

**Quimobasicos S.A. de C.V.**

**CDM Monitoring Report**

**CDM  
Monitoring Report**

**of**

**Quimobásicos HFC Recovery and Decomposition Project**

**Reference number UNFCCC 00000151 – CDMP**

**Monitoring period: 31<sup>st</sup> of December 2006 to 30<sup>th</sup> March 2007  
Version: Version 05 – in effect as of 12<sup>th</sup> June 2007**

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**Date: 12-June-2007**

**The person who is in charge of this Monitoring Report:**



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General Manager**

**PROJECT NAME: Quimobásicos HFC Recovery and Decomposition Project**

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## **1. Introduction**

The objective of this monitoring report is to show the calculation of the emission reductions achieved by the project activity and verified by a Designated Operational Entity.

The monitoring period is from 31<sup>st</sup> December 2006 to 30<sup>th</sup> March 2007 (both days included).

The report also shows the Monitoring and Verification Plan for data collection and auditing followed by the project developer in order to determine real and credible emission reductions.

## **2. Reference**

This monitoring plan is in accordance with the registered project design document (version 4.0 – 23rd May 2006), which uses the approved methodology AM0001/Version03 (*“Incineration of HFC 23 Waste Streams”*).

## **3. General Description of the project activity**

### **3.1. Objectives of the project**

The project activity primarily aims at reducing HFC 23 emissions by recovering and decomposing this gas that would otherwise be released to the atmosphere, funded through the sale of carbon credits in the context of the Clean Development Mechanism (CDM) of the Kyoto Protocol.

Quimobásicos S.A. de C.V. leads this project that involves the collection and thermal decomposition through plasma technology of the HFC 23 generated as a by-product of HCFC 22 production at its plant located in Monterrey, México.

Emissions of HFC's are controlled under the Kyoto Protocol. There are however no national or regional regulations with restrictions on the emission of HFC 23 in México, where the proposed project activity is carried out. At present, most of the HFC 23 generated as a by-product of HCFC 22 production in México would have been released to the atmosphere in the absence of this project activity.

For the proposed project activity, Quimobásicos installed an in-flight argon plasma arc facility to the existing HCFC 22 manufacturing plant by transferring new technology to México.

### 3.2. Project participants

<b>Organization:</b>	<b>Quimobásicos S.A. de C.V.</b>
<b>Street/P.O.Box:</b>	Ave. Ruiz Cortines N°. 2333 Pte.
<b>City:</b>	Monterrey
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<b>Person in charge of the monitoring report</b>	General Manager
<b>Last Name:</b>	Lozano-García
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### 3.3. Technical description of the project

The plasma based decomposition system is a proven technology for destroying fluorocarbons. Actually, there are plasma CFC destruction plants operating since 1997.

As a brief description of the process, the waste gas stream enters into the plasma torch, which is of segmented design, using argon as plasma gas. The argon plasma is generated by a direct current discharge between a cathode and an anode.

At typical operating conditions the mean exit enthalpy of the plasma is about 11 MJ/Kg at a mean exit temperature in excess of 10,000°C. The torch is rated at 150 kw and has an electrical efficiency of roughly 50%.

Argon was chosen as the plasma gas since it has suitable thermodynamic properties, is monatomic and for its inertness to the torch components. A durable, long-life torch design is therefore possible which is crucial to any industrial application.

Waste gas enters into the torch at an injection manifold and instantly mixes with the plasma at a temperature of 3,000°C.

The waste is rapidly pyrolyzed (degraded by heat) in the injection zone and the hot gases pass down into the flight tube, a water-cooled reaction chamber, undergoing further pyrolysis. The hot plasma gases are cooled in the flight tube to approximately 1,000°C.

In addition, steam is added at the injection manifold in order to assure that all carbon, produced during pyrolysis, is converted to carbon gases.

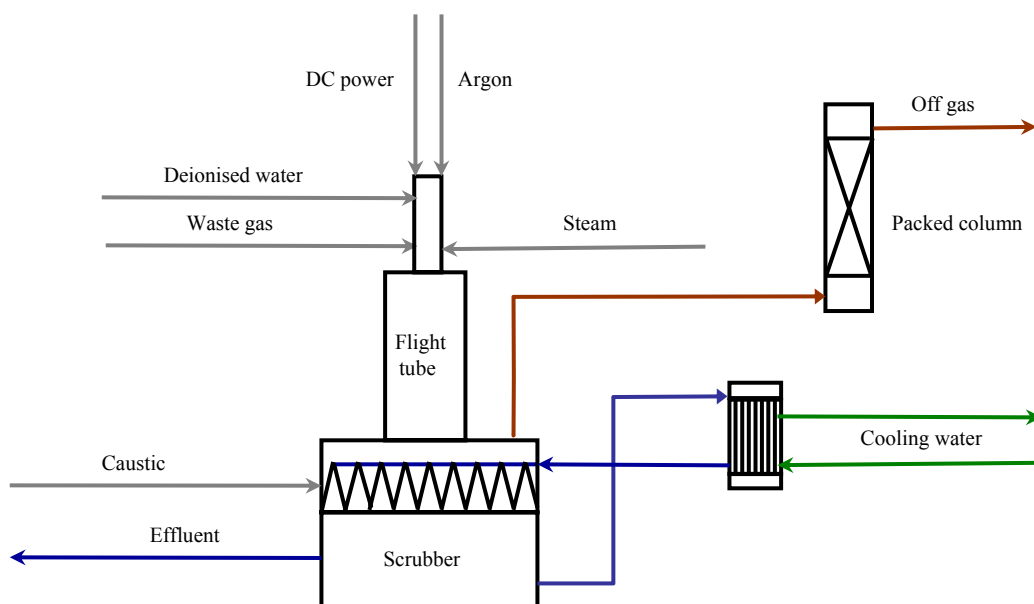
The hot gas mixture at the bottom of the flight tube is composed by carbon gases, halide gases, argon, and water vapour, together with trace of amounts of carbon fines (less than 0.1% of the feed).

Then, these gases are rapidly quenched to approximately 50°C by direct sprays of cool alkaline scrubber liquor to neutralize the acid halide gases. This rapid quenching prevents the formation of any undesired organic molecules such as dibenzodioxins or dibenzofurans.

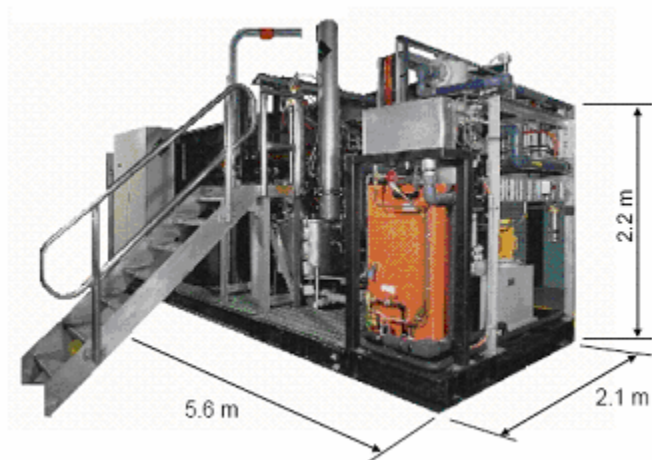
The gas mixture is then passed to a counter-current packed column where final traces of acid gases are removed. Because no fuel gas is needed for the destruction, the gas volume produced is much smaller than with the conventional thermal oxidizers, resulting in a more economical scrubbing system.

The process input, electricity, argon, steam, and sodium hydroxide, are significantly less than those required for a comparably sized high temperature incinerator. Consequently, the process effluents are also substantially less. Additionally, the facility includes a complete water treatment system, which removes fluoride as a solid by using calcium hydroxide.

The following figures show the facility installed at Quimobásicos' plant to decompose the waste gas stream, and the inputs and outputs of the process.



Process inputs and outputs



Plasma arc facility

#### **4. Current status of the project**

The Quimobásicos HFC Recovery and Decomposition Project started operating on 31st March 2006, decomposing the HFC 23, generated as by-product of the HCFC 22 production, in the new plasma unit.

