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Draft revision to the approved baseline and monitoring methodology AM0030



"PF	C emission reductions from anode effect mitigation at primary aluminium smelting facilities"
I.	SOURCE AND APPLICABILITY
Sour	°ce
This	baseline methodology is based on elements from the following proposed new methodology:
•	• NM0124-rev "PFC emission reductions from anode effect mitigation at a primary aluminium smelting facility", submitted by MGM International on behalf of Aluar Aluminio Argentino.
This	methodology also refers to the latest approved versions of the following tool(s):
•	• "Combined tool to identify the baseline scenario and demonstrate additionality".
For r	nore information regarding the proposed new methodology and the tools as well as their ideration by the Executive Board please refer to < <u>http://cdm.unfccc.int/goto/MPappmeth</u> >.
Sele	cted approach from paragraph 48 of the CDM modalities and procedures
"Exi	sting actual or historical emissions, as applicable".
Defi	nitions
For t	he purpose of this methodology, the following definitions apply:

17 A cell is the electrolytic cell where aluminium is produced from primary materials by the electrolytic

18 reduction of aluminium oxide (alumina). It comprises a carbon cathode, insulated by refractory bricks

inside a rectangular steel shell, and a carbon anode suspended from an electrically conductive anodebeam.

21 **Potline** refers to a number of cells which are connected to form an electrical reduction line.

Centre work pre-bake cell technology with a bar brake (CWPB) is an aluminium smelting technology, which belongs to the prebake type of cells. This type of cells uses anodes that are manufactured in a separate anode plant. With CWPB technology aluminium is produced by feeding alumina into the cell after the crust is broken along the centreline.

Centre work pre-bake cell technology with point feeder system (PFPB) is an aluminium smelting technology, which belongs to the prebake type of cells. This type of cells uses anodes that are manufactured in a separate anode plant. With PFPB technology aluminium is produced by feeding alumina into the cell after the crust is broken at selected points on the centreline of the cell. These feeding methods can be carried out without opening the gas collection hoods.

Anode effect refers to special conditions during aluminium production which occur when the level of aluminium oxide (the raw material for primary aluminium) dissolved in the cell drops too low and the electrolytic bath itself begins to undergo electrolysis. An anode effect in a cell is considered to begin when the cell voltage exceeds a defined voltage threshold (A). An anode effect is considered to end when the cell voltage drops below a second voltage threshold (B) and remains below this voltage level for a defined time (T). Often, a value of 8.0 volts is used for the threshold A, a value of 6.0 volts is used for the threshold B, and 15 minutes are used for the time T. However, different values may be applied by the project participants if they were consistently used by the plant in the most recent three years prior to the implementation of the project activity. After the anode effect is extinguished, a series of





41 started. If the voltage raises within the time T above the threshold B, it is considered as a repeat anode 42 effect, and is not counted as a new anode effect. After the time period T has elapsed, any anode effects 43 are counted as new.

- 44 **Anode effect duration** refers to the minutes per cell and day during which the voltage in the cell is 45 above the threshold A defined for the anode effect above.
- 46 **The current efficiency** of aluminium production describes the efficiency of electrolytic reactions
- 47 occurring in the process of aluminium production. It is defined as the ratio of the actual amount of
- 48 aluminium produced with a given amount of electricity to the hypothetical maximum amount of
- 49 aluminium that can be produced with the given amount of electricity. The value of 0.008058 metric 50 tons of aluminium per kA and cell and day is based on Faradays Law and corresponds to a current
- 51 efficiency of 100%. The current efficiency is dimensionless.
- 52 Monitoring period *m*. The period, for which a monitoring report is submitted, the verification is
- 53 performed and for which issuance of CERs is requested by the Designated Operational Entity (DOE).
- A monitoring period can be of shorter duration than one year, but the last monitoring report in a
- calendar year y shall end on 31 December and the first monitoring report for a calendar year y shall start
- 1 January. Under this methodology, emission reductions are calculated for each monitoring period *m*.

## 57 Applicability

- 58 This methodology is applicable to project activities that conduct an investment to reduce the PFC
- emissions in existing aluminium smelting facilities that use centre work pre-bake cell technology with
  bar brake (CWPB) or point feeder systems (PFPB).
- 61 The methodology is applicable under the following conditions:
- The aluminium smelting facility(ies) where the project activity is implemented started
   commercial operation before 1 January 2009;
- Historical data on the current efficiency, the anode effects and aluminium production is
   available for the project potlines for the most recent three calendar years prior to the
   implementation of the project activity;
- Data from the International Aluminium Institute (IAI) on PFC emissions of individual plants
   is available for a calendar year which does not start earlier than three years prior to the end of
   the monitoring period *m* and the data includes at least 33% of the global aluminium
   production;
- It can be demonstrated that, due to historical improvements carried out, the facility achieved an operational stability associated to a PFC emissions level that allows increasing the aluminium production by simply increasing the electric current in the cells. This can be demonstrated for example by providing results of pilot tests carried out by the project participants.

## 76 II. BASELINE METHODOLOGY

#### 77 **Project boundary**

- 78 The geographical delineation of the project boundary encompasses the physical site of the potlines
- 79 where the project activity is implemented. The project boundary may include one, several or all
- 80 potlines located at the aluminium smelting facility. The project participants shall transparently
- 81 document in the CDM-PDD which potlines are included within the project boundary and, where
- applicable, which existing potlines are not included in the project boundary. Only PFC ( $CF_4$  and  $C_2F_6$ )





## 83 emissions from anode effects are included in the project boundary. The emission sources included in or

84 excluded from this methodology are listed below.

0	5
0	5

Table1:	Emissions	sources	included	in or	excluded	from	the pr	oject	bound	ary
				-		-				

	Source	Gas	Included?	<b>Justification / Explanation</b>
	Anode effects	CF <sub>4</sub>	Yes	Main emission source
	III cells	$C_2F_6$	Yes	
	Carbon anode reaction	CO <sub>2</sub>	No	These CHC emission courses are not
	Use of Na <sub>2</sub> CO <sub>3</sub>	CO <sub>2</sub>	No	I nese GHG emission sources are not
eline	Use of cover gas	$SF_6$	No	included for simplification
Bas		$CO_2$	No	Electricity consumption is typically
	Electricity consumption	002		reduced to some extent due to the project activity. It is conservative to
		$CH_4$	No	exclude this emission source
		N <sub>2</sub> O	No	
		CF <sub>4</sub>	Yes	
	Anode effects in			Main emission source
	cells	$C_2F_6$	Yes	
~	Carbon anode reaction	CO <sub>2</sub>	No	These CHC emission sources are not
vity	Use of Na <sub>2</sub> CO <sub>3</sub>	CO <sub>2</sub>	No	included for simplification
t Acti	Use of cover gas	$SF_6$	No	included for simplification
oject		CO <sub>2</sub>	No	
Pr	Electricity			Electricity consumption is typically
	consumption			reduced to some extent due to the
	I	CH <sub>4</sub>	No	project activity.
		N <sub>2</sub> O	No	

86 *Note:* The panel is considering the following two options for baseline identification and additionality

87 *demonstration and would like to invite views which option should be followed.* 

## 88 **Option 1**

## 89 **Baseline identification and additionality demonstration**

90 Project participants shall use the latest version of the "Combined tool to identify the baseline scenario

and demonstrate additionality" to identify the most plausible baseline scenario and demonstrate
 additionality of the proposed protect activity.

- 93 In applying Step 1 of the tool, the baseline alternatives considered shall include at least the following:
- 94 (1) The proposed project activity not undertaken as a CDM project activity;





95 96	(2)	All othe such as:	r plausible and credible anode effect mitigation alternatives to the project activity,
97		• Con	ntrol measures:
98 99 100		0	Automatic control system improvements. These improvements could be focused on the following aspects: feeding system, anode change, metal tapping, anode effect occurrence, etc;
101 102 103		0	Improvements in the manual control, focused on those aspects not embraced by an automatic control system: increasing sampling frequency, increasing the manual killing of anode effect by green poling, etc.
104		• Qua	ality measures:
105 106		0	Changing the type of alumina processed in order to improve alumina quality to avoid dissolution problems.
107	(3)	No impl	ementation of any anode effect mitigation measure. This alternative might include:
108 109		0	The implementation of any other measures focused on the improvement of the performance of equipment and/or the increase of the aluminium production;
110 111		0	The continuation of the current situation (no anode effect mitigation measures are undertaken).
112 113 114 115	When us the basel technolo	ing this o line scena gy withou	ption, the methodology is only applicable if the application of the tool confirms that rio is the continuation of the current situation, i.e. aluminium production by the same at investing into a control system to reduce the PFC emissions.
116 117	Option 2	2	
118	Baseline	e identific	ation and additionality demonstration
119 120 121	A benchi scenario reduce th	mark appr is the corn the PFC en	roach is applied under this option. The methodology assumes that the baseline atinuation of the aluminium production by the same technology without investing to hissions.
122 123 124	The proje the proje therefore	ect activit ect activity e not requi	y is assumed to be additional if the emission performance of the potlines involved in y is better than a benchmark emission factor. A separate assessment of additionality is ired under this option.
125	The bend	chmark er	nission factor is calculated based on the performance of other aluminium smelting

- facilities, using data from the annual survey of anode effects and PFC emissions, published by the
   International Aluminium Institute (IAI). The benchmark emission factor shall be calculated following
- 128 the approach set out in the section "Baseline emissions" below, using the most recent calendar year for
- 129 which data is available from the IAI.

## 130 **Baseline emissions**

- 131 Baseline emissions are determined based on:
- 132(a)The total eligible aluminium production from potline(s) included in the project boundary133during the monitoring period m,
- 134 (b) The average historical emission factor of the relevant potline in the project aluminium 135 smelting facility prior to the implementation of the project activity ( $EF_{p,hist}$ ), and





136 (c) A benchmark emission factor, determined based on the performance of other aluminium 137 smelting facilities that use CWPB or PFPB aluminium smelting technology ( $EF_{BM,Al,y}$ ).

- As a conservative approach, the lower value between the historical emission factor of the project
- potline prior to the implementation of the project activity  $(EF_{p,hist})$  and the benchmark emission factor ( $EF_{BM,AL,y}$ ) is used to calculate baseline emissions. Baseline emissions are determined separately for
- 140 (DF  $_{\text{BM},\text{AL},y}$ ) is used to calculate baseline emissions. Baseline emissions are determined separately for each potline *p* included in the project boundary. Baseline emissions for the monitoring period *m* shall
- 142 be calculated as follows:

143 
$$BE_{m} = \sum_{p} \min\{EF_{p,hist}; EF_{BM,Al,y}\} \times P_{AL,p,m}$$
(1)

#### 144 Where:

145

BE <sub>m</sub>	=	Baseline emissions for monitoring period $m$ (t CO <sub>2</sub> e)
EF <sub>p,hist</sub>	=	Historical emission factor per tonne of aluminium produced for potline p
		$(t CO_2 e / t Al)$
$EF_{BM,Al,y}$	=	Benchmark emission factor for year $y$ (t CO <sub>2</sub> e / t Al)
р	=	Potlines included in the project boundary
$P_{AL,p,m}$	=	Total eligible aluminium production from potline $p$ in monitoring period $m$ (t Al)

A step wise approach shall be followed in order to determine baseline emissions as presented at flow-chart:



### 149 Step 1: Determination of the total eligible aluminium production ( $P_{AL,p,m}$ )

The total eligible aluminium production from each potline p shall be determined as the lowest value between the actual aluminium production during the monitoring period m and the maximum annual historical production, adjusted to the duration of the monitoring period m, in the last three calendar years prior to the implementation of the project activity, as follows:

154 
$$P_{AL,p,m} = \min\left\{P_{AL,PJ,p,m}; \frac{M}{Y} \times P_{p,hist}\right\}$$
(2)

#### 155 Where:

P <sub>AL,p,m</sub>	=	Total eligible aluminium production from potline $p$ in monitoring period $m$ (t Al)
$P_{AL,PJ,p,m}$	=	Total amount of aluminium produced in potline $p$ in monitoring period $m$ (t Al)
Μ	=	Duration of the monitoring period <i>m</i> (days)
Y	=	Number of days of the calendar year $y$ of monitoring period $m$ (days)





(5)

156

P<sub>p,hist</sub> = Maximum annual amount of aluminium production from the potline *p* in the most recent three calendar years prior to the implementation of the project activity (t Al) p = Potlines included in the project boundary

#### 157 Step 2: Calculation of the benchmark emission factor ( $EF_{BM,Al,y}$ )

The benchmark emission factor shall be determined using the IPCC Tier 2 approach and shall be based on the average value of the anode effect minutes per cell-day (AEM) for the top [50% *(in case option 1 is used)*] [20% *(in case option 2 is applying)*] performers that use the same aluminium smelting technology as the project activity. To determine the average value of the anode effect minutes per cellday (AEM), the latest published IAI survey of anode effects and PFC emissions from the aluminium industry shall be used.

- However, the calendar year for which the survey is published shall not start earlier than three years prior to the end of the monitoring period m. For example, if the monitoring period m covers the period
- from 1 January to 31 December 2013, the survey containing data for 2011 or 2012 shall be used. In
- addition, the data shall at least cover plants that produce 33% of the global aluminium production.
- 168 The benchmark emission factor shall be determined as follows:

169 
$$EF_{BM,Al,y} = \left(\frac{EF_{CF_4,BM,Al,y} \times GWP_{CF_4} + EF_{C_2F_6,BM,Al,y} \times GWP_{C_2F_6}}{1000}\right)$$
(3)

170 Where:

 $EF_{BM,Al,y} = Benchmark emission factor for year y (t CO<sub>2</sub>e / t Al)$   $EF_{CF_4,BM,Al,y} = Benchmark emission factor of CF_4 for year y (kg CF_4/t Al)$   $EF_{C_2F_6,BM,Al,y} = Benchmark emission factor of C_2F_6 for year y (kg C_2F_6/t Al)$   $GWP_{CF_4} = Global warming potential of CF_4 (kg CO_2e/kg CF_4)$   $GWP_{C_2F_6} = Global warming potential of C_2F_6 (kg CO_2e/kg C_2F_6)$ 

#### 171 Step 2.1: Determination of the $CF_4$ and $C_2F_6$ benchmark emission factors

- 172 The benchmark emission factors of the  $CF_4$  and  $C_2F_6$  shall be determined according to the IPCC Tier 2
- 173 approach, as follows:

174 
$$EF_{CF_4,BM,Al,y} = S_{CF4} \times AEM_{BM,Al,y}$$
(4)

175 
$$\mathrm{EF}_{\mathrm{C}_{2}\mathrm{F}_{6},\mathrm{BM},\mathrm{Al},\mathrm{y}} = \mathrm{EF}_{\mathrm{CF}_{4},\mathrm{BM},\mathrm{Al},\mathrm{y}} \times F_{\mathrm{C}_{2}\mathrm{F}_{6}/\mathrm{CF}_{4}}$$

Where:		
$EF_{CF_4,BM,AL,y}$	=	Benchmark emission factor of $CF_4$ for year y (kg $CF_4$ /t Al)
$EF_{C_2F_6,BM,Al,y}$	=	Benchmark emission factor of $C_2F_6$ for year y (kg $C_2F_6/t$ Al)
$S_{CF4}$	=	Slope coefficient for CF <sub>4</sub> [(kg CF <sub>4</sub> /t Al)/(AE-min/cell-day)]
$AEM_{BM,Al,y}$	=	Benchmark for the anode effect minutes per cell and per day for year <i>y</i> (AE-min/cell-day)
$F_{C2F6/CF4}$	=	Weight fraction of C <sub>2</sub> F <sub>6</sub> /CF <sub>4</sub>





(7)

#### 177 Step 2.1.1: Determination of the slope coefficient

**Executive Board** 

- 178 The project participants shall use the default values for the slope coefficient and the weight fraction of
- 179  $C_2F_6/CF_4$  provided for the IPCC Tier 2 approach in the 2006 IPCC Guidelines (Vol. 3, Section 4.4.2.4,
- 180 Tier 2: PFC emission factor based on a technology specific relationship between anode effect
- performance and PFC emissions). Default values shall be conservatively discounted by uncertainty
   range, which is provided in the same table.
- 183 Step 2.1.2: Determination of the benchmark for the anode effect minutes per cell and day
- 184 (AEM<sub>BM,Al,y</sub>)
- 185 The benchmark for the anode effect minutes per cell and day  $(AEM_{BM,AL,v})$  is based on the average
- value of the top [50% (*in case option 1 is used*)] [20% (*in case option 2 is used*)] performing plants
- 187 using the respective aluminium smelting technology.
- 188 To determine  $AEM_{BM,Al,y}$ , the following approach shall be used:
- (1) Determine the number of plants (N) that shall be used to calculate the benchmark for the anode effect minutes per cell and day (AEM<sub>BM,ALy</sub>) by multiplying the number (Z<sub>x</sub>) by [50% *(in case option 1 is used)*] [20% *(in case option 2 is used)*]. In the case that the resulting value is fractional it should be rounded to the integer value.
- 193 (2) Determine the benchmark for the anode effect minutes per cell and day (AEM<sub>BM,ALy</sub>) as the
   average anode effect minutes per cell and day of the aluminium smelting facilities identified in
   the previous step, as follows:

196 
$$AEM_{BM,Al,y} = \frac{1}{N} \sum_{n} AEM_{Al,n,x}$$
(6)

- 197 With
- 198 *(in case option 1 is used)*
- $N = Z_x \times 0.5$
- 200 *(in case option 2 is used)*
- 201  $N = Z_x \times 0.2$
- 202 203

Where:	
1511	

Where:		
$AEM_{BM,Al,y}$	=	Benchmark for the anode effect minutes per cell and day for year y
-		(AE-min/cell-day)
Ν	=	Number of plants that are used to calculate the benchmark AEM
Z <sub>x</sub>	=	Number of aluminium smelting facilities included in the IAI survey in
		year x for the respective aluminium smelting technology
AEM <sub>Al,n,x</sub>	=	Anode effect minutes per cell-day reported for plant <i>n</i> in the IAI survey
		for year x (AE-min/cell-day)
Х	=	Year for which the data was collected in the latest available IAI survey
n	=	Aluminium production plants from the IAI survey for the relevant
		aluminium smelting technology that are used to calculate the benchmark
		for the anode effect minutes per cell and day in year x





## 204 Step 3: Determination of the historical emission factor ( $EF_{p,hist}$ )

- The historical emission factor shall be determined using the continuous period of six months within the most recent three calendar years prior to the implementation of the project activity which had the
- 207 lowest average emission factor per tonne of aluminium produced, as follows:

208 
$$EF_{p,hist} = \frac{\min\left\{\sum_{i=1}^{6} EF_{p,hist,i}, \sum_{i=2}^{7} EF_{p,hist,i}, \dots, \sum_{i=31}^{36} EF_{p,hist,i}\right\}}{6}$$
(8)

- 209 Where:
  - $EF_{p,hist}$  = Historical emission factor per tonne of aluminium produced for potline p(t CO<sub>2</sub>e / t Al)

$$EF_{p,hist,i}$$
 = Emission factor per tonne of aluminium produced for potline p in month i  
(t CO<sub>2</sub>e / t Al)  
i = Months within the most recent three calendar years prior to the implementation

= Months within the most recent three calendar years prior to the implementation of the project activity

#### 210 Step 3.1. Determination of monthly historical PFC emission factors

- 211 Determine the monthly historical PFC emission factor for each potline *p* included in the project
- boundary for each calendar month *i* within the most three recent calendar years prior to the
- 213 implementation of the project activity, as follows:

214 
$$EF_{p,hist,i} = \left(\frac{EF_{CF_4,p,i} \times GWP_{CF_4} \times (1 - U_{CF4,p,i}) + EF_{C_2F_6,p,i} \times GWP_{C_2F_6} \times (1 - U_{C2F6,p,i})}{1000}\right)$$
(9)

215 Where:

$EF_{p,hist, i}$	=	Emission factor per tonne of aluminium produced for potline $p$ in month $i$ (t CO <sub>2</sub> e / t Al)
$EF_{CF_4,p,i}$	=	Emission factor of $CF_4$ in month <i>i</i> (kg $CF_4$ /t Al)
$U_{CF4,p,i}$	=	Uncertainty range for all measurements applied to the monthly emission factor of $CF_4$ determination in month <i>i</i>
$U_{C2F6,p,i}$	=	Uncertainty range for all measurements applied to the monthly emission factor of $CF_6$ determination in month <i>i</i>
$EF_{C_2F_6,p,i}$	=	Emission factor of $C_2F_6$ in month <i>i</i> (kg $C_2F_6/t$ Al)
$GWP_{CF_4}$	=	Global warming potential of CF <sub>4</sub> (kg CO <sub>2</sub> e/kg CF <sub>4</sub> )
$GWP_{C_{2}F_{6}}$	=	Global warming potential of C <sub>2</sub> F <sub>6</sub> (kg CO <sub>2</sub> e/kg C <sub>2</sub> F <sub>6</sub> )

- 216 The approach to determine the monthly historical emission factors is based on the IPCC method for
- 217 estimating PFC emission factors from aluminium production.



 $EF_{C_2F_6,p,i} = EF_{CF_4,p,i} \times F_{C_2F_6/CF4,p,i}$ 



## 218 Step 3.2: Determination of the monthly emission factors of $CF_4$ and $C_2F_6$

The monthly emission factors of  $CF_4$  and  $C_2F_6$  shall be determined for each month *i* and each potline *p* within the most three recent calendar years prior to the implementation of the project activity. The emission factors shall be determined according to the IPCC Tier 2 or 3 approach, as follows:

222 
$$EF_{CF_4,p,i} = S_{CF4,p,i} \times AEM_{p,i}$$
 (10)

223

(11)

- 224
- Where:

$EF_{CF_4, p, i}$	=	Emission factor of $CF_4$ in month <i>i</i> (kg $CF_4/t$ Al)
$EF_{C_2F_6,p,i}$	=	Emission factor of $C_2F_6$ in month <i>i</i> (kg $C_2F_6/t$ Al)
$S_{CF4,p,i}$	=	Slope coefficient for $CF_4$ for the potline <i>p</i> in month <i>i</i> [(kg $CF_4$ /t Al)/(AE-min/cell-day)]
$AEM_{p,i}$	=	Anode effect minutes per cell-day for the potline <i>p</i> in month <i>i</i> (AE-min/cell-day)
F <sub>C2F6/CF4, p,i</sub>	=	Weight fraction of $C_2F_6/CF_4$ for the potline p in month i
р	=	Potlines included in the project boundary
i	=	Months within the most recent three calendar years prior to the implementation of the project activity

#### 226 Step 3.2.1: Determination of the historical slope coefficient

- The project participants shall use the "slope method" to determine the slope coefficient and the weight fraction of  $C_2F_6/CF_4$ . Two options are available to the project participants for the determination of these coefficients:
- 230 (1) The slope coefficient and the weight fraction of  $C_2F_6/CF_4$  shall be determined in accordance 231 with the "Protocol for Measurement of Tetrafluoromethane and hexafluoroethane Emissions 232 from Primary Aluminium Production - April 2008"<sup>1</sup> (in the following referred to as "EPA-IAI 233 protocol");
- 234 (2) The default values for the slope coefficient and the weight fraction of  $C_2F_6/CF_4$  provided for the 235 IPCC Tier 2 approach in the 2006 IPCC Guidelines shall be used (Vol. 3, Section 4.4.2.4, Tier 236 2: PFC emission factor based on a technology specific relationship between anode effect 237 performance and PFC emissions). This option can only be used if it can be demonstrated that 238 for the most recent three calendar years prior to the implementation of the project activity 239 measurements of the slope coefficient were not performed.

## 240 Step 3.2.2: Determination of the historical operational parameters

In order to apply the IPCC Tier 2/3 approach, the average monthly value of the anode effect minutes per cell-day ( $AEM_{p,i}$ ) shall be determined for each potline *p* based on the measurements performed for each cell in the potline. To account for errors of the measurements the 95% confidence interval with a precision of 10% shall be applied to the set of data. Consistency of the data shall be checked by the DOE during validation.

<sup>&</sup>lt;sup>1</sup> <http://www.world-aluminium.org/?pg=/Downloads/Publications/Full%20Publication&path=381>.





(13)

### 246 Step 3.3: Determination of the uncertainty range of the determination of $EF_{CF4}$ and $EF_{C2F6}$

The uncertainty range shall be determined in accordance with 2006 IPCC Guidelines for National
Greenhouse Gas Inventories (IPCC, 2006 IPCC Guidelines for National Greenhouse Gas Inventories,
Intergovernmental Panel on Climate Change, National Greenhouse Gas Inventories Program, Volume

- 1, 2006), where the overall uncertainty in the Tier 3 emission factors can be calculated as the square
- root of the sum of all sources of variance  $(U^2)$  in the measurement process. In case option 2 under the Step 2.4.1. is using, uncertainty for the slope or over-voltage coefficients shall be derived from Table
- Step 2.4.1. is using, uncertainty for the slope or over-voltage coefficients shall be derived from Table
   4.16 of the IPCC Tier 2 approach in the 2006 IPCC Guidelines (Vol. 3, Section 4.4.2.4, Tier 2: PFC
- emission factor based on a technology specific relationship between anode effect performance and PFC emissions)

256 
$$U_{CF4,p,i} = \sqrt{\sum_{k} U_{CF4,p,i,k}^2}$$
 (12)

## 257 Where:

р

i

k

- $U_{CF4,p,i}$  = Uncertainty range for all measurements applied to the monthly emission factor of CF<sub>4</sub> determination in month *i*
- $U_{CF4,p,i,k}$  = Uncertainties associated with each of the quantities k applicable to the CF<sub>4</sub> emission factor (aluminium production, instrument measurement, duct flow rate, etc.) in month *i* 
  - = Potlines included in the project boundary
    - Months within the most recent three calendar years prior to the implementation of the project activity
  - = Source of variance in the  $CF_4$  measurement

258 
$$U_{C2F6,p,i} = \sqrt{\sum_{q} U_{C2F6,p,i,q}^2}$$

259 Where:

р

i

q

- $U_{C2F6,p,i}$  = Uncertainty range for all measurements applied to the monthly emission factor of CF<sub>4</sub> determination in month *n*
- $U_{C2F6,p,i,q}$  = Uncertainties associated with each of the quantities q applicable to the C<sub>2</sub>F<sub>6</sub> emission factor (aluminium production, instrument measurement, duct flow rate, etc.) in month *i* 
  - = Potlines included in the project boundary
  - Months within the most recent three calendar years prior to the implementation of the project activity
    - = Source of variance in the  $C_2F_6$  measurement

## 260 **Project emissions**

- 261 Project emissions are determined for each potline *p* separately by multiplying the aluminium production
- during the monitoring period m with the project emission factors for CF<sub>4</sub> and C<sub>2</sub>F<sub>6</sub>. The project
- 263 emission factors are determined *ex post* by measuring the slope coefficient, the weight fraction of 264  $C_2F_6/CF_4$  and the anode effect minutes per cell and day during the crediting period.
- 265 The project emissions for monitoring period *m* should be calculated as follows:

266 
$$PE_{m} = \sum_{p} \left( \frac{EF_{CF_{4},p,m} \times GWP_{CF_{4}} \times (1 + U_{CF4,p,m}) + EF_{C_{2}F_{6},p,m} \times GWP_{C_{2}F_{6}} \times (1 + U_{C2F6,p,m})}{1000} \right) \times P_{Al,PJ,p,m}$$
(14)



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#### 267 Where:

$PE_m$	=	Project emissions during the monitoring period $m$ (t CO <sub>2</sub> e)
$EF_{CF_4,p,m}$	=	Emission factor of $CF_4$ for the monitoring period <i>m</i> (kg $CF_4$ /t Al)
$EF_{C_2F_6,p,m}$	=	Emission factor of $C_2F_6$ for the monitoring period <i>m</i> (kg $C_2F_6$ /t Al)
$U_{CF4,p,m}$	=	Uncertainty range for all measurements applied to the emission factor of $CF_4$ determination during the monitoring period <i>m</i>
$U_{C2F6,p,m}$	=	Uncertainty range for all measurements applied to the emission factor of $C_2F_6$ determination during the monitoring period <i>m</i>
$GWP_{CF_4}$	=	Global warming potential of CF <sub>4</sub> (kg CO <sub>2</sub> e/kg CF <sub>4</sub> )
$GWP_{C_2F_6}$	=	Global warming potential of C <sub>2</sub> F <sub>6</sub> (kg CO <sub>2</sub> e/kg C <sub>2</sub> F <sub>6</sub> )
$P_{Al,PJ,p,m}$	=	Total amount of aluminium produced in potline $p$ in monitoring period $m$ (t Al)
р	=	Potlines included in the project boundary

## 268 Step 1: Determination of the $CF_4$ and $C_2F_6$ emission factors

269 The  $CF_4$  and  $C_2F_6$  emission factors shall be determined according to the IPCC Tier 3 approach, using 270 the "slope method", as follows:

271 
$$EF_{CF_4,p,m} = S_{CF4,p,m} \times AEM_{p,m}$$
 (15)

272 
$$EF_{C_2F_6,p,m} = EF_{CF_4,p,m} \times F_{C_2F_6/CF4,p,m}$$
(16)

273 Where:

$EF_{CF_4,p,m}$	=	Emission factor of $CF_4$ for the potline <i>p</i> for the monitoring period <i>m</i> (kg $CF_4$ /t Al)
$EF_{C_2F_6,p,m}$	=	Emission factor of $C_2F_6$ for the potline <i>p</i> for the monitoring period <i>m</i> (kg $C_2F_6/t$ Al)
$S_{CF4,p,m}$	=	Slope coefficient for $CF_4$ for the potline <i>p</i> for the monitoring period $m[(kg CF_4/t Al)/(AE-min/cell-day)]$
$AEM_{p,m}$	=	Anode effect minutes per cell-day for the potline $p$ for the monitoring period $m$ (AE-min/cell-day)
$F_{C2F6/CF4, p,m}$ p	= =	Weight fraction of $C_2F_6/CF_4$ for the potline <i>p</i> for the monitoring period <i>m</i> Potlines included in the project boundary

#### 274 Step 2: Determination of the uncertainty range of the determination of $EF_{CF4}$ and $EF_{C2F6}$

275 The uncertainty range shall be determined in accordance with 2006 IPCC Guidelines for National

276 Greenhouse Gas Inventories (IPCC, 2006 IPCC Guidelines for National Greenhouse Gas Inventories,

277 Intergovernmental Panel on Climate Change, National Greenhouse Gas Inventories Programme,

Volume 1, 2006), where the overall uncertainty in the Tier 3 coefficients can be calculated as the square root of the sum of all sources of variance  $(U^2)$  in the measurement process:

280 
$$U_{CF4,p,m} = \sqrt{\sum_{r} U_{CF4,p,m,r}^2}$$
 (17)



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(19)

281	Where: <i>U<sub>CF4,p,m</sub></i>	=	Uncertainty range for all measurements applied to the emission factor of $CF_4$ determination during the monitoring period <i>m</i>	
	$U_{CF4,p,m,r}$	=	Uncertainties associated with each of the quantities $r$ applicable to the CF <sub>4</sub> emission factor (aluminium production, instrument measurement, duct flow rate etc.) during the monitoring period $m$	,
	р	=	Potlines included in the project boundary	
	т	=	Monitoring period	
	r	=	Source of variance in the CF <sub>4</sub> measurement	
282	$U_{C2F6,p,m} = \sqrt{\sum_{j}}$	$U_{C2}^2$	(18	3)

#### Where:

$U_{C2F6,p,m}$	=	Uncertainty range for all measurements applied to the emission factor of $C_2F_6$ determination during the monitoring period <i>m</i>
$U_{C2F6,p,m,j}$	=	Uncertainties associated with each of the quantities $j$ applicable to the C <sub>2</sub> F <sub>6</sub> emission factor (aluminium production, instrument measurement, duct flow rate, etc.) during the monitoring period $m$
р	=	Potlines included in the project boundary
т	=	Monitoring period
j	=	Source of variance in the $C_2F_6$ measurement

#### 284 Leakage

285 No leakage is expected to occur in this type of projects.

## 286 Emissions reductions

287 The emission reductions shall be calculated as follows:

$$288 \qquad ER_m = BE_m - PE_m$$

289 Where:

ER <sub>m</sub>	=	Emission reductions during the monitoring period $m$ (t CO <sub>2</sub> e)
$BE_m$	=	Baseline emissions during the monitoring period $m$ (t CO <sub>2</sub> e)
PE <sub>m</sub>	=	Project emissions during the monitoring period $m$ (t CO <sub>2</sub> e)

### 290 **Renewal of the crediting period**

291 The methodology is only applicable for one single crediting period which can not be renewed.

## 292 **Data and parameters not monitored**

Data/ Parameter:	р
Data unit:	-
Description:	Potlines included in the project boundary
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-





Data/ Parameter:	i
Data unit:	-
Description:	Months within the most recent three calendar years prior to the implementation
	of the project activity
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 

Data/ Parameter:	k
Data unit:	-
Description:	Source of variance in the CF <sub>4</sub> measurement
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 

Data/ Parameter:	q
Data unit:	-
Description:	Source of variance in the $C_2F_6$ measurement
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 

Parameter:	GWP <sub>CF4</sub>
Data unit:	kg CO <sub>2</sub> e/kg CF <sub>4</sub>
Description:	Global warming potential of CF <sub>4</sub>
Source of data:	Relevant CMP decisions
Value to be	Project participants shall update GWPs according to any decisions by the
applied:	CMP. For the first commitment period $GWP_{CF4}=6,500$
Any comment:	The value applied is valid for the first commitment period
Value to be applied: Any comment:	Project participants shall update GWPs according to any decisions by the CMP. For the first commitment period $GWP_{CF4}=6,500$ The value applied is valid for the first commitment period

#### 

Parameter:	$GWP_{C2F6}$
Data unit:	kg $CO_2e/kg C_2F_6$
Description:	Global Warming Potential of C <sub>2</sub> F <sub>6</sub>
Source of data:	Relevant CMP decisions
Value to be	Project participants shall update GWPs according to any decisions by the
applied:	CMP. For the first commitment period $GWP_{C2F6}=9,200$
Any comment:	The value applied is valid for the first commitment period

<b>Data/ Parameter:</b>	AEM <sub>Al,n,x</sub>
Data unit:	AE-min/cell-day
Description:	Anode effect minutes per cell-day reported for plant <i>n</i> in the IAI survey for
	year x
Source of data:	The International aluminium Institutes' survey On The aluminium Industry's
	Global Perflurocarbon Gas Emissions Reduction Programme, available at
	<www.world-aluminium.org></www.world-aluminium.org>
Value to be	-
applied:	





Any comment:	Most recent IAI survey should be referred
Parameter:	$U_{CF4,p,i,k}$
Data unit:	-
Description:	Uncertainties associated with each of the quantities $k$ applicable to the CF <sub>4</sub> emission factor (aluminium production, instrument measurement, duct flow rate, etc.) in the month $i$
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 

Parameter:	$U_{C2F6,p,i,q}$
Data unit:	
Description:	Uncertainties associated with each of the quantities $q$ applicable to the C <sub>2</sub> F <sub>6</sub> emission factor (aluminium production, instrument measurement, duct flow rate, etc.) in the month <i>i</i>
Source of data:	Aluminium smelting facility
Value to be applied:	-
Any comment.	

#### 

Parameter:	P <sub>p,hist</sub>
Data unit:	Tonne
Description:	Maximum annual amount of aluminium production from the potline $p$ in the
	activity
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 

Parameter:	S <sub>CF4,p,i</sub>
Data unit:	(kgCF <sub>4</sub> /tAl)/(AE-min/cell-day)
Description:	Slope coefficient for $CF_4$ for the potline <i>p</i> in month <i>i</i>
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 

Parameter:	AEM <sub>p,i</sub>
Data unit:	AE-min/cell-day
Description:	Anode effect minutes per cell-day for the potline p in month i
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-





Parameter:	F <sub>C2F6/CF4,p,i</sub>
Data unit:	-
Description:	Weight fraction of $C_2F_6/CF_4$ for the potline <i>p</i> in month <i>i</i>
Source of data:	Aluminium smelting facility
Value to be	-
applied:	
Any comment:	-

#### 307

Parameter:	S <sub>CF4</sub>
Data unit:	(kgCF <sub>4</sub> /tAl)/(AE-min/cell-day)
Description:	Slope coefficient for CF <sub>4</sub>
Source of data:	2006 IPCC Guidelines (Vol. 3, Section 4.4.2.4, Tier 2: PFC emission factor based on a technology specific relationship between anode effect performance and PFC emissions)
Value to be applied:	0.143
Any comment:	Value should be discounted by 6% uncertainty level

#### 308

Parameter:	F <sub>C2F6/CF4</sub>
Data unit:	-
Description:	Weight fraction of $C_2F_6/CF_4$
Source of data:	2006 IPCC Guidelines (Vol. 3, Section 4.4.2.4, Tier 2: PFC emission factor
	based on a technology specific relationship between anode effect performance
	and PFC emissions)
Value to be	0.121
applied:	
Any comment:	Value should be discounted by 11% uncertainty level
applied: Any comment:	Value should be discounted by 11% uncertainty level

#### 309

Parameter:	Z <sub>x</sub>
Data unit:	
Description:	Number of aluminium smelting facilities included in the IAI survey in year x
	for the respective aluminium smelting technology
Source of data:	The International aluminium Institutes' Report On The aluminium Industry's
	Global Perflurocarbon Gas Emissions Reduction Programme, available at
	<www.world-aluminium.org></www.world-aluminium.org>
Value to be	-
applied:	
Any comment:	-

310

## 311 III. MONITORING METHODOLOGY

## 312 Monitoring procedures

313 All monitoring procedures must be in accordance with the EPA-IAI protocol.





## 314 Data and parameters monitored

Data/Parameter:	P <sub>Al,PJ,p,m</sub>
Data unit:	Tonne
Description:	Total amount of aluminium produced in potline $p$ in monitoring period $m$
Source of data:	Aluminium smelting facility
Measurement procedures (if any):	-
Monitoring frequency:	Monthly
QA/QC procedures:	The aluminium smelting facility should have a series of internal procedures that ensures data have low uncertainties during monitoring process
Any comment:	For <i>ex ante</i> calculation of project emissions a justified estimation of the future values of $P_{Al,PJ,p,m}$ shall be provided

## 315

Data/Parameter:	$U_{CF4,p,m,r}$
Data unit:	-
Description:	Uncertainties associated with each of the quantities $r$ applicable to the CF <sub>4</sub> emission factor (aluminium production, instrument measurement, duct flow rate, etc.) during the monitoring period $m$
Source of data:	Aluminium smelting facility
Measurement procedures (if any):	-
Monitoring frequency:	Monthly
QA/QC procedures:	According to the EPA-IAI protocol
Any comment:	-

316

Data/Parameter:	$U_{C2F6,p,m,j}$
Data unit:	-
Description:	Uncertainties associated with each of the quantities <i>j</i> applicable to the $C_2F_6$ emission factor (aluminium production, instrument measurement, duct flow rate, etc.) during the monitoring period <i>m</i>
Source of data:	Aluminium smelting facility
Measurement procedures (if any):	-
Monitoring frequency:	Monthly
QA/QC procedures:	According to the EPA-IAI protocol
Any comment:	-





Data/Parameter:	$S_{CF4,p,m}$
Data unit:	(kgCF <sub>4</sub> /tAl)/(AE-min/cell-day)
Description:	Slope coefficient for $CF_4$ for the potline <i>p</i> for the monitoring period <i>m</i>
Source of data:	Aluminium smelting facility
Measurement	-
procedures (if any):	
Monitoring frequency:	Once per three years or more frequent
QA/QC procedures:	According to the EPA-IAI protocol
Any comment:	-

Data/Parameter:	$AEM_{p,m}$	
Data unit:	AE-min/cell-day	
Description:	Anode effect minutes per cell-day for the potline $p$ for the monitoring period $m$	
Source of data:	Aluminium smelting facility	
Measurement procedures (if any):	-	
Monitoring frequency:	Continuously	
QA/QC procedures:	According to the EPA-IAI protocol	
Any comment:	For <i>ex ante</i> calculation of project emissions a justified estimation of the future values of $AEM_{p,m}$ shall be provided.	

#### 

Data/Parameter:	<i>F</i> <sub>C2F6/CF4,p,m</sub>
Data unit:	-
Description:	Weight fraction of $C_2F_6/CF_4$ for the potline <i>p</i> for the monitoring period <i>m</i>
Source of data:	Aluminium smelting facility
Measurement	-
procedures (if any):	
Monitoring frequency:	Once per three years or more frequent
QA/QC procedures:	According to the EPA-IAI protocol
Any comment:	-

Data/Parameter:	r
Data unit:	-
Description:	Source of variance in the CF <sub>4</sub> measurement
Source of data:	Aluminium smelting facility
Measurement	-
procedures (if any):	
Monitoring frequency:	Continuously
QA/QC procedures:	According to the manual of measurement instrument
Any comment:	-





Data/Parameter:	j
Data unit:	-
Description:	Source of variance in the $C_2F_6$ measurement
Source of data:	Aluminium smelting facility
Measurement	-
procedures (if any):	
Monitoring frequency:	Continuously
QA/QC procedures:	According to the manual of measurement instrument
Any comment:	-

# 323

324

#### History of the document

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Version	Date	Nature of revision(s)
04.0.0	EB ##, Annex #	Revision to:
		<ul> <li>Incorporate a benchmark approach for the baseline emissions calculation;</li> </ul>
		<ul> <li>Improve the clarity of the language; and</li> </ul>
		Ensure internal consistency.
		Due to the overall modification of the document, no highlights of the changes are provided.
03	EB 44, Annex 8	Changes in baseline section to redefine the emission factor (BE <sub>IAI</sub> ) to make it
	28 November 2008	applicable for current technology, based on latest IAI survey.
02	EB 36, Annex 9	Update of IPCC guidelines from 1996 to 2006
	30 November 2007	
01	EB 24, Annex 12	Initial adoption.
	19 May 2006	
Decision	Class: Regulatory	
Documen	t Type: Standard	
Business	Function: Methodology	