1)	observed. Checks/reviews and internal verification process should be established in order to reduce risks of misstatement.	
E.3. Internal verification	Partial	See above.	
Internal verifications include the GHG data management systems, to ensure consistent application of calculation methods.	FAR 1/2 (PV1)		

Expectations for GHG data management system/controls	Score	Verifiers Comments (including Forward Action Requests)
E.4. Internal validation Data reported from internal departments should be validated visibly (by signature or electronically) by an employee who is able to assess the accuracy and completeness of the data. Supporting information on the data limitations, problems should also be included in the data trail.	Partial FAR 2 (PV1)	The internal validation process is not sufficient for the verification team to confirm it.
E.5. Data protection measures Data protection measures for databases/spreadsheets should be in place (access restrictions and editor rights).	Full	EMS2000 system provides for comprehensive access restriction and editor rights management. The access to EMS2000 is restricted for data security.The thermal condition of the EMS2000 is taken into consideration.The backup data are properly stored in the separate system.
E.6. IT systems <i>IT systems used for GHG monitoring and reporting should be tested</i> <i>and documented.</i>	Full	The automated monitoring system, EMS2000 seems to operate properly. The risk of errors is regarded low.