The water treatment system is not completely implemented yet. The first part of the system is expected to be finished on October 2006 and the second part on January 2007. However, the liquid effluent is suitable for discharge to an industrial sewer. Thus, it will be treated in the existing treatment system of Quimobásicos industrial facility until the specific water treatment system is finished.

##### **4.1. Batch Process Description**

The purpose to change the actual operating procedure of the plasma process from continuous to batch is in order to reduce the steam and power consumption per unit of feed mixture.

In the storage tank, the gas mixture is kept until the pressure of the tank raises to a defined value and allows the feed to the plasma unit at maximum flow rate of G22/G23. After that, the vessel pressure goes down and as it nears a low set point, the plasma unit shuts down and waits until the pressure raises again to the high set point and a new cycle begins.

With the modifications mentioned above, the batch operation results in lower consumption of this utilities, as well as significant reduction in operating time of the plasma unit throughout the month and less maintenance cost for the plant.

The batch process is not the definitive way to operate the plasma unit; the results will be evaluated to decide the convenience of the batch process.

## 5. Monitoring plan

### 5.1 Data monitored

The data to be collected by Quimobásicos' staff in order to monitor the emissions from the project activity is shown in the following table.

#	Data variable	Data unit	Recording frequency	Comment
1	Quantity of HFC 23 supplied to the decomposition process ( $q_{HFC23_y}$ )	tonnes	Monthly	Measured by two flow meters located before entering into the decomposition facility.
2	Purity of the HFC 23 supplied to the decomposition process ( $P_{HFC23_y}$ )	%	Monthly	Determined by sampling, before entering into the decomposition facility, using gas chromatography.
3	Quantity of HFC 23 supplied to the decomposition process after purity adjustments ( $Q_{HFC23_y}$ )	tonnes	Monthly	Calculated using data number 1 and 2. (See Equation 2 below)
4	Quantity of HFC 23 in gaseous effluent ( $ND_{HFC23_y}$ )	tonnes	Monthly	Measured from the gas effluent of the decomposition facility.
5	Emissions from HFC 23 not destroyed by the decomposition facility ( $CO_2_{NDHFC23_y}$ )	tonnes	Monthly	Calculated using data number 4. (See Equation 1 below)
6	CO <sub>2</sub> emissions from HFC 23 decomposition itself ( $CO_2_{HFC23_y}$ )	tonnes	Monthly	Calculated using data number 3. (See Equation 1 below)
7	Project emissions inside of the boundary ( $PE_y$ )	tonnes	Monthly	Calculated using data number 5 and 6. (See Equation 1 below)



The data to be collected by Quimobásicos' staff for determining the baseline GHGs emissions within the project boundary is shown in the following table.

#	Data variable	Data unit	Recording frequency	Comment
3	Quantity of HFC 23 supplied to the decomposition process after purity adjustments ( $Q_{HFC23_y}$ )	tonnes	Monthly	Calculated using data number 1 and 2. (See Equation 2 below)
8	Quantity of HCFC 22 produced in the plant generating the HFC 23 waste ( $Q_{HCFC22_y}$ )	tonnes	Monthly	It is reference data to check cut-off condition and rough estimation of HFC 23 generation. (See Equation 5 below)
9	HFC 23 sold by the facility generating the HFC 23 waste ( $HFC23_{sold_y}$ )	tonnes	Annually	It is reference data to check cut-off condition and rough estimation of HFC 23 generation. . (See Equation 5 below)
10	Baseline quantity of HFC 23 destroyed ( $BQ_{HFC23_y}$ )	tonnes	Monthly	Estimated taking into account local regulations and using data number 3. (See Equation 4 below)
11	Baseline Emissions ( $BE_y$ )	tonnes	Monthly	Calculated using data number 3 and 10. (See Equation 3 below)

The data to be collected by Quimobásicos' staff in order to monitor leakage effects of the project activity is shown in the following table.

#	Data variable	Data unit	Recording frequency	Comment
12	Steam consumption at the decomposition facility ( $Q_{Steam_y}$ )	tonnes	Monthly	Measure by steam meter.
13	Emission coefficient for steam generation ( $E_{Steam_y}$ )	tCO <sub>2</sub> /tsteam	Yearly	Calculated from the boiler specific fuel consumption provided by the steam supplier.
14	CO <sub>2</sub> emissions from fuel combustion for steam generation ( $CO_{2\_Steam_y}$ )	tonnes	Monthly	Calculated using data number 12 and 13. (See Equation 6 below)
15	Electricity consumption by the decomposition facility ( $Q_{Power_y}$ )	MWh	Monthly	Measured using electricity meter.
16	CO <sub>2</sub> emission factor from the isolated power plant supplying electricity to Quimobásicos ( $E_{Power_y}$ )	tCO <sub>2</sub> /MWh	Yearly	The emission rate is computed from the most recent official information of the local energy supplier of Quimobásicos.
17	CO <sub>2</sub> emissions from electricity generation ( $CO_{2\_Power_y}$ )	tonnes	Monthly	Calculated using data number 15 and 16. (See Equation 6 below)
18	Leakage ( $LE_y$ )	tonnes	Monthly	Calculated using data number 14 and 17. (See Equation 6 below)

In addition, the quantities of gaseous effluents (CO, HCl, HF, and dioxin) and liquid effluents (pH, COD, BOD, suspended solids, and metals) are measured with a frequency of 6 months.

Except Dioxin with an annual frequency.

Data will be archived until two years after finishing the crediting period.

Additionally, the following table shows the fixed values used in calculation of emission reductions.

Parameter	Value	Source
Maximum HCFC 22 production	7,570 tonnes/year	Quimobásicos
Cut-off condition fraction (w)	2.44%	Quimobásicos The waste generation rate of the HCFC 22 production plant (w) is checked by comparing the amount of HCFC 22 produced to the sum of the HFC 23 waste and the HFC 23 recovered for sale.
Lower heating value of natural gas	0.03542 GJ/m <sup>3</sup>	"Balance Nacional de Energía 2003", Subsecretaría de Planeación Energética y Desarrollo Tecnológico, Secretaría de Energía, México, 2004.
CO <sub>2</sub> emission factor of natural gas	0.0561 tCO <sub>2</sub> /GJ	IPCC Guidelines for National Greenhouse Gas Inventories, Reference Manual Volume 3 (1996). Table 1-1 page 1.13. Natural gas (dry): 15.3 t C/TJ lower heating value basis. X 44/12 = 56.10 tCO <sub>2</sub> /TJ.
Global warming potential HFC 23	11,700 tCO <sub>2</sub> e/tHFC23	Revised 1996 IPCC Guidelines for National Greenhouse Gas Inventories: Reference Manual, page 2.45, table 2-26.
CO <sub>2</sub> emission factor of HFC 23	0.629 tCO <sub>2</sub> /tHFC23	Value considered in the AM0001.
Quantity of CaF <sub>2</sub> generated per tonnes of HFC 23 destroyed	1.67 tCaF <sub>2</sub> /tHFC23	Stoichiometric relation.
Emission factor of solid waste transport	5.45 kgCO <sub>2</sub> /twaste	Quimobásicos
Amount of energy of plant of residual water treatment	0.13311 MW/months	Quimobásicos
ton CO <sub>2</sub> emission by sampling of gas mixture	Average monthly date (ton) *11,700*day operation of plant plasma	Quimobásicos

The monitoring methodology describes the procedure and equations for calculating project and baseline emissions from monitored data. For this specific project, the methodology is applied through a spreadsheet model. The staff responsible for project monitoring must complete the electronic worksheets on a monthly basis. The spreadsheet automatically provides the total GHG emission reductions achieved through the project.

The models contain a series of worksheets with different functions:

Data entry sheets:

- *HCFC 22*
- *HFC 23*
- *Steam and Electricity*

Calculation sheets:

- *Baseline Emissions*
- *Project Emissions*
- *Leakage*

Result sheet:

- *Emission Reductions*

There are worksheets where the user is allowed to enter data. All other cells contain model fixed parameters or computed values that cannot be modified by the staff.

A color-coded key is used to facilitate data input. The key for the code is as follows:

- **Input Fields:** Pale yellow fields indicate cells where project operators are required to supply data input, as is needed to run the model;
- **Result Fields:** Green fields display key result lines as calculated by the model.

Other sheets are shown in subsequent pages. All fields in these sheets include fixed values, or values that are computed from data in the data entry sheets. The last sheet shows the total emissions reductions obtained through the project activity.

All electronic data is backed up on a daily basis, and two electronic copies of each document are kept in different locations: the plant and its Head Office.

## 5.2. Quality Control (QC) and Quality Assurance (QA)

The quality control (QC) and quality assurance (QA) procedures implemented by Quimobásicos are the following.

Data	QA/QC procedures
1 $q_{HFC23_y}$	<p>Mass flow of HFC 23 waste gas produced is measured by two Micro Motion flow meters placed in the entrance of the decomposition facility. The flow meters have an accuracy of <math>\pm 0.35\%</math>. The flow meters are connected to Distributed Control System (DCS) and their data is archived in the database of the plant.</p> <p>Verification of the flow meters is done by instrument personnel using the pattern flow meters. Calibration of the pattern flow meters is done according to the calibration procedure of an external company. The pattern flow meters are recalibrated by an external company. The instrument supervisor should ask the contract department for the calibration certificate from this external company.</p> <p>In order to have more accurate data, flow meter verification is done weekly and, most of the time, under normal operation; both flow meters measure the same amount of HFC 23 mass flow simultaneously. Where the flow meter readings differ by greater than 0.70%.</p> <p>The reason for the discrepancy should be investigated and the fault remedied. For the sake of conservativeness, the lower value of the two readings is always used to estimate HFC 23 mass flow.</p> <p>The decomposition facility includes two flow meters in order to check the waste gas input.</p> <p>Note: for more information, to see annexed 1 and annexed 2.</p>
2 $P_{HFC23_y}$	<p>It is measured by sampling using gas chromatography before entering into the decomposition facility. Verification of the equipment for gas chromatography is carried out according to the instructive CCL-7.602-01, using the HFC 23 standard. The analysis should be repeated in case of doubt regarding its veracity.</p>
4 $ND_{HFC23_y}$	<p>It is measured from the gas effluent of the decomposition facility. In order to determine the quantity of HFC 23 not destroyed, this project activity proposes to measure the quantity of the gas effluent released to the atmosphere using a flow meter, and to determine the fraction of HFC 23 of such effluent by gas chromatography. The quantity of HFC 23 not destroyed is obtained by multiplying the quantity of gas effluent by the fraction of HFC 23 of such effluent.</p> <p>Verification of the equipment for gas chromatography is carried out according to the instructive CCL-7.602-01, using the HFC 23 standard. The analysis should be repeated in case of doubt regarding its veracity.</p>
8 $Q_{HCFC22_y}$	<p>It is obtained from production records of the facility. It is reference data to check cut-off condition and rough estimation of HFC 23 generation.</p>
9 $HFC23_{sold_y}$	<p>It is obtained from production records of the facility. It is reference data to check cut-off condition and rough estimation of HFC 23 generation.</p>
12 $Q_{Steam_y}$	<p>It is measured by steam meters.</p>
15 $Q_{Power_y}$	<p>It is measured using electricity meter.</p>

**Annexed 1:**

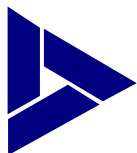
FUNCTIONALITY TESTS MEASURERS OF FLOW FED THE PLASMA						
	DATE	HOUR	FIC-201	FIC-202	% DIFFERENCE	OBSERVATIONS
<b>January</b>	01-Ene	09:00	27896.44	27925.64	<b>0.104672854</b>	
	08-Ene	09:00	33261.45	33301.59	<b>0.120680247</b>	
	15-Ene	09:00	38809.07	38867.71	<b>0.151098699</b>	
	22-Ene	09:00	43584.95	43661.85	<b>0.17643705</b>	
	30-Ene	09:00	48758.93	48855.38	<b>0.197809919</b>	
						<b>OBSERVATIONS</b>
<b>February</b>	05-Feb	09:00	52411.88	52525.25	<b>0.2166305921</b>	
	12-Feb	09:00	56707.17	56841.23	<b>0.236407495</b>	
	19-Feb	09:00	60529	60684	<b>0.256075600</b>	
	25-Feb	09:00	63532.10	63703.85	<b>0.270335783</b>	
						<b>OBSERVATIONS</b>
	09-Mar	07:00	64406.85	64582.53	<b>0.272766018</b>	
<b>March</b>	14-Mar	07:00	65685.75	65867.65	<b>0.276924599</b>	
	19-Mar	09:00	68226.19	68419.16	<b>0.282838599</b>	
	26-Mar	09:00	72083.6	72293.48	<b>0.291161929</b>	

## Annexed 2: Report of verification:

Report of verification						S Relative	
QUIMOBÁSICOS S.A. DE C.V.						F0 (Hz)	
Measurer to verification						F0 Rate (Kg/min)	
Measuring pattern of reference						K = (F0/ F0 rate) *60	
Report No.						Corrected pattern	
Company						Average	
Type						Measuring flow	
Model						Error %	
N° of Series						Identification Flowed	
Identification						Genetrón 23	
MF now						Certificate of the pattern	
Factor k (KF) Pulses/Kg						Factor MF pattern measuring	
Number of Test	q <sub>m</sub> Pattern (Kg/min)	Measuring to verification (Kg/min)	MF	q <sub>m</sub> Pattern (Kg/min)	Measuring to verification (Kg/min)	MF	q <sub>m</sub> Pattern (Kg/min)
Measuring to verification (Kg/min)	MF	q <sub>m</sub> Pattern (Kg/min)	Measuring to verification (Kg/min)	MF	q <sub>m</sub> Pattern (Kg/min)	Measuring to verification (Kg/min)	MF
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							
P(Kg/cm²)				P(Kg/cm²)			P(Kg/cm²)
T pattern °C				T pattern °C			T pattern °C
T Measurer °C				T Measurer °C			T Measurer °C
MF Average			It made	Instrumentation		It approved	Quality Control
Deviation (s)			Name			Name	
error (%)			Signature			Signature	

## January 2007:

Summary of report of verification					
QUIMOBÁSICOS S.A. DE C.V.					
Measurer to verification					
Measuring pattern of reference					
Company					
Type					
Model					
N° of Series					
Identification					
MF now					
Factor k (KF) Pulses/Kg					
Place	Monterrey N.L.	Company	Micromotion	Company	Micromotion
Month	January 2007	Type	Mass	Type	Mass
Model	CMF02M313HOBUSZZZ	Model	CMF025M313HOBUSZZZ	Identification Flowed	Genetrón 23
N° of Series	11030316	N° of Series	11017931		
Identification	FIT-06-201	Factor k	300,000 Pulses/Kg		
MF now	1.0000	Observations:	Zero to pattern occurred and to the measurer to recalibrate	Certificate of the pattern	CNM-C.C.096/2006
MF Average	1.0008	It made	Instrumentation	It approved	Quality Control
Deviation (s)	0.155	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz
error (%)	-0.076	Signature		Signature	
MF Promedio	0.9998	It made	Instrumentation	It approved	Quality Control
Desviación (s)	0.121	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz
error (%)	0.017	Signature		Signature	
MF Promedio	1.0006	It made	Instrumentation	It approved	Quality Control
Desviación (s)	0.041	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz
error (%)	-0.064	Signature		Signature	
MF Promedio	0.9998	It made	Instrumentation	It approved	Quality Control
Desviación (s)	0.152	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz
error (%)	0.022	Signature		Signature	

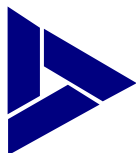


						Summary of report of verification		
	Place	Monterrey N.L.	<b>QUIMOBÁSICOS S.A. DE C.V.</b>					
	Month	January 2007						
	<b>Measurer to verification</b>		<b>Measuring pattern of reference</b>					
	Company	Micromotion	Company	Micromotion				
	Type	Mass	Type	Mass				
	Model	CMF02M313HOBUSZZZ	Model	CMF025M313HOBUSZZZ	<b>Identification Flowed</b>			
	N° of Series	11032275	N° of Series	11017931	Genetrón 23			
	Identification	FIT-06-202	Factor k	300,000 Pulses/Kg				
	MF now	1.0000	Observations:	Zero to pattern occurred	Certificate of the pattern			
	Factor k (KF) Pulses/Kg	225,000	and to the measurer to recalibrate		<b>CNM-CC-096/2006</b>			
05-Ene-07	MF Average	<b>1.0025</b>	It made	Instrumentation	It approved	Quality Control		
	Deviation (s)	<b>0.099</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.251</b>	Signature		Signature			
12-Ene-07	MF Promedio	<b>1.0006</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>0.087</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.059</b>	Signature		Signature			
20-Ene-07	MF Promedio	<b>1.0027</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>0.076</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.272</b>	Signature		Signature			
26-Ene-07	MF Promedio	<b>1.0024</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>0.123</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.239</b>	Signature		Signature			

## February 2007:

						Summary of report of verification		
	Place	Monterrey N.L.	<b>QUIMOBÁSICOS S.A. DE C.V.</b>					
	Month	February 2007						
	<b>Measurer to verification</b>		<b>Measuring pattern of reference</b>					
	Company	Micromotion	Company	Micromotion				
	Type	Mass	Type	Mass				
	Model	CMF02M313HOBUSZZZ	Model	CMF025M313HOBUSZZZ	<b>Identification Flowed</b>			
	N° of Series	11030316	N° of Series	11017931	Genetrón 23			
	Identification	FIT-06-201	Factor k	300,000 Pulses/Kg				
	MF now	1.0000	Observations:	Zero to pattern occurred	Certificate of the pattern			
	Factor k (KF) Pulses/Kg	150,000	and to the measurer to recalibrate		<b>CNM-CC-096/2006</b>			
02-Feb-07	MF Average	<b>1.0013</b>	It made	Instrumentation	It approved	Quality Control		
	Deviation (s)	<b>0.335</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.129</b>	Signature		Signature			
07-Feb-07	MF Promedio	<b>0.9974</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>0.189</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>0.258</b>	Signature		Signature			
13-Feb-07	MF Promedio	<b>0.9990</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>0.152</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>0.102</b>	Signature		Signature			
23-Feb-07	MF Promedio	<b>1.0005</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>0.106</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.047</b>	Signature		Signature			
26 feb a 02 March 07	MF Promedio	<b>Plant outside</b>	It made	Instrumentation	It approved	Quality Control		
	Desviacion (s)	<b>operation, change</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>of catalyst</b>	Signature		Signature			





						Summary of report of verification		
	Place	Monterrey N.L.	QUIMOBÁSICOS S.A. DE C.V.					
	Month	February 2007						
	Measurer to verification		Measuring pattern of reference					
	Company	Micromotion	Company	Micromotion				
	Type	Mass	Type	Mass				
	Model	CMF02M313HOBUSZZZ	Model	CMF025M313HOBUSZZZ	Identification Flowed			
	N° of Series	11032275	N° of Series	11017931	Genetrón 23			
	Identification	FIT-06-202	Factor k	300,000 Pulses/Kg				
	MF now	1.0000	Observations:	Zero to pattern occurred	Certificate of the pattern			
	Factor k (KF) Pulses/Kg	225,000	and to the measurer to recalibrate		CNM-CC-096/2006			
02-Feb-07	MF Average	1.0019	It made	Instrumentation	It approved	Quality Control		
	Deviation (s)	0.294	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	-0.193	Signature		Signature			
07-Feb-07	MF Promedio	0.9999	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	0.090	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	0.010	Signature		Signature			
13-Feb-07	MF Promedio	1.0020	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	0.106	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	-0.204	Signature		Signature			
23-Feb-07	MF Promedio	0.9979	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	0.129	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	0.213	Signature		Signature			
26 feb a 02 March 07	MF Promedio	Plant outside	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	operation, change	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	of catalyst	Signature		Signature			

**March 2007:**

						Summary of report of verification		
	Place	Monterrey N.L.	QUIMOBÁSICOS S.A. DE C.V.					
	Month	March 2007						
	Measurer to verification		Measuring pattern of reference					
	Company	Micromotion	Company	Micromotion				
	Type	Mass	Type	Mass				
	Model	CMF02M313HOBUSZZZ	Model	CMF025M313HOBUSZZZ	Identification Flowed			
	N° of Series	11030316	N° of Series	11017931	Genetrón 23			
	Identification	FIT-06-201	Factor k	300,000 Pulses/Kg				
	MF now	1.0000	Observations:	Zero to pattern occurred	Certificate of the pattern			
	Factor k (KF) Pulses/Kg	150,000	and to the measurer to recalibrate		CNM-CC-096/2006			
02-Mar-07	MF Average	Plant 1 outside operation	It made	Instrumentation	It approved	Quality Control		
	Deviation (s)		Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)		Signature		Signature			
09-Mar-07	MF Promedio	Plant plasma outside operation	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)		Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)		Signature		Signature			
16-Mar-07	MF Promedio	0.9987	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	0.195	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	0.129	Signature		Signature			
23-Mar-07	MF Promedio	1.0004	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	0.167	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	-0.036	Signature		Signature			
30-Mar-07	MF Promedio	1.0014	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	0.130	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	-0.137	Signature		Signature			



						Summary of report of verification		
	Place	Monterrey N.L.	<b>QUIMOBÁSICOS S.A. DE C.V.</b>					
	Month	March 2007						
	<b>Measurer to verification</b>		<b>Measuring pattern of reference</b>					
	Company	Micromotion	Company	Micromotion				
	Type	Mass	Type	Mass				
	Model	<b>CMF02M313HOBUSZZZ</b>	Model	<b>CMF025M313HOBUSZZZ</b>	<b>Identification Flowed</b>			
	N° of Series	<b>11032275</b>	N° of Series	<b>11017931</b>	Genetrón 23			
	Identification	FIT-06-202	Factor k	300,000 Pulses/Kg				
	MF now	1.0000	Observations:	Zero to pattern occurred	Certificate of the pattern			
	Factor k (KF) Pulses/Kg	225,000	and to the measurer to recalibrate		<b>CNM-CC-096/2006</b>			
02-Mar-07	MF Average	<b>Plant 1 outside operation</b>	It made	Instrumentation	It approved	Quality Control		
	Deviation (s)		Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)		Signature		Signature			
09-Mar-07	MF Promedio	<b>Plant plasma outside operation</b>	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)		Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)		Signature		Signature			
16-Mar-07	MF Promedio	<b>0.9993</b>	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	<b>0.258</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>0.066</b>	Signature		Signature			
23-Mar-07	MF Promedio	<b>0.9995</b>	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	<b>0.127</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>0.052</b>	Signature		Signature			
30-Mar-07	MF Promedio	<b>1.0030</b>	It made	Instrumentation	It approved	Quality Control		
	Desviación (s)	<b>0.216</b>	Name	Ing José Luis Romero	Name	Ing J Armando Ortega Rmz		
	error (%)	<b>-0.296</b>	Signature		Signature			

**Note: The verification mentioned here expresses the requirement of the methodology under the name of: “recalibration or weekly calibration”.**

Quimobasicos has an operating manual according to the P-4.2.3-08 procedure and a Distributed Control System (DCS) to support the work of the decomposition unit operator.

All the electronic documents and archives related to DCS or I/A of processes for operating plants of Quimobasicos, are contained in the database ISO ARCHIVER Documents of the company.

The control of the preventive maintenance of critical equipment that affects the process is carried out through the P-6.3-10 procedure, to guarantee the good condition of the equipment, as well as the continuity and security of the operation, apart from providing improvements.

On the other hand, it is assured that control and measuring instruments are in optimal conditions according to the P-7.6-06.

The flow meters placed in line and the pattern flow meters have the identification numbers of the corresponding equipment and are registered in the Management System of Maintenance (MSM).

The decomposition facility is controlled by a fully integrated process control software system that monitors forty-nine parameters on a continuous basis. Data is logged and stored for analysis, fault finding, and to meet regulatory requirements. If set points are exceeded by a specified amount, the entire system instantaneously shuts down. Less than 0.5 g of waste is present in the flight tube at any instant so the probability of significant amounts of untreated waste entering the environment by accident is negligible.

The structure that Quimobasicos has implemented for the monitoring process is showed through the following table.

Task name	Responsible	Frequency	Documentation
Measurement of HFC 23 waste gas production	Decomposition unit operator	At the beginning of each turn and every 2 hours during the turn.	These data is registered in the Decomposition Unit Operation Report.
Calibration of equipment to measure the production of HFC 23 waste gas	Instruments Department	Pattern flow meters calibration: every year Flow meters calibration: every year Flow meters verification: every week.	Measurements made in the internal calibration are registered in the calibration registry.  In case of external calibration of equipment, the external company should emit the corresponding registry of calibration.  These registries should be archived during nine years.
Measurement of HFC 23 waste gas purity	Quality Assurance Department	Twice in turn	The results are registered in the laboratory analysis system according to instructive CCL-7.4.302-09.  Registries should be archived during nine years according to General Procedure of Quality Registry Control P-4.2.4-02.
Calibration of equipment to measure the purity of HFC 23 waste gas	Quality Assurance Department	Calibration: every year Verification: every months	Measurements made in the calibration procedure are registered in the calibration registry.

## Annexed table of control of equipment and instruments.

REQUIREMENTS FOR MONITOREO						
N°	DATA	Measurement/Equipment	Registries	Frequency	Exactitude	Standard deviation( Accuracy)
1	Quantity of HFC 23 supplied to the decomposition process ( $q_{HFC23y}$ )	Flow Measurers ( 2)				
		1) Identification	SAM tag FIT 06 201/ FIT 06 202	N/A	99.50%	(1) 0.074 (2) 0.060
		2) Reading: Kgs	Report operation plasma Report of process plasma	every 2 hours Day		
		3) Calibration	External report	year		
		4) Verification	sheet report of verification	Weekly		
		Measuring pattern (1)				
		1) Identification	SAM tag FIT 06 203 sheet report of calibration	N/A	99.50%	0.1023
		2) Reading: Kgs				
		3) Calibration	External report	year		
2	Purity of the HFC 23 supplied to the decomposition process ( $P_{HFC23y}$ )	Analysis of chromatography				
		1) Sampling	Leaf of registry of samples	every 4 hours		
		2) Analysis in chromatograph	Laboratory	every 4 hours		
		3) Calibration of chromatograph	External report	year	99.53%	0.061
		4) Verification method	Registry of verifications	Monthly		
		5) Standard sample	External report	year		
		6) Scale	External report	every 6 monthly	99.98%	0.02
3	Quantity of HFC 23 supplied to the decomposition process after purity adjustments ( $Q_{HFC23y}$ )	Calculate with formulates				
		$QHFC23y = q_{HFC23y} \cdot PHFC23y$	Report of process plasma	Day/monthly		
4	Quantity of HFC 23 in gaseous effluent ( $ND_{HFC23y}$ )	Analysis of chromatography				
		1) Sampling	External report	Monthly		
		2) Analysis in chromatograph	External report	Monthly		
		3) Calibration of chromatograph	External report	Monthly		

5	Emissions from HFC 23 not destroyed by the decomposition facility ( $CO_{2\_NDHFC23y}$ )	Calculate with formulas $CO_{2\_NDHFC23y} = Flow (kgs) * \%HFC23y$	Report of process plasma	Day/monthly		
6	$CO_2$ emissions from HFC 23 decomposition itself ( $CO_{2\_HFC23y}$ )	Calculate with formulas $CO_{2\_HFC23y} = QHFC23y * FE$ FE= Factor emission of $CO_2$	Report of process plasma	Day/monthly		
7	Project emissions inside of the boundary ( $PE_y$ )	Calculate with formulas $EP_y = CO_{2\_NDHFC23y} + CO_{2\_HFC23y}$ $CO_{2\_NDHFC23y} = NDHFC23y * PCG$ PCG= Global Warming Potential G23	Report of process plasma	Day/monthly		
8	Quantity of HCFC 22 produced in the plant generating the HFC 23 waste ( $Q_{HCFC22y}$ )	Real production G22 Cells of weight 1) Calibration	Report operation G22 External report	Day/monthly year	100%	0

9	HFC 23 sold by the facility generating the HFC 23 waste ( $HFC23\_sold_y$ )	Sale of the product	Registries of sale	Monthly		
10	Baseline quantity of HFC 23 destroyed $QLBHFC23y$	Calculate with formulas $QLBHFC23y = QHFC23y * Ry$ $QHFC23y < : QHFC22y * w$ w= waste generation rate	Report of process plasma	Day/monthly		
11	Baseline emissions $ELBy$	Calculate with formulas $ELBy = QHFC23y - QLBHFC23y * PCG$ PCG= Global Warming Potential G23	Report of process plasma	Day/monthly		
12	Steam consumption at the decomposition facility ( $Q_{Steam_y}$ )	Steam measurer 1) Identification 2) Reading: Kgs/hour 3) Calibration  Transmitter of temperature line steam 1) Identification 2) Reading: °C 3) Calibration  Transmitter of pressure line steam 1) Identification 2) Reading: Kgs/cm2 3) Calibration	SAM tag FIT 06 601 Report operation plasma/A External report  SAM tag TT 06 601 Report operation plasma/A External report  SAM tag PIT 06 601 Report operation plasma/A External report	N/A Day/monthly year  N/A Day/monthly year  N/A Day/monthly year	99.10%   99.92%  99.80%	0.00058   0.12  0.645

13	Emission coefficient for steam generation ( $E_{Steam_y}$ )	Calculate with formulas $E_{Steam} = tCO_2 / t_{steam}$	Report of process plasma	year		
14	CO <sub>2</sub> emissions from fuel combustion for steam generation ( $CO_{2\_Steam_y}$ )	Calculate with formulas $CO_2_{Steam} = Q_{Vapor} * E_{steam}$ $Q_{Steam} = \text{Consumed amount of steam}$	Report of process plasma	Monthly		
15	Electricity consumption by the decomposition facility ( $Q_{Power_y}$ )	Measurer of electricity 1) Identification 2) Reading: volts/amperes/watts 3) Calibration	SAM tag MEE 0001 Report operation plasma/IA External report	N/A Day/monthly year	volts: 99.9% amperes: 99.9% watts: 99.8%	NA NA NA
16	CO <sub>2</sub> emission factor from the isolated power plant supplying electricity to Quimobásicos ( $E_{Power_y}$ )	Calculate with formulas $E_{Electricity} = tCO_2 / MWh$	Report of process plasma	Year		
17	CO <sub>2</sub> emissions from electricity generation ( $CO_{2\_Power_y}$ )	Calculate with formulas $CO_2_{Electricity} = Q_{Electricity} * E_{Electricity}$	Report of process plasma	Monthly		
18	Leakage ( $LE_y$ )	Calculate with formulas $Py = CO_2_{Steam} + CO_2_{Electricity}$	Report of process plasma	Monthly		
19	Emission reductions	Calculate with formulas $RE_y = ELBy - (EP_y + Py)$	Report of process plasma	Monthly		
20	Water treatment system	Analyzers for ph/redox 1) Calibration 2) Verification Measurer of flow 1) Calibration	External report SAM Sistem External report	Year Year Year	99.99% 99.00%	0.01% 1.00%

### **5.3 Environmental impact**

As mentioned above, the process input, electricity, argon, steam, and sodium hydroxide are significantly less than those required for a comparably sized high temperature incinerator. Consequently, the process effluents are also substantially less. The gaseous effluent consists of a mixture of argon, carbon gases, and water vapour. The liquid effluent is a low volume, alkaline, near saturated aqueous solution of sodium halide salt suitable for discharge to an industrial sewer. The solution also contains sodium carbonate and bicarbonate.

The facility includes a complete water treatment system, which removes fluoride as a solid by using calcium hydroxide. CO<sub>2</sub> emissions due to transportation of solid waste from the water treatment system to the final disposal are estimated to be negligibly small. However, these emissions are considered as leakage in the calculation of emission reductions.

This technology typically has more than 99.9999% of destruction efficiency. Specifically, for HFC 23 decomposition, a destruction efficiency of more than 99.99999% is expected. No toxic residues are generated and emissions to the atmosphere are substantially lower than existing and proposed international standards. Additionally, the key process elements are fully contained to avoid in-process gas leaks to the atmosphere.

Moreover, the quantities of gaseous effluents (CO, HCl, HF, and dioxin) and liquid effluents (pH, COD, BOD, suspended solids, and metals) are measured with a frequency of 6 months. Except dioxin with an annual frequency



## 6. Emission reduction calculation

The following table provides the formulas used for calculation of emission reductions.

Variable	Formulas
Project emissions within the project boundary	$PE_y = E_{DP_y}$ $= CO_{2\_NDHFC23_y} + CO_{2\_HFC23_y}$ $= ND\_HFC23_y \times GWP_{HFC23} + Q\_HFC23_y \times EF_{HFC23}$ <span style="float: right;">(1)</span>
Quantity of HFC 23 waste supplied to the decomposition process after purity adjustments	$Q\_HFC23_y = q\_HFC23_y \times P\_HFC23_y$ <span style="float: right;">(2)</span>
Baseline emissions	$BE_y = (Q\_HFC23_y - BQ\_HFC23_y) \times GWP_{HFC23}$ <p>with</p> $Q\_HFC23_y \leq Q\_HCFC22_y \times w$ <span style="float: right;">(3)</span> <span style="float: right;">(5)</span>
Baseline quantity of HFC 23 destroyed	$BQ\_HFC23_y = Q\_HFC23_y \times r_y$ <span style="float: right;">(4)</span>
Leakage	$LE_y = CO_{2\_Steam_y} + CO_{2\_Power_y}$ $= Q\_Steam_y \times E\_Steam_y + Q\_Power_y \times E\_Power_y$ <span style="float: right;">(6)</span>
Emission reductions	$ER_y = BE_y - (PE_y + LE_y)$ $= (Q\_HFC23_y - BQ\_HFC23_y) \times GWP_{HFC23} - (ND\_HFC23_y \times GWP_{HFC23} + Q\_HFC23_y \times EF_{HFC23} + Q\_Steam_y \times E\_Steam + Q\_Power_y \times E\_Power_y)$ <span style="float: right;">(7)</span>

Where

$E_{DP_y}$ : emissions due to the decomposition process (tCO<sub>2</sub>e/year)

$CO_{2\_NDHFC23_y}$ : emissions from HFC 23 not destroyed by the decomposition facility (tCO<sub>2</sub>e/year)

$CO_{2\_HFC23_y}$ : CO<sub>2</sub> emissions from HFC 23 decomposition itself (tCO<sub>2</sub>/year)

$ND\_HFC23_y$ : quantity of HFC 23 in gaseous effluent (tHFC23/year)

$GWP_{HFC23}$ : Global Warming Potential of HFC 23. The approved Global Warming Potential value for HFC 23 is 11,700 tCO<sub>2</sub>e/tHFC23.



$Q_{HFC23_y}$ : quantity of HFC 23 supplied to the decomposition process after purity adjustments (tHFC23/year)

$EF_{HFC23}$ :  $CO_2$  emission factor of HFC 23 (tCO<sub>2</sub>/tHFC23)

$q_{HFC23_y}$ : quantity of HFC 23 supplied to the decomposition facility (tHFC23/year)

$P_{HFC23_y}$ : purity of the HFC 23 supplied to the decomposition facility (%)

$BQ_{HFC23_y}$ : baseline quantity of HFC 23 destroyed during the year (tHFC23/year)

$r_y$ : fraction of the waste stream required to be destroyed by the regulations that apply during year  $y$

$Q_{HCFC22_y}$ : actual production of HCFC 22 during the year at the plant where the HFC 23 waste originates (tHCFC22/year). This value is limited to the "Existing production capacity". For Quimobásicos, it is considered the maximum annual production value, obtained during the 2002 – 2004 period, of the existing HCFC 22 production facility.

$w$ : waste generation rate (HFC 23)/(HCFC 22) for the originating plant. The quantity of HFC 23 used to calculate this coefficient is the sum of HFC 23 recovered for sale plus the waste HFC 23 (kgHFC23/kgHCFC22).

$CO_{2\_Steam_y}$ :  $CO_2$  emissions from steam generation (tCO<sub>2</sub>/year)

$CO_{2\_Power_y}$ :  $CO_2$  emissions from electricity generation (tCO<sub>2</sub>/year)

$Q_{Steam_y}$ : quantity of steam consumed at the decomposition facility (tsteam/year)

$E_{Steam_y}$ : emission coefficient for steam generation (tCO<sub>2</sub>/tsteam)

$Q_{Power_y}$ : electricity consumption at the decomposition facility (MWh/year)

$E_{Power_y}$ : emission factor from the isolated power plant supplying electricity to Quimobásicos (tCO<sub>2</sub>/MWh)

## 7. Emission reduced by the project activity

**As it is explained below, the total emission reductions achieved by the project activity through the monitoring period is equal to 455954 tCO<sub>2</sub>e.**

The following table shows the values obtained during the monitoring period.

#	Data variable	Data unit	Value 31 Dec06- 30 Jan07	Value 31 Jan07- 27 Feb07	Value 28 Feb07- 30 Mar07	Comment
1	Quantity of HFC 23 supplied to the decomposition process ( <i>q_HFC23</i> )	tonnes	22.264	14.683	11.313	
2	Purity of the HFC 23 supplied to the decomposition process ( <i>P_HFC23</i> )	%	81.863	83.277	85.096	The purity of the HFC 23 is determiner twice a week. Thus, an average value is considered.
3	Quantity of HFC 23 supplied to the decomposition process after purity adjustments ( <i>Q_HFC23</i> )	tonnes	18.226	12.228	9.627	Calculated using data number 1 and 2, as shown below.
4	Quantity of HFC 23 in gaseous effluent ( <i>ND_HFC23</i> )	tonnes	4.73E-8	4.00E-8	2.50E-8	Determined as shown below.
5	Emissions from HFC 23 not destroyed by the decomposition facility ( <i>CO<sub>2</sub>_NDHFC23</i> )	tonnes	5.534E-4	4.680E-4	2.925E-4	Calculated using data number 4, as shown below.
6	CO <sub>2</sub> emissions from HFC 23 decomposition itself ( <i>CO<sub>2</sub>_HFC23</i> )	tonnes	11.456	7.686	6.051	Calculated using data number 3, as shown below.
7	Project emissions inside of the boundary	tonnes	18.446	11.813	9.106	Calculated using data number 5 and 6, as shown

	(PE)					below.
8	Quantity of HCFC 22 produced in the plant generating the HFC 23 waste ( $Q_{HCFC22_y}$ )	tonnes	754.256	583.385	543.286	It is reference data to check cut-off condition, as shown below.
9	HFC 23 sold by the facility generating the HFC 23 waste ( $HFC23_{sold_y}$ )	tonnes	0	0	0	It is reference data to check cut-off condition, as shown below.
10	Baseline quantity of HFC 23 destroyed ( $BQ_{HFC23_y}$ )	tonnes	0	0	0	Estimated taking into account local regulations and using data number 3, as shown below.
11	Baseline Emissions ( $BE_y$ )	tonnes	206533	139975	109608	Calculated using data number 3 and 10, as shown below.
12	Steam consumption at the decomposition facility ( $Q_{Steam_y}$ )	tonnes	25.493	21.027	10.301	
13	Emission coefficient for steam generation ( $E_{Steam_y}$ )	tCO <sub>2</sub> /tsteam	0.1987	0.1987	0.1987	Calculated from the boiler specific fuel consumption provided by the steam supplier, as shown below.
14	CO <sub>2</sub> emissions from fuel combustion for steam generation ( $CO_{2\_Steam_y}$ )	tonnes	5.065	4.178	2.047	Calculated using data number 12 and 13, as shown below.
15	Electricity consumption by the decomposition facility ( $Q_{Power_y}$ )	MWh	123.270	106.584	69.382	

16	CO <sub>2</sub> emission factor from the isolated power plant supplying electricity to Quimobásicos ( $E_{Power_y}$ )	tCO <sub>2</sub> /MWh	0.364	0.364	0.364	The emission rate is computed from the most recent official information of the local energy supplier of Quimobásicos.
17	CO <sub>2</sub> emissions from electricity generation ( $CO_2_{Power_y}$ )	tonnes	44.870	38.797	25.255	Calculated using data number 15 and 16, as shown below.
18	Leakage ( $LE_y$ )	tonnes	49.936	42.975	27.302	Calculated using data number 14 and 17, as shown below.

## Project emissions

Project emissions within the project boundary  $PE_y$  (tCO<sub>2</sub>e) are expressed as:

$$\begin{aligned}
 PE &= E_{DP} \\
 &= CO_2_{NDHFC23} + CO_2_{HFC23} \\
 &= ND_{HFC23} \times GWP_{HFC23} + Q_{HFC23} \times EF_{HFC23} \\
 &= ND_{HFC23} \times 11,700 \text{ tCO}_2/\text{tHFC23} + Q_{HFC23} \times 44/70 \text{ tCO}_2/\text{tHFC23}
 \end{aligned}$$

The quantity of HFC 23 waste supplied to the decomposition process after purity adjustments is calculated in the following way:

$$Q_{HFC23} = q_{HFC23} \times P_{HFC23}$$

31Dec06-30Jan07	$Q_{HFC23} = 22.264 \text{ tonnes} \times 0.81863 = 18.226 \text{ tonnes}$
31Jan07-27Feb07	$Q_{HFC23} = 14.683 \text{ tonnes} \times 0.83277 = 12.228 \text{ tonnes}$
28Feb07-30Mar07	$Q_{HFC23} = 11.313 \text{ tonnes} \times 0.85096 = 9.627 \text{ tonnes}$

Note:

An improvement to the G22 manufacturing process was made by replacing air injection to the DP transmitter cell of the HCl receiver “U-16” with G22 gas from daily product tanks. This change produced an exhaust stream composition with less air and other non condensable gases to the scavenger, which in turn required less maintenance and fewer shut downs for its refrigeration loop due to the reduced non condensable presence. Additionally, the exhaust from the scavenger and plasma feed stream air percentage was lowered, which improved the plasma unit energy yields by avoiding to handle and heating air during the genetron destruction process.

The quantity of HFC 23 not destroyed is obtained by multiplying the quantity of gas effluent by the fraction of HFC 23 of such effluent, determined by gas chromatography, as follows:

	Units	January 2007	February 2007	March 2007
Fraction of HFC 23 in gaseous effluent	ppbv	0.427	0.466	0.528
	mg/m <sup>3</sup>	0.0012	0.0013	0.0015
Mass flow of HFC 23	g/hr	7.10E-05	7.02E-05	6.61E-05
Hours of operation	hr	665.52	570.17	373
Mass of HFC 23 in gaseous effluent	g	4.73E-02	4.00E-02	2.50E-02
	tonne	4.73E-08	4.00E-08	2.50E-08
HFC 23 supplied to the plasma unit	tonne	18.234	12.228	9.629
Destruction efficiency	%	99.9999997	99.99999967	99.9999997

Thus, the quantity of HFC 23 not destroyed results to be:

<b>31Dec06-30Jan07</b>	<b>ND HFC23 = 4.73E-08 tonnes</b>
<b>31Jan07-27Feb07</b>	<b>ND HFC23 = 4.00E-08 tonnes</b>
<b>28Feb07-30Mar07</b>	<b>ND HFC23 = 2.50E-08 tonnes</b>

Thus, project emissions result to be:

To consider following information:

**Project emissions** = CO<sub>2</sub> emissions from HFC23 decomposition (tCO<sub>2</sub>e) + Emission by sampling (tCO<sub>2</sub>e).

**CO<sub>2</sub> emissions from HFC23 decomposition (tCO<sub>2</sub>e):**

31Dec06-30Jan07	<b>CO<sub>2</sub> emissions</b> = 4.73E-08 tHFC23 × 11,700 tCO <sub>2</sub> e/tHFC23 + 18.226 tHFC23 × 44/70 tCO <sub>2</sub> /tHFC23 = <b>11.456 tCO<sub>2</sub>e</b>
31Jan07-27Feb07	<b>CO<sub>2</sub> emissions</b> = 4.00E-08 tHFC23 × 11,700 tCO <sub>2</sub> e/tHFC23 + 12.228 tHFC23 × 44/70 tCO <sub>2</sub> /tHFC23 = <b>7.686 tCO<sub>2</sub>e</b>
28Feb07-30Mar07	<b>CO<sub>2</sub> emissions</b> = 2.50E-08 tHFC23 × 11,700 tCO <sub>2</sub> e/tHFC23 + 9.627 tHFC23 × 44/70 tCO <sub>2</sub> /tHFC23 = <b>6.051 tCO<sub>2</sub>e</b>

Emission by sampling (tCO<sub>2</sub>e) = Average monthly date (tons) \* 11,700 \* day operation of plant plasma

31Dec06-30Jan07	<b>day operation of plant plasma</b> = 28 day
31Jan07-27Feb07	<b>day operation of plant plasma</b> = 24 day
28Feb07-30Mar07	<b>day operation of plant plasma</b> = 16 day

31Dec06-30Jan07	<b>Emission by sampling (tCO<sub>2</sub>e)</b> = 2.133E-05 * 11,700 * 28 day = <b>6.989 (tCO<sub>2</sub>e)</b>
31Jan07-27Feb07	<b>Emission by sampling (tCO<sub>2</sub>e)</b> = 1.47E-05 * 11,700 * 24 day = <b>4.127 (tCO<sub>2</sub>e)</b>
28Feb07-30Mar07	<b>Emission by sampling (tCO<sub>2</sub>e)</b> = 1.632E-05 * 11,700 * 16 day = <b>3.055 (tCO<sub>2</sub>e)</b>

31Dec06-30Jan07	<b>PE</b> = 11.456 tCO <sub>2</sub> e + 6.989 (tCO <sub>2</sub> e) = <b>18.446 tCO<sub>2</sub>e</b>
31Jan07-27Feb07	<b>PE</b> = 7.686 tCO <sub>2</sub> e + 4.127 (tCO <sub>2</sub> e) = <b>11.813 tCO<sub>2</sub>e</b>
28Feb07-30Mar07	<b>PE</b> = 6.051 tCO <sub>2</sub> e + 3.055 (tCO <sub>2</sub> e) = <b>9.106 tCO<sub>2</sub>e</b>

## Baseline emissions

Baseline emissions **BE** (tCO<sub>2</sub>e) are described as:

$$BE = (Q_{HFC23} - BQ_{HFC23}) \times GWP_{HFC23}$$

$$= (Q_{HFC23} - BQ_{HFC23}) \times 11,700 \text{ tCO}_2/\text{tHFC23}$$

To exclude the possibility of manipulating the production process to increase the quantity of waste, the quantity of HFC 23 waste ( $Q_{HFC23}$ ) is limited to a fraction ( $w$ ) of the actual HCFC 22 production at the originating plant.

$$Q_{HFC23} \leq Q_{HCFC22} \times w$$

$$\leq Q_{HCFC22} \times 0.0244$$

The annual production of HCFC 22 at the plant is limited to the “Existing production capacity”. For the existing HCFC 22 production facility of Quimobásicos, it is considered the maximum annual production value, obtained during the 2002 – 2004 period. Its value is 7,570 tonnes/year.

As shown below, the accumulated production of HCFC 22 is lower than the “Existing production capacity”.

	HCFC 22 production (tonnes)
31Dec06-30Jan07	754.256
31Jan07-27Feb07	583.385
28Feb07-30Mar07	543.286
<b>Total</b>	<b>1880.927</b>

Thus, the limited quantity of HFC 23 results to be:

	Quantity of HFC 23 (tonnes) $q_{HFC23} \times \frac{P_{HFC23}}{P_{HFC23}}$	Maximum quantity of HFC 23 (tonnes) $Q_{HCFC22} \times w$	Limited quantity HFC 23 (tonnes) $q_{HFC23} \times (P_{HFC23} - dP)^1$ or $(Q_{HCFC22} \times w / P_{HFC23}) \times (P_{HFC23} - dP)^2$
31Dec06-30Jan07	18.226	18.403	$22.264 \times (0.81863 - 0.02576) = 17.652$
31Jan07-27Feb07	12.228	14.234	$14.683 \times (0.83277 - 0.01797) = 11.964$
28Feb07-30Mar07	9.627	13.036	$11.313 \times (0.85096 - 0.02287) = 9.368$

As it is shown above, during the third periods, the quantity of HFC 23 generated is lower than the maximum permissible. Thus, the limited quantity of HFC 23, that can be used in baseline emission calculation, is determined considering the actual quantity of HFC 23 generated:  $q_{HFC23} \times (P_{HFC23} - dP)$ .

<sup>1</sup> If  $Q_{HFC23} \leq Q_{HCFC22} \times w$ .

Note that  $dP$  is the standard deviation of the purity measurements.

<sup>2</sup> If  $Q_{HFC23} > Q_{HCFC22} \times w$ .

Note that  $dP$  is the standard deviation of the purity measurements.



Note that, in order to determine baseline emissions, as conservative assumption, the limited quantity of HFC 23 supplied to the decomposition facility after purity adjustments is calculated using the average purity of the HFC 23 waste stream ( $P_{HFC23}$ ) less the corresponding standard deviation ( $dP$ ).

The baseline quantity of HFC 23 destroyed is estimated taking into account local regulations, as follows:

$$BQ_{HFC23} = Q_{HFC23} \times r$$

To date, domestic law of Mexico does not restrict HFC 23 emissions at all, and thus, the baseline corresponds to zero destruction.

Thus, baseline emissions result to be:

31Dec06-30Jan07	$BE = 17.652 \text{ tHFC23} \times 11,700 \text{ tCO}_2\text{e/tHFC23} = 206533 \text{ tCO}_2\text{e}$
31Jan07-27Feb07	$BE = 11.964 \text{ tHFC23} \times 11,700 \text{ tCO}_2\text{e/tHFC23} = 139975 \text{ tCO}_2\text{e}$
28Feb07-30Mar07	$BE = 9.368 \text{ tHFC23} \times 11,700 \text{ tCO}_2\text{e/tHFC23} = 109608 \text{ tCO}_2\text{e}$

As mentioned above, the waste generation rate of the HCFC 22 production plant should be checked by comparing the amount of HCFC 22 produced to the sum of the HFC 23 waste and the HFC 23 recovered for sale.

The following table shows the results of the monitoring period.

	Quantity of HFC 23 waste (tonnes)	Quantity of HFC 23 sold (tonnes)	Quantity of HCFC 22 produced (tonnes)	$[(Q_{HFC23} + HFC23_{sold}) / Q_{HCFC22}] \times 100$ (%)
31Dec06-30Jan07	18.226	0	754.256	2.416
31Jan07-27Feb07	12.228	0	583.385	2.096
28Feb07-30Mar07	9.627	0	543.286	1.772

As it is shown above, during the third periods, the waste generation rate of the HCFC 22 production plant is lower than 2.44%, the rate determined prior to project implementation ( $w$ ). Thus, in accordance to the methodology, the quantity of HFC 23 waste is capped to the fraction  $w$  of the actual HCFC 22 production.

## Leakage

Leakage **LE** (tCO<sub>2</sub>e) is calculated in the following way:

$$\begin{aligned} LE &= CO_2\_Steam + CO_2\_Power \\ &= Q\_Steam \times E\_Steam + Q\_Power \times E\_Power \end{aligned}$$

The emission coefficient for steam generation is estimated by multiplying the specific natural gas consumption of the boiler producing steam (in m<sup>3</sup>/t steam)<sup>3</sup> by the lower heating value of natural gas<sup>4</sup> by the CO<sub>2</sub> emission factor of natural gas<sup>5</sup>, as follows:

<b>31Dec06-30Mar07</b>	$E\_Steam = 100 \text{ m}^3/\text{tsteam} \times 0.03542 \text{ GJ/m}^3 \times 0.0561 \text{ tCO}_2/\text{GJ} =$ <b>= 0.1987 tCO<sub>2</sub>/tsteam</b>
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Thus, the leakage results to be:

To consider following information:

Q Power Total Month = Electricity consumption by the decomposition + Amount of energy of plant of residual water treatment.

<b>31Dec06-30Jan07</b>	<b>Q Power</b> = 123.137 MWh + 0.13311 MWh = 123.270 MWh
<b>31Jan07-27Feb07</b>	<b>Q Power</b> = 106.451 MWh + 0.13311 MWh = 106.584 MWh
<b>28Feb07-30Mar07</b>	<b>Q Power</b> = 69.249 MWh + 0.13311 MWh = 69.382 MWh

<b>31Dec06-30Jan07</b>	$LE = 25.493 \text{ tsteam} \times 0.1987 \text{ tCO}_2/\text{tsteam} + 123.270 \text{ MWh} \times 0.3640^6 \text{ tCO}_2/\text{MWh}$ <b>= 49.936 tCO<sub>2</sub>e</b>
<b>31Jan07-27Feb07</b>	$LE = 21.027 \text{ tsteam} \times 0.1987 \text{ tCO}_2/\text{tsteam} + 106.584 \text{ MWh} \times 0.3640^6 \text{ tCO}_2/\text{MWh}$ <b>= 42.975 tCO<sub>2</sub>e</b>
<b>28Feb07-30Mar07</b>	$LE = 10.301 \text{ tsteam} \times 0.1987 \text{ tCO}_2/\text{tsteam} + 69.382 \text{ MWh} \times 0.3640^6 \text{ tCO}_2/\text{MWh}$ <b>= 27.302 tCO<sub>2</sub>e</b>

<sup>3</sup> Information provided by the steam supplier.

<sup>4</sup> Lower heating value = 0.03542 GJ/m<sup>3</sup>

Source: "Balance Nacional de Energía 2003", Subsecretaría de Planeación Energética y Desarrollo Tecnológico, Secretaría de Energía, México, 2004.

<sup>5</sup> Emission factor = 0.0561 tCO<sub>2</sub>/GJ

IPCC default value.

<sup>6</sup> 0.3640 tCO<sub>2</sub>/MWh = CO<sub>2</sub> emission factor from the isolated power plant supplying electricity, more information look at page 56 picture 59 in:

<http://www.iberdrola.es/wcorp/gc/es/doc/InfSostenibilidad2005CompletoFinal.pdf>

**Note:**

Steam used for heat tracing of caustic feed line to plasma unit, was required with less frequency during February and March due to weather conditions and its overall consumption was reduced as well.

**Emission reductions**

Emission reductions **ER** (tCO<sub>2</sub>e) are calculated as follows:

$$ER = BE - (PE + LE)$$

The following table shows the total emission reductions achieved by the project activity through the monitoring period.

	Baseline emissions (tCO <sub>2</sub> e)	Project emissions (tCO <sub>2</sub> e)	Leakage (tCO <sub>2</sub> e)	Emission reductions (tCO <sub>2</sub> e)
31Dec06-30Jan07	206533	19	50	206464
31Jan07-27Feb07	139975	12	43	139920
28Feb07-30Mar07	109608	10	28	109570
<b>Total</b>	<b>456116</b>	<b>41</b>	<b>121</b>	<b>455954</b>

**Consideration:**

Values for “project emissions” and “leakage” columns are rounded off from actual data from the Excel worksheet to the next integer.

## Effluents analysis

The following tables show the analysis reports corresponding to the gaseous effluents.

Gaseous effluent	Value (mg/m <sup>3</sup> )
PST	13.04
NO <sub>x</sub>	2,753
CO	34,334
Cl <sub>2</sub>	Menor a 0.32
HCl	12.08
F <sub>2</sub>	Menor a 0.16
HF	Menor a 0.02

Gaseous effluent	Value (ppbv)		
	January 2007	February 2007	March 2007
Trifluoromethane	0.427	0.466	0.528
Chlorodifluoromethane	53.213	84.743	4.165

Gaseous effluents are in compliance with the environmental regulations.

Additionally, the analysis reports of liquid effluents are in compliance with the environmental regulations